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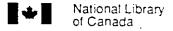
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A NUMERICAL STUDY
OF
PARTICLE COLLECTION
BY
SINGLE WATER DROPLETS

ВΞ

kevin R. J. Ellwood

A Thesis Submitted to the
Faculty of Graduate Studies and Research
Through the Department of Chemical Engineering
in Partial Fulfillment of the Requirements for the
Degree of Master of Applied Science
at the University of Windsor

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To My Precious Mother and Father

ABSTRACT

Particle collection efficiencies of water droplets were calculated by numerically integrating the generalized particle equation of motion using a variable step-size Runge-Rutta method. Considerations were given to the collection mechanisms of thermophoresis, diffusiophoresis, inertial impaction, and wake capture, as well as the effects of drop deformation. The computations were carried out for a droplet temperature of 10°C with saturated gastemperatures of 20°C, 35°C, 65°C, and 95°C. The temperature, water vapor, and velocity distributions around the collector were determined by direct numerical integration of the appropriate governing partial differential equation using a convenient orthogonal grid generation technique.

The results of this investigation show that:

- deposition of fine particles $(0.1\mu\text{m} \le r_p \le 5\mu\text{m})$ can be significantly enhanced by phoretic forces
- flux deposition of fine particles can be related to Reynolds number through the proportionality:

$${\rm E_{flux}}$$
 a ${\rm Nre}^{-0.78}$

- the flux deposition of fine particles on the rear of the collector is significant for low Reynolds numbers
- wake capture is relatively insignificant, although definite mechanisms were established in terms of the interactions of flux forces and the hydrodynamic forces of the fluid motion.

- drop deformation can improve the collection of larger particles of inertial impaction as a result of an increase in projected area over that of an undeformed droplet.
- drop deformation can improve the collection of smaller particles as a result of increased hydrodynamic affects on such particles.

Comparisons with the simplified calculations of Pilat and Prem [39] show that, at low Reynolds numbers, inaccuracies can result from the assumption of thin boundary layers in which temperature and vapor concentrations gradients are constant. In addition, their assumption of potential flow proved to be unrealistic for the specified conditions

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1. INTRODUCTION

Many industrial processes emit harmful fine particulate materia...

The need to control emissions of fine particles into the environment has led to the design and application of a variety of particulate matter control devices. One of the most effective and economical methods of cleaning dirty gas streams involves contact with water sprays. Examples of devices that apply this method of particle collection are venturi scrubbers and countercurrent spray towers.

A number of experimental and theoretical studies have been conducted on wet collection devices. A fundamental parameter that determines the effectiveness of a typical unit is the single droplet collection efficiency. Reliable experimental single drop collection data are difficult to obtain. Even when they are available they can be applied only in a qualitative manner [47]. Consequently, researchers turn to theoretical and numerical approaches to study mechanisms responsible for collection of particles by water droplets.

The phenomena known to affect the collection of aerosol particles by water droplets are [47,53]:

- inertial impaction
- interception
- thermophoresis
- diffusiophoresis
- wake capture
- Brownian motion
- turbulent diffusion
- molecular attraction
- electrical interactions

large particles (r 5 mm; are captured primarily by inertial impaction and interception while small particles are collected as a result of phoretic forces, wake capture and Brownian motion [16,29].

The Air Quality Group at the University of Windsor, Department of Chemical Engineering has been involved in the development of wet scrubber technology. As part of this program, this investigation was to provide a rigorous model for the prediction of single droplet collection efficiencies. Emphasis was focused on particle sizes varying from 0.1 μ m to 2 μ m in radius because of the reported difficulty associated with the removal of these particles [31]. This size range is commonly referred to as the Greenfield gap after the earliest researcher to identify it [16]. It has been shown that no single mechanism is responsible for the capture of particles in this size range [29].

The principal mechanisms considered in this study are:

- inertial impaction
- thermophoresis
- diffusiophoresis.

For the particle size range under consideration in this investigation, Brownian diffusion can be neglected because it has been shown to be unimportant for particles with radii greater than $0.05\mu\text{m}$ [47].

Previous models used crude representations of the flow field, temperature distributions, and vapor distributions around the collecting droplet. In this study, these quantities were determined using accurate numerical methods to extend the reliability of the model.

The formation of a wake has long been known to promote capture of small particles [14]. The numerical methods used during this investigation allowed wake capture to be studied in terms of its interactions with phoretic forces. In addition, the generalized numerical model facilitated estimation of the affects of drop deformation on collection efficiency. This phenomenon occurs with free falling droplets whose radii are greater than 2000µm [41,42]. This drop size is within the optimum size range for countercurrent scrubber operations (mean drop radius of 1000µm to 2000µm) [31].

2. LITERATURE SURVEY

The importance of particulate matter removal from stack gases has made single droplet collection efficiency the focus of many experimental and theoretical studies. A large body of literature exists because particulate matter collection has relevance to both the control of industrial particulate matter emissions with spray scrubbers and the scavenging of atmospheric aerosol particles by clouds and rain droplets [39].

Langmuir and Blodgett [25] were perhaps the earliest researchers who computed collection efficiences using a model assuming potential flow (high Reynolds numbers) or Stokes flow (low Reynolds numbers) with the dominant collection mechanism being inertial impaction. To evaluate collection efficiencies at intermediate Reynolds numbers, Langmuir [24] later proposed a scheme of interpolation between the two limiting flow conditions. Unfortunately, this approach appears to be based on intuition since no rigorous analysis has ever been given.

Other authors; such as Johnstone and Roberts [22], Ranz and Wong [44], Pemberton [37], Fonda and Herne [11], and Micheal and Norey [32]; made refinements to the basic calculations of Langmuir. Some experimental verification was also provided. All of these investigators restricted themselves to the single mechanism of inertial impaction under ideal flow conditions.

Wu [53] was one of the earliest to consider the effects of flows at intermediate Reynolds numbers on collection efficiencies of

In his approach, boundary layer flow spherical obstacles. approximations were used to model the flow of the fluid around the collector. Wu reported that his calculations agreed reasonably well with experimental data. Improvements were made for the effects of intermediate Reynolds numbers by Beard and Grover [3]. These authors solved the steady state Navier-Stokes equations in spherical coordinates to provide collection efficiences of solid spheres, assuming that only inertial impaction was significant. The results of their calculations were correlated and an equation was proposed for the prediction of collection efficiency as a function of Reynolds number. Tardos et. al. [48] and Ellwood et. al. [9] also considered the effects of intermediate Reynolds numbers by using the flow field proposed by Hameleic et. al. [18]. Ellwood also provided a convenient scheme for interpolating between Stokes and potential flow efficiences on the basis of a rigorous nonlinear regression of the intermediate Reynolds number data.

Greenfield [15] appears to be the first to consider the contributions of several mechanisms to collection efficiencies. He assumed that Brownian diffusion, inertial impaction, and turbulence were responsible for scavenging of particles by rain drops. Grover et. al. [16] combined the effects of inertial impaction, phoretic forces, and electrical forces in their consideration of raindrops falling at their terminal velocities. Their flow field was determined in a manner similar to that of Beard and Grover [3]. The temperature difference between the droplet surface and the gas was due

to the effect of ventilation on the droplet. Leong et. al. [29] developed a model similar to that of Grover, al. where consideration was given only to phoretic forces. The works of Leong et. al. and Grover et. al. were applied only to the case of evaporating raindrops where the two phoretic forces oppose each other.

Pilat and Prem [39] and Mehta [31] developed models for micron and submicron particle collection by phoretic forces, inertial impaction, and Brownian diffusion. Their models are more applicable to industrial wet collectors because their temperature differences were much larger than those associated with rain scavenging. Although both research groups assumed potential flow conditions and that the temperature, vapor, and particulate distributions were linear in thin boundary layers, there appears to be an inconsistency between the two models because predicted efficiencies differ by as much as 40%. The work of Canguli [14] is similar to that of Mehta and Pilat and Prem.

He considered only micron sized particles. In this particle size range, all of the models agree reasonably well.

3. PARTICLE COLLECTION

The collection of particles by moving liquid drops depends on a number of competing factors which may either enhance or retard the capture of a particle. The underlying principle of most of the collection mechanisms is acceleration of the particle towards the collector. The mechanisms considered to be responsible for particle collection by free falling droplets in a countercurrent scubber are inertial impaction, interception, thermophoresis, and diffusiophoresis.

3.1 Efficiency Definition

When considering the definition for collection efficiency, the basis upon which a particle is captured by a moving droplet must be established. The process of particle capture is very complex since consideration should be given to interactions between drops, between particles, and between drops and particles [53]. In this study, particle-particle and droplet-droplet interactions are neglected and consideration is given only to the interaction between a single particle and a single water droplet.

The collision efficiency is defined as the ratio of the number of particles predicted to strike the collector to the number of particles flowing through the projected area of the collector. For deformed collectors, this projected area is defined as the projected area of a sphere of equivalent volume. Particle collision will occur from

within an area defined by trajectories that would be traced by particles that just graze the collector as shown in Figure 3.1. If $Y_{\rm O}$ is the maximum verticle displacement from the collector centerline that will allow the particle to collide with the collector, the droplet collection efficiency is given by:

$$E = \left[\frac{Y_0}{B_0}\right]^2$$
 3.1.1

where

a = the volume radius of the collector

A particle, upon colliding with the collector, may have one of the following fates:

- the particle could bounce off the surface of the collector
- the particle could penetrate and pass through the collector; exiting at some other point
- the particle could penetrate the surface and be captured by the collector (coalescence).

The particular fate of a given particle is a function of many variables but the dominant ones, as given by Wu [53], are:

- nature of the surface forces
- · wettability of the particle
- impact velocity of the particle
- · angle of contact of the particle.

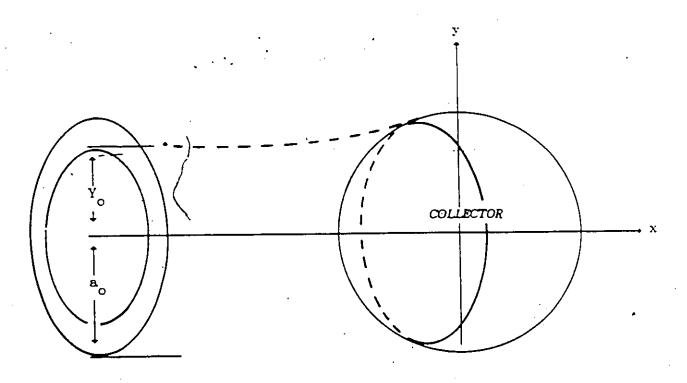


FIGURE 3.1: Collection Efficiency Definition

Taking into account the action of all of these variables would be difficult but essential to the determination of the actual collection efficiency. Fortunately, Grover et. al. [16] point out that nearly all particles that collide with a water drop are retained by it and the collision efficiency can be taken to be identical to the collection efficiency.

3.2 Inertial Impaction

The collection of particles due to inertial impaction is the result of the particle's resistance to flow around the collector with the fluid. This resistance is due to the inertial effects of the particle mass. It can be shown that inertial impaction alone is a function of a dimensionless parameter, K, called the Stokes number [9] defined as:

$$K = \frac{2\rho_{\mathbf{p}} \mathbf{r}_{\mathbf{p}}^{2} \mathbf{U}_{\mathbf{m}}}{9\mu_{\mathbf{f}} \mathbf{a}_{\mathbf{o}} \mathbf{C}_{\mathbf{f}}}$$

where

 $\rho_{\rm p}$ = the particle density

 $r_p =$ the particle radius

U = the undisturbed gas velocity

 $\mu_{\rm f}$ = the fluid viscosity

a = the volume radius of the collecting body

C_f = the Cunningham correction factor.

On the basis of Newton's law of motion, a particle with a very large mass would deviate only slightly from its staight path as the fluid flows around the collector. Consequently, the particle can easily strike the collector. The converse is true if the particle has zero mass; it will follow the fluid around the collector and by-pass the obstacle to fluid flow. Using these two limiting cases, it is evident that collection should increase with increasing mass (or increasing K) when considering inertial impaction alone.

3.3 The Interception Mechanism

The interception mechanism accounts for real particle dimensions. This mechanism can be included in a model through the escape condition for the particle. This condition specifies that:

- the particle is captured if its center-line position is within one particle radius, r_p, of the collector surface
- the particle otherwise escapes capture.

Exclusion of this mechanism means that the particle is considered to be a point mass.

The efficiency of particle collection by the interception mechanism is a function of the dimensionless interception parameter:

$$Nr = \frac{r_p}{a_o}$$

It has been shown that interception is significant as a collection mechanism only when the radius of the collecting element is of the same order of magnitude as the particles being collected, or Nr has a value close to unity [1]. According to Lin and Lee [30], a particle

effects the flow field of the collector at values of Nr greater than 0.1. Under such conditions, special modeling techniques must be introduced. From a practical standpoint, the value of Nr is expected to be less than 0.1 since liquid drops in most gas cleaning devices never approach the submicron size [1]. For such small values of Nr, it has been shown that interception plays a negligible role in particle collection and can be negected [1,9].

3.4 Phorectic Forces

Thermophoresis and diffusiophoresis are phoretic forces that result from the interaction of gas molecules on the surface of the particle. These forces are important to this work because they can increase the potential for fine particle collection. A detailed discussion of theoretical and experimental aspects of these forces has been provided by Alias [1].

3.4.1 Thermophoresis

Thermophoresis describes the phenomenon responsible for particles moving in the direction of the lower temperature in a fluid medium with a temperature gradient [29]. This process can be understood more readily by the use of a simple model. Referring to Figure 3.2, consider a particle suspended in a gas which is contained between two plates, one of which is heated. The gas molecules on one side of the particle will be at a higher temperature than the ones on the other side. Consequently, the molecules from the hotter side will

impart more momentum to the particle as they collide with it than those approaching from the cooler side. This imbalance in momentum transfer will cause the particle to move towards the cooler plate.

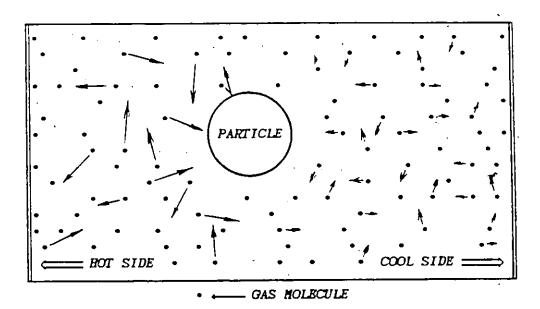


FIGURE 3.2: A Simplified Model of Thermophoresis

From the above example, it is clear that the particle motion is affected by the difference in the velocities of molecules approaching from the hot and cool sides. Thus, the particle motion is related to the temperature difference or the temperature gradient across the particle. The thermophoretic force, $\bar{\mathbf{F}}_{\mathbf{t}}$, on a particle in a uniform

fluid is given by Brock [5] as:

$$\bar{F}_{t} = -\left[\frac{9\pi\mu_{f}^{2}r_{p}}{\rho_{f}T_{f}}\left[\frac{1}{1+3C_{m}\cdot N\kappa n}\right]\left[\frac{K_{f}/K_{p}+C_{t}\cdot Nkn}{1+2K_{f}/K_{p}+2C_{t}\cdot N\kappa n}\right]\bar{\nabla}T_{f}\right] \qquad 3.4.1$$

where

·Nkm = the dimensionless Knudsum number

 $= \frac{\lambda}{r_{p}}$

A = mean free path of the gas

 r_n = the particle radius

 C_{m} = dimensionless constant

C, = dimensionless constant

 $\mu_{\rm f}$ = viscosity of fluid

 $\rho_{\rm f}$ = density of fluid

 $T_r = absolute fluid temperature$

K_f = thermal conductivity of the fluid

 K_{D} = thermal conductivity of the particle

In general, this equation has limitations [1] but it can be applied to the entire range of particle sizes normally encountered in gas cleaning devices as long as K_p is not too large [16,50]. For air, C_m varies between 1.0 and 1.3 while C_t ranges between 1.9 and 2.6 [29]. In this work, the values of C_m and C_t were taken to be 1.00 and 2.50 respectively. These values are used most commonly in the literature [16,31]

It is customary to write the thermophoretic force in terms of a thermophoretic velocity by equating Equation 3.4.1 to the viscous drag

~;·

equation according to:

$$\bar{F}_{t} = \frac{6\pi\mu_{f}r_{p}\bar{V}_{t}}{C_{f}}$$
 3.4.2

where

 \overline{V}_{t} = the thermoporetic velocity C_{f} = the Cunningham correction factor

As a result, the thermophoretic velocity is defined as:

$$\bar{\mathbf{V}}_{t} = - \left[\frac{3\mu_{\mathbf{f}}^{\mathbf{C}}\mathbf{f}}{2\rho_{\mathbf{f}}^{\mathbf{T}}\mathbf{f}} \left[\frac{1}{1+3C_{\mathbf{m}} \cdot Nkm} \right] \left[\frac{K_{\mathbf{f}}/K_{\mathbf{p}} + C_{\mathbf{t}} \cdot Nkm}{1+2K_{\mathbf{f}}/K_{\mathbf{p}} + 2C_{\mathbf{t}} \cdot Nkm} \right] \bar{\mathbf{v}}^{\mathbf{T}}\mathbf{f} \right] \qquad 3.4.2$$

3.4.2 Diffusiophoresis

A diffusiophoretic force acts on a particle in an isothermal gas mixture with a concentration gradient. As in the case of thermophoresis, a simple model can be used to illustrate the process of diffusiophoresis. Referring to Figure 3.3, consider a particle suspended in a gas through which a dilute vapor is diffusing from one side. As diffusing vapor molecules strike the surface of the particle they impart momentum to it. This action will cause the particle to move in the direction of the diffusing vapor. Clearly, if a gas stream has a relatively high concentration of water vapor, particle collection will be enhanced by the diffusion of the water vapor to a cool droplet surface.

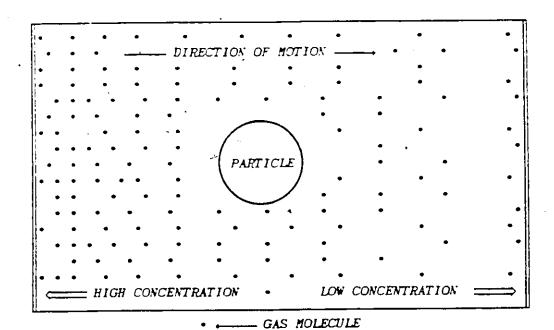


FIGURE 3.3: A Simplified Model of Diffusiophoresis

A diffusiophoretic velocity can be defined in the same manner as the thermophoretic velocity. The diffusiophoretic force can be defined as:

$$\bar{F}_{d} = \frac{6\pi\mu_{f}r_{p}\bar{V}_{d}}{C_{f}}$$
 3.4.4

The diffusiophoretic velocity in the free molecular regime, (10 \langle Nkm \langle ∞), is given by Waldman [50] as:

$$\bar{V}_{\hat{\alpha}} = -\frac{M_1^{\frac{1}{2}}}{r_1 M_1^{\frac{1}{2} + \frac{1}{2}} M_2^{\frac{1}{2}}} \cdot \frac{r_1}{r_2} \cdot \frac{r_2}{r_2} \cdot \frac{r_3}{r_1}$$
 3.4.4

where

 M_1 = the molecular weight of component 1

 M_{γ} = the molecular weight of component 2

7, = the mole fraction of component 1

 r_0 = the mole fraction of component 2

 a_{12} = the diffusivity of component 1 in component 2

The theoretical limitation of this equation does not allow the entire range of particles sizes to be considered in a model. However, as pointed out by Schmitt and Waldman [16], it is accurate within 9% for particles larger than the mean free path length of the gas.

Consequently, Equation 3.4.4 can by applied to particles with Nkm less than unity.

3.4.3 Combined Phoretic Forces

To calculate the trajectory of a particle, the total force on the particle must be determined. This total exerted force is simply the sum of all of the individual force terms, including the forces resulting from thermophoresis and diffusiophoresis. A problem exists because Equation 3.4.2 was derived for the case with no concentration gradients and Equation 3.4.4 was derived for the case where the gas has a uniform temperature. In other words, one phoretic force was derived assuming the other is absent.

Strictly speaking, there are coupling terms in the general

Υĵ

expressions for the thermophoretic and diffisiophoretic forces [16].

Adding Equations 3.4.2 and 3.4.4 means that these coupling terms are neglected. As pointed out by Annis and Mason [2], if the mole fraction of the diffusing vapor is much less than the mole fraction of the gas through which it diffuses, the uncoupled phoretic force terms are additive. In this investigation, it was assumed that the mole fraction of the diffusing water vapor is small compared to the mole fraction of the gas.

4. MATHEMATICAL MODELS

Frequently, the solution of an engineering problem requires the application of mathematical relationships to simulate the behavior of the system. The complexity of the formulation clearly depends upon the problem itself, but, more importantly, it depends upon the simplifying assumptions involved. Advances in a given model are often the result of relaxing limiting assumptions, thus increasing the level of complexity of the model. The analyst must be careful to avoid the situation where the additional gain in accuracy is only marginal but the model is no longer competitive with simpler ones.

To model the capture of aerosol particles it is important to understand the influence of several important physical variables. It is clear that the particle motion will be affected by the flow of the fluid over the body of the collector; thus, an ability to model the flow of the fluid accurately is essential. When the collecting body is a water droplet, it has been shown that under certain conditions the collector shape can no longer be considered spherical [41,42]. Consequently there is a need to describe the flow of a fluid over an arbitrary body shape.

As mentioned earlier, the presence of vapor and temperature gradients around the collector would influence the path of a moving particle. As a result, some appreciation of the distribution of these variables around the collecting body becomes essential.

4.1 General Orthogonal Coordinates

In solving the various fluid mechanics equations, as well as the equations that govern particle dynamics, it would be convenient to have a coordinate system that coincides with the collector surface. For example, if the collector is spherical in shape, the surface would coincide with the surface generated in spherical polar coordinates (r,θ,ϕ) by setting the radius (r) to unity. With this simplification it is possible to write all of the hydrodynamic equations in spherical coordinates for a model of particle collection. In general, actual collectors can deviate from spherical shapes, as occurs with water droplets at high velocities or cylindrical fibres after a particulate film has accumulated [13].

The generation of boundary conforming coordinates is accomplished by devising a scheme for transforming the irregular Cartesian physical domain into a regular computational domain as shown in Figure 4.1. This transformation can be stated in general terms as:

$$x = x(\alpha_1, \alpha_2, \alpha_3)$$

$$y = y(\alpha_1, \alpha_2, \alpha_3)$$

$$z = z(\alpha_1, \alpha_2, \alpha_3)$$

or

$$\ddot{\mathbf{r}} = \ddot{\mathbf{r}}(\ddot{\mathbf{a}})$$
 4.1.1

where

$$\vec{r} = x \cdot \vec{i} + y \cdot \vec{j} + z \cdot \vec{k}$$

 $\vec{a} = \alpha_1 \cdot \vec{e}_1 + \alpha_2 \cdot \vec{e}_2 + \alpha_3 \cdot \vec{e}_3$

 \bar{e}_{i} = a unit vector in the direction of increasing α_{i}

For example, the transformation equations for spherical polar

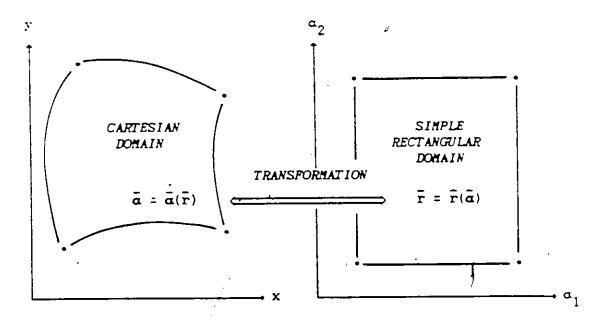


FIGURE 4.1: Orthogonal Transformation

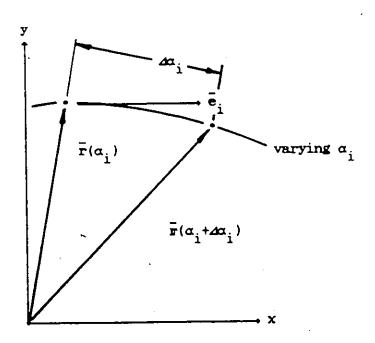


FIGURE 4.2: General Unit Tangent Vector

coordinates are given by:

$$x = \alpha_1 \cdot \sin(\alpha_2) \cdot \cos(\alpha_3)$$

$$y = \alpha_1 \cdot \sin(\alpha_2) \cdot \sin(\alpha_3)$$

$$z = \alpha_1 \cdot \cos(\alpha_2)$$

where $\bar{a} = r \cdot \bar{e}_r + \theta \cdot \bar{e}_\theta + \phi \cdot \bar{e}_\phi$

The relationship between $\bar{\mathbf{r}}$ and $\bar{\mathbf{\alpha}}$ is assumed

- · to be single-valued
- to have continuous derivatives so that the correspondence between the coordinates is unique.

With respect to Figure 4.2, consider a coordinate line along which only α_i varies. A tangent to the curve $\bar{r}(\alpha_i)$ is given by:

$$\lim_{\delta\alpha_{i}\to 0} \frac{\bar{\mathbf{r}}(\alpha_{i}+\delta\alpha_{i})-\bar{\mathbf{r}}(\alpha_{i})}{\delta\alpha_{i}} = \frac{\partial \bar{\mathbf{r}}}{\partial\alpha_{i}}$$

Also, from Figure 4.2, a unit vector in the direction of increasing α_{i} is:

$$\bar{\mathbf{e}}_{\mathbf{i}} = \frac{\partial \; \mathbf{r}}{\partial \alpha_{\mathbf{i}}} \cdot \left| \frac{\partial \; \mathbf{r}}{\partial \alpha_{\mathbf{i}}} \right|^{-1} \qquad 4.1.3$$

At this point it is necessary to impose the condition where the α_i coordinate lines are mutually perpendicular in the physical domain.

Consequently, at a position \bar{r} , the tangents to these orthogonal coordinate lines are themselves mutually perpendicular; therefore:

$$\frac{\vec{e}_i \cdot \vec{e}_j = 0 \quad i \neq j}{\frac{\partial \vec{r}}{\partial \alpha_i} \cdot \frac{\partial \vec{r}}{\partial \alpha_j}} = 0 \quad i \neq j \qquad 4.1.4$$

In general, it can be shown by a simple chain rule that a differential increment in r is given by

$$d\vec{r} = \sum_{i=1}^{3} \frac{\partial \vec{r}}{\partial \alpha_i} \cdot d\alpha_i \qquad 4.1.5$$

An increment of arc length, given a differential increment in r, is given by:

$$(dS)^{2} = d\overline{r} \cdot d\overline{r} = \sum_{i=1}^{3} \sum_{j=1}^{3} \frac{\partial \cdot \overline{r}}{\partial \alpha_{i}} \cdot \frac{\partial \overline{r}}{\partial \alpha_{j}} d\alpha_{i} d\alpha_{j}$$

$$4.1.6$$

Equation 4.1.6 allows the introduction of some standard terminology.

The arc length increment depends on the dot product of the tangent vectors to the coordinate curves. These dot products form a symetric covariant metric tensor as follows [49]:

$$\begin{bmatrix} \mathbf{g}_{11} & \mathbf{g}_{12} & \mathbf{g}_{13} \\ \mathbf{g}_{21} & \mathbf{g}_{22} & \mathbf{g}_{23} \\ \mathbf{g}_{31} & \mathbf{g}_{32} & \mathbf{g}_{33} \end{bmatrix}$$

where
$$g_{ij} = \frac{\partial \vec{r}}{\partial a_i} \cdot \frac{\partial \vec{r}}{\partial a_j}$$

Earlier it was assumed that the \bar{a} coordinate lines were mutually orthogonal in the physical plane; therefore, by Equation 4.1.4, all of the off-diagonal terms in the transformation metric tensor are zero. Often, quantities called coordinate scale factors (h_i) are introduced for convenience when the coordinate system is orthogonal. These scale factors are given by:

$$h_i = \left| \frac{\partial \vec{r}}{\partial \alpha_i} \right| = \sqrt{g_{ii}}$$
 4.1.7

At this point, all the information necessary to develop a general model has been given. Differential operators; such as

- the gradient (v)
- the divergence (v̄·•̄)
- the curl (vx•)

have equivalent forms to their Cartesian counterparts in this new coordinate system. Appendix A contains the necessary differential operators for further model development. A more extensive and detailed development of generalized coordinate transformations is provided by Thompson [49].

4.2 Equation of Particle Motion

The equation of particle motion can be readily derived from Newton's law of motion when several simplifications are made.

Fundamental assumptions specify that:

- the particle size is so small in comparison to the collector size that it will not influence the collector flow field
- particle-particle interactions are negligible
- heat and mass transfer between the particle and fluid are negligible
- the particle is spherical in shape.

Generally, many more assumptions must be made to completely define a physical model, but they are not needed in the formulation of the equation of particle motion.

A simple force balance on a particle leads to the relationship:

$$m_{p} \bar{A} = \bar{F}_{drag} + \bar{F}_{e}$$
 4.2.1

where

Ā = particle acceleration vector

Fdrag = drag force vector

F = external force vector

mp = particle mass

The drag force on an object can be expressed as:

$$\bar{F}_{\text{drag}} = \frac{1}{2} o_f \cdot \frac{cd}{c_f} (\bar{U} - \bar{V}_p) |\bar{U} - \bar{V}_p|_{\bar{U}} A_p \qquad 4.2.2$$

where ρ_r = fluid density

Cd = drag coefficient

A_p = projected particle area

 \bar{U} = fluid velocity vector

 $\bar{V}_{_{\mathrm{D}}}$ = particle velocity vector

Cf = Knudsen-Weber correction factor

The Knudsen-Weber correction factor, $C_{\mathbf{f}}$, must be introduced into the familiar drag force expression (Equation 4.2.2) in order to correct for the reduction of the drag force from the theoretical value when the particle size is of the order of the mean free path length of the gas. This deviation from theory results when such small particles experience velocity slip at the surface because the fluid is no longer a continuous medium with respect to the particle [53]. The correction is a function of the dimensionless Knudsen number ($N_{\mathbf{kn}}$) and its final form is [1,53]:

$$C_f = 1 + N_{kn}(1.257 + 0.40 \exp[-1.1N_{kn}^{-1}])$$
 4.2.3

where

N_{kn} = Knudsen number

 $=\frac{\lambda}{r}$

 λ = mean free path length of the gas

r = particle radius

Equations 4.2.1 and 4.2.2 can be combined and rearranged into a dimensionless form by making the following substitutions:

$$\bar{A} = \frac{\frac{U^{2}}{r_{c}}}{\frac{1}{r_{c}}} \bar{a}$$

$$\bar{F}_{e} = \frac{\frac{U^{2}}{m_{p}}}{\frac{1}{r_{c}}} \bar{f}_{e}$$

$$\bar{U} = U_{\infty} \bar{u}$$

$$\bar{V}_{p} = U_{\infty} \bar{v}_{p}$$

$$T = \frac{r_{c}}{U_{\infty}} t$$

where

U_ = the undisturbed gas velocity

 r_{c} = volume radius of collector

T = time

t = dimensionless time

a = dimensionless acceleration vector

 $\bar{\mathbf{f}}_{\mathbf{g}}$ = dimensionless external force vector

u = dimensionless fluid velocity vector

 $\frac{1}{2}$ = dimensionless particle velocity vector

Combining equation 4.2.1 and 4.2.2 and making the appropriate substitutions yeilds:

$$\bar{a} = \frac{7}{2K} (\bar{u} - \bar{v}_p) + \bar{f}_e \qquad 4.2.4$$

where-

K = Stokes number

$$=\frac{C_{\mathbf{f}}\rho_{\mathbf{p}}U_{\mathbf{w}}\mathbf{r}_{\mathbf{p}}^{2}}{9\ \mu_{\mathbf{f}}\mathbf{r}_{\mathbf{p}}}$$

 $\rho_{\rm p} = \text{particle density}$

 μ_{f} = fluid viscosity

The deviation of the particle from Stokesian behavior is taken

into account by the factor r which is given by:

$$\tau = \frac{\text{Cd Nre}}{24}$$

where Nre = particle Reynolds number.

The value of 7 has been expressed in the form:

$$\gamma = 1 + \frac{\text{Nre}_p}{109} + 0.15 \text{ Nre}_p^{0.6}$$
 4.2.5

by using the expression for the drag coefficient given by Dickinson and Marshall [9].

Equations 4.2.3 and 4.2.4 can be solved simultaneously given any external force, \overline{f}_e , to produce particle trajectories. It should be noted that the particle acceleration vector has a complicated form in a generalized coordinate system. The particle acceleration vector, as derived in Appendix B, is given by:

$$a_{1} = h_{1} \frac{d^{2} \alpha_{1}}{dt^{2}} + \frac{\partial h_{1}}{\partial \alpha_{1}} \left[\frac{d \alpha_{1}}{dt} \right]^{2} + 2 \frac{\partial h_{1}}{\partial \alpha_{2}} \left[\frac{d \alpha_{1}}{dt} \frac{d \alpha_{2}}{dt} \right]$$

$$- \frac{h_{2}}{h_{1}} \frac{\partial h_{2}}{\partial \alpha_{1}} \left[\frac{d \alpha_{2}}{dt} \right]^{2} \qquad 4.2.6$$

$$a_{2} = h_{2} \frac{d^{2} \alpha_{2}}{dt^{2}} + \frac{\partial h_{2}}{\partial \alpha_{2}} \left[\frac{d \alpha_{2}}{dt} \right]^{2} + 2 \frac{\partial h_{2}}{\partial \alpha_{1}} \left[\frac{d \alpha_{1}}{dt} \frac{d \alpha_{2}}{dt} \right]$$

$$- \frac{h_{1}}{h_{2}} \frac{\partial h_{1}}{\partial \alpha_{2}} \left[\frac{d \alpha_{1}}{dt} \right]^{2} \qquad 4.2.7$$

where
$$\bar{a} = a_1 \bar{e}_1 + a_2 \bar{e}_2$$

4.3 Fluid Flow Equations

Fundamental to the evaluation of particle trajectories is the establishment of the velocity field around the collector. The fluid, like the particle, must obey several conservation laws at every point in the fluid. These laws involve

- · the conservation of mass
- the conservation of linear momentum.

In order to/accurately predict the flow of a Newtonian fluid at intermediate Reynolds numbers the Navier-Stokes equations must be solved. These equations, which relate to the conservation of linear momentum, take the following form:

$$\rho_{\mathbf{f}\overline{D}\overline{\mathbf{T}}}^{\mathbf{D}\overline{\mathbf{U}}} = -\overline{\mathbf{v}}_{\mathbf{p}} + \frac{\mu_{\mathbf{f}}}{3}\overline{\mathbf{v}}(\overline{\mathbf{v}}\cdot\overline{\mathbf{U}}) + \mu_{\mathbf{f}}\nabla^{2}\overline{\mathbf{U}}$$
 4.3.1

This vector equation is subject to the constraint

$$\frac{\partial \rho_{\mathbf{f}}}{\partial \mathbf{T}} + \bar{\mathbf{v}} \cdot (\rho_{\mathbf{f}} \bar{\mathbf{U}}) = 0 \qquad 4.3.2$$

which results from the conservation of mass.

In the derivation of Equation 4.3.1 it has been assumed that the viscosity, $\mu_{\mathbf{f}}$, is constant. In addition, it would be convenient to

assume that the density is constant since this condition would lead to considerable simplifications. For moderate temperature differences between the collector and the gas stream, the dependence of viscosity and density on temperature can be neglected because the local values of these quantities should approximate the temperature averaged values. For example, if the temperature of the fluid and the collector are 65°C and 10°C respectively, the maximum deviation of viscosity and density from the averaged quantities is approximately 7%. The compressibility of the gas due to inertial effects can be neglected because the velocities of the collectors considered are much less than the speed of sound [53].

Using these simplifications and applying the dimensionless transformation discussed in Section 4.2 it follows that:

$$\frac{\partial \bar{\mathbf{u}}}{\partial t} = -\bar{\mathbf{v}}(\mathbf{p}^* + \frac{1}{2}\mathbf{u}^2) + \bar{\mathbf{u}}\mathbf{x}(\bar{\mathbf{v}}\mathbf{x}\bar{\mathbf{u}}) + \frac{2}{Nre}\bar{\mathbf{v}}^2\bar{\mathbf{u}}$$
 4.3.3

$$\overline{\mathbf{v}} \cdot \overline{\mathbf{u}} = \mathbf{0} \tag{4.3.4}$$

where

$$p^* = \frac{p}{\rho_f U_{\infty}^2}$$
Nre = fluid Reynolds number
$$= \frac{2\rho_f U_{\infty}^2}{\mu_f}$$

and
$$\frac{D\vec{u}}{Dt} = \frac{\partial\vec{u}}{\partial t} + (\vec{u} \cdot \vec{v})\vec{u} = \frac{\partial\vec{u}}{\partial t} + \frac{1}{2}\vec{v}u^2 - \vec{u}x(\vec{v}x\vec{u})$$
 4.3.5

The form of the substantial derivative as given in Equation 4.3.5 must be used for Equation 4.2.3 to be applicable to general orthogonal

coordinates [4].

The form of the momentum equation used to solve for the fluid flow involves the vorticity/stream function formulation. This equation is obtained by taking the curl of Equation 4.3.3 to remove the pressure term and introducing the stream function. Appendix A contains all of the necessary differential operators in general orthogonal coordinates to permit formulation of Equation 4.3.4 as:

$$\frac{\partial}{\partial \alpha_1} (u_1^h 2^h 3) + \frac{\partial}{\partial \alpha_2} (u_2^h 1^h 3) = 0$$

assuming that the velocity component in the a_3 direction is zero (this represents the case of either planar or axisymetric flow). Equation 4.2.4 is satisfied everywhere if the stream function, +, is introduced as:

$$u_1 = \frac{1}{h_1 h_3} \cdot \frac{\partial r}{\partial \alpha_2}$$
; $u_2 = -\frac{1}{h_2 h_3} \cdot \frac{\partial r}{\partial \alpha_1}$ 4.3.5

Removing the pressure term from Equation 4.3.3 and using Equation 4.2.5, the final form of the vorticity transport equation becomes:

$$\frac{\partial}{\partial t} \left(\frac{D^2 r}{D^2 r} \right) = \frac{h_3}{h_1 h_2} \left[\frac{\partial r}{\partial \alpha_1} \frac{\partial f}{\partial \alpha_2} - \frac{\partial r}{\partial \alpha_2} \frac{\partial f}{\partial \alpha_1} \right] + \frac{2}{Nre} D^4 r \qquad 4.3.6$$

with
$$f = \frac{D^2 \gamma}{h_3^2}$$

 $\varsigma = -\frac{1}{h_3} D^2 \gamma$

where | | = nonzero component of vorticity

$$\Gamma^{2} = \frac{h_{3}}{h_{1}h_{2}} \left[\frac{\partial}{\partial \alpha_{1}} \left[\frac{h_{2}}{h_{1}h_{3}} \frac{\partial}{\partial \alpha_{1}} \right] + \frac{\partial}{\partial \alpha_{2}} \left[\frac{h_{1}}{n_{2}h_{3}} \frac{\partial}{\partial \alpha_{2}} \right] \right]$$

Equation 4.3.6 is a convenient scalar relationship that can be used to solve for incompressible, planar or axisymetric flow of a Newtonian fluid over an arbitrarily shaped body.

4.4 Heat and Mass Transfer Equations

It has been already established that a particle trajectory can be influenced by the presence of a vapor or temperature gradient. A good estimate of these quantities is, therefore, required when determining whether or not an aerosol particle is captured. Again, conservation laws can be applied to produce the governing equations.

Applying the principle of conservation of total energy (kinetic and internal) to an ideal fluid and removing the kinetic energy term with the dot product of velocity (u) with Equation 4.3.1, the following expression is obtained:

$$\rho_{f\overline{Dt}}^{De} = -\mathbf{p} \cdot \overline{\mathbf{v}} \cdot \overline{\mathbf{U}} + \phi + \overline{\mathbf{v}} \cdot (\mathbf{k}_{f} \overline{\mathbf{v}} T) \qquad 4.4.1$$

where

e = internal energy
φ = viscous dissipation (usually neglected)

k_f = thermal conductivity
T = fluid temperature

The assumption of constant density along with constant thermal conductivity allows Equation 4.4.1 to be written as [4]:

$$\rho_{\rm f} C_{\rm p} \, \frac{{\rm D} \, T}{{\rm D} t} = k_{\rm f} v^2 T \qquad 4.4.2$$
 where $C_{\rm p}$ = the fluid heat capacity

Finally, after applying the dimensionless transformation of Section 4.2 and introducing the stream function, the steady state energy equation takes the form:

$$\frac{\partial}{\partial \alpha_{2}} \frac{\partial}{\partial \alpha_{1}} - \frac{\partial}{\partial \alpha_{1}} \frac{\partial}{\partial \alpha_{2}} = 4.4.3$$

$$\frac{2}{\text{Npe}_{h}} \left[\frac{\partial}{\partial \alpha_{1}} \left(\frac{h_{2}h_{3}}{h_{1}} \frac{\partial}{\partial \alpha_{1}} \right) + \frac{\partial}{\partial \alpha_{2}} \left(\frac{h_{1}h_{3}}{h_{2}} \frac{\partial}{\partial \alpha_{2}} \right) \right]$$
where
$$\eta = \frac{T - T_{\infty}}{T_{C} - T_{\infty}}$$

$$T_{\infty} = \text{undisturbed fluid temperature}$$

$$T_{C} = \text{collector temperature}$$

$$\text{Npe}_{h} = \text{Peclet number for heat transfer}$$

$$= \text{Nre} \cdot \text{Npr}$$

$$\text{Npr} = \text{Prandtl number}$$

$$= \frac{C}{k_{f}} \frac{\mu_{f}}{k_{f}}$$

An equation for the convective diffusion of a component of a gas mixture can be derived by applying a simple mass balance and using

Ficks law of diffusion. Assuming that the diffusing component is dilute and that it has a constant diffusivity the following equation is obtained [4]:

$$\frac{D C_1}{Dt} = x_{12} v^2 C_1$$
 4.4.4

where

 C_1 = the molar concentration of component 1 x_{12} = the molar diffusivity of component 1

Equations 4.4.2 and 4.4.4 are very similar and have identical dimensionless forms with the following definitions:

$$\eta = \frac{C_1 - C_{1_{\infty}}}{C_C - C_{1_{\infty}}}$$

$$C_{1_{\infty}} = \text{concentration of component 1 in the undisturbed}$$

$$fluid$$

$$C_{1_C} = \text{concentration of component 1 on the collector}$$

$$\text{Npe}_{\text{m}} = \text{Peclet number for mass transfer}$$

$$= \text{Nre} \cdot \text{Nsc}$$

$$\text{Nsc} = \text{Schmidt number}$$

$$= \frac{\mu_{\text{f}}}{\rho_{\text{f}} \mathcal{D}_{12}}$$

Having varying concentrations of a component in a gas mixture would affect the fluid flow through the density and viscosity.

However, as pointed out by Woo [51], the assumption of constant physical properties has been shown to introduce very little error for water drops evaporating in air.

5. COORDINATE GENERATION

The solution of the coupled set of equations discussed in Chapter 4 is a formidable task. The Navier-Stokes equations, being nonlinear, have so far proven to be insoluble for the problem of planar or axisymmetric flow around spheroids and no closed solution exists for the entire range of all parameters [14,34]. Since the remaining transport equations, as well as the particle dynamic equations, are coupled to the Navier-Stokes equations, analytical solutions are scarce. Consequently, numerical algorithms must be implemented to solve these equations.

Presently, there are a number of different techniques for solving both linear and nonlinear partial differential equations. The most popular are finite difference and finite element approaches. The application of finite elements has been vary prevalent because the method is not restricted by coordinate geometry. As a result it is a viable candidate for determining the flow characteristics around deformed water droplets. Finite difference techniques are relatively simple to apply but are generally somewhat dependent on coordinate geometry. It is usual to choose a fixed coordinate system in which to work. Recent developments in the application of numerical grid generation have enabled analysts to produce competitive finite difference codes for problems in arbitrary domains.

The concept of grid generation for solving problems is quite simple. A set of boundary conforming coordinates is established and

used much like polar or oblate speroidal coordinates are used to solve a problem. The flexibility lies in the fact that the coordinates (or grids) are generated numerically allowing the same numerical code to solve problems for many arbitrary regions. Thompson et. al. [49] have compiled extensive literature on the subject, with general-izations for nonorthogonal grids.

In this work, the method of orthogonal grid generation has been chosen for use in the model. This choice is a direct result of several distinct advantages realized since:

- extensive literature now exists on the topic of grid generation with its application to fluid dynamic problems
- the basic schemes are relatively simple to apply because finite difference techniques are well established
- there is a great deal known about the convergence and stability of finite difference algorithms
- there has been considerable work done in the area of optimal behavior of iterative schemes which is important to problems which are nonlinear [8]
- the condition of orthogonality greatly reduces the complexity of equations and derivative boundary conditions [33,40].

In Chapter 4, a brief discussion was given on general orthogonal coordinates and their implementation in the governing equation through the scale factors. In this chapter the emphasis will be focussed on the development of a scheme that can be used to obtain the required orthogonal transformation. Discussions will be limited to the

generation of two dimensional orthogonal grids since the problem of interest can be viewed in two dimensions.

Restricted to a planar grid, the general transformation metric tensor is given by:

$$\left[\begin{array}{ccc}\mathbf{g}_{11} & \mathbf{g}_{12} \\ \mathbf{g}_{21} & \mathbf{g}_{22}\end{array}\right]$$

where

$$g_{ij} = \frac{\partial \vec{r}}{\partial \alpha_i} \cdot \frac{\partial \vec{r}}{\partial \alpha_j}$$

Orthogonality requires

$$g_{12} = g_{21} = 0$$

Therefore:

$$\frac{\partial x}{\partial \alpha_1} \cdot \frac{\partial x}{\partial \alpha_2} + \frac{\partial y}{\partial \alpha_1} \cdot \frac{\partial y}{\partial \alpha_2} = 0$$
 5.1

Equation 5.1 is a general statement of orthogonality. There can exist many different schemes to force Equation 5.1 to be true. Authors, such as Haussling and Coleman [19]; Pope [40]; Hung and Brown [20]; and Ryskin and Leal [45], have proposed algorithms for generating boundary conforming orthogonal coordinate systems. The method used in this work is based on the algorithm first proposed by Mobely and Stewart [33].

The fundamental basis of the algorithm is the existence of a conformal mapping between the physical region of interest and a rectangular domain as shown in Figure 5.1. For the mapping to be

conformal the transformation must satisfy the Cauchy-Riemann equations:

$$\frac{\partial x}{\partial \alpha_1'} = \frac{\partial y}{\partial \alpha_2'} \qquad (a)$$

$$\frac{\partial x}{\partial \alpha_2'} = -\frac{\partial y}{\partial \alpha_1'} \qquad (b)$$

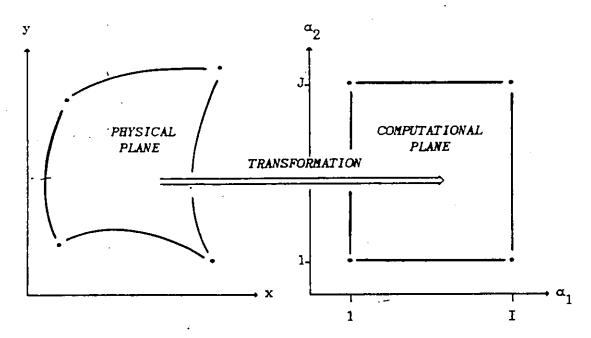


FIGURE 5.1: Transformed Computational Domain

Since Equations 5.2 satisfy Equation 5.1, the transformation is orthogonal.

Globally, when a conformal mapping is made, straight lines in the physical plane are mapped into curves. As a result distances may be distorted. In infinitesimal regions, angles are preserved; parallel lines are still parallel; and squares will be mapped into squares.

This fact is easily seen when Equations 5.2 are substituted into Equations 4.1.7. The two scale factors $(h_1$ and $h_2)$ are equal which means that equal increments in the α_1 and α_2 directions correspond to two equal displacements in the physical plane [23].

In applications where there will be large deviations in the flow field, it would be desirable to 'pack' the grid lines in the regions where these deviations will occur to achieve better resolution. A direct result of the scale factors being equal is the loss of control over the grid spacing. An algorithm could be devised on the basis of Equations 5.2 but this would be severly limiting.

To make the transformation easier to handle numerically, it is useful to assign a size to the computational rectangle. Assuming that there are (I) points in the α_1 direction and (J) points in the α_2 direction, a convenient size would be:

$$1 \leq \alpha_1 \leq I$$

$$1 \leq \alpha_2 \leq J$$

so that

$$\Delta\alpha_1 = \Delta\alpha_2 = 1$$

As pointed out by Thompson [49], if the computational rectangle is completely specified (ie. all four sides are fixed) the problem is overdetermined. The Riemann Mapping Theorem states that a conformal mapping is uniquely determined by specifying any three real parameters [49]. This overspecification can be overcome by multiplying either the α_1 or the α_2 axis by an adjustable parameter (s) to allow the



computational plane to be fixed while the conformal plane is open ended. As a result Equations 5.2 become:

$$s \cdot \frac{\partial x}{\partial \alpha_1^o} = \frac{\partial y}{\partial \alpha_2^o}$$

$$\frac{\partial x}{\partial \alpha_2^o} = -s \cdot \frac{\partial y}{\partial \alpha_1^o}$$

$$\alpha_1^o = s \cdot \alpha_1^o$$

$$\alpha_2^o = \alpha_1^o$$

$$s)$$

$$s \cdot \frac{\partial x}{\partial \alpha_2^o} = \frac{\partial y}{\partial \alpha_1^o}$$

$$b)$$

where

It should be noted that Equations 5.3 no longer represent a conformal mapping but it is still an orthogonal mapping since it satisfies Equation 5.1.

By differentiating Equations 5.3 with respect to α_1^o and α_2^o it is easily shown that x and y must satisfy:

$$s^{2} \cdot \frac{\partial^{2} x}{\partial \alpha_{1}^{2}} + \frac{\partial^{2} x}{\partial \alpha_{2}^{2}} = 0$$
 (a)
$$s^{2} \cdot \frac{\partial^{2} y}{\partial \alpha_{1}^{2}} + \frac{\partial^{2} y}{\partial \alpha_{2}^{2}} = 0$$
 (b)

in the computational plane.

At this point, the scheme is still limited by a lack of control over the grid spacing. The method used by Mobley and Stewart [33] involved the introduction of packing functions for α_1° and α_2° according to:

$$\alpha_1^o = f(\alpha_1)$$

$$\alpha_2^o = g(\alpha_2)$$
5.5

where f and g are monotonically increasing functions of the new computational variables α_1 and α_2 . The transformation in Equations 5.5 can be viewed as a simple coordinate stretch of the intermediate varibles α_1° and α_2° and monotonicity ensures that the mapping is still one to one.

The new forms of Equations 5.3 are:

$$s \cdot \frac{\partial x}{\partial \alpha_1} = \frac{f'}{g'} \cdot \frac{\partial y}{\partial \alpha_2}$$
 (a)

5.6

$$\frac{\partial x}{\partial \alpha_2} = -s \cdot \frac{g'}{f'} \cdot \frac{\partial y}{\partial \alpha_1}$$
 (b)

It can be shown that x and y must satisfy:

$$\mathbf{z}(\mathbf{x}) = 0$$
 a)
$$\mathbf{z}(\mathbf{y}) = 0$$
 b)

where

$$x = s^2 \cdot \frac{\partial^2}{\partial \alpha_1^2} - s^2 \cdot \frac{f''}{f'} \cdot \frac{\partial}{\partial \alpha_1} + \left[\frac{f'}{g'}\right]^2 \cdot \frac{\partial^2}{\partial \alpha_2^2} - \frac{g''}{g'} \left[\frac{f'}{g'}\right]^2 \cdot \frac{\partial}{\partial \alpha_2}$$

Clearly, Equations 5.6 satisfy Equation 5.1 to produce an orthogonal mapping with some control gained over the grid spacing through the stetching functions f and g.

Equations 5.6. These latter equations were developed to achieve an orthogonal mapping of an arbitrary domain into a rectangle. By implication, these equations must hold true on the boundaries [33]. According to Equations 5.6, it can be shown that, if y is specified on an α_1 boundary, $\frac{\partial}{\partial \alpha_1}$ is known which means that $\frac{\partial}{\partial \alpha_2}$ is known. Therefore, a Neuman (derivative) boundary condition must be specified for x. The converse is true if x is specified. This condition illustrates the fact that Equations 5.7 are not explicitly coupled in the interior but that they are coupled by the boundary conditions. Figure 5.2 provides an example of a typical problem statement in both the physical and computational planes. Only the corner points of the transformation can by fully defined since both x and y cannot be expressed on a given computational boundary.

One final condition must be used to define the constant 's'. This constant can be determined from either relationship of Equations 5.6 by integrating along a line of constant a_1 or a_2 . An example of this approach is illustrated by:

$$\mathbf{s} \cdot [\mathbf{x}(\mathbf{i}, \alpha_2) - \mathbf{x}(\mathbf{1}, \alpha_2)] = \int_{\alpha_1 = 1}^{\alpha_1 = 1} \frac{\mathbf{f}'(\alpha_1)}{\mathbf{g}'(\alpha_2)} \frac{\partial \mathbf{y}}{\partial \alpha_2} d\alpha_1 \qquad 5.8$$

In a numerical procedure, it is possible to choose any a_2 grid line to perform the integration.

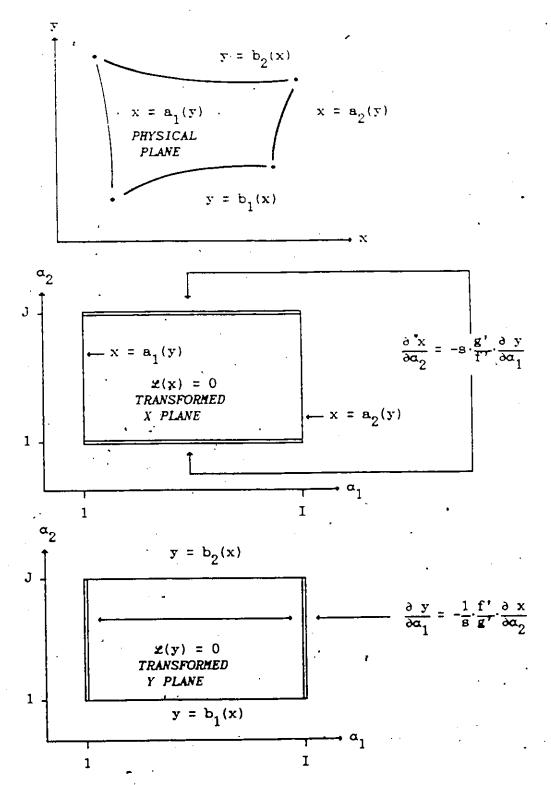


FIGURE 5.2: Application of Boundary Conditions



As mentioned earlier, the packing functions 'f' and 'g' can be used to obtain any desired density of grid lines in a region. Very fine grids are required to model variables that change quickly.

Mobley and Stewart [33] have proposed four general packing functions to accomplish various grid line density distributions. These functions are:

$$z_{1}(\alpha_{i}) = \alpha_{i}$$
 5.9

$$z_{2}(\alpha_{i}) = \frac{N+1}{2} + \frac{N-1}{2 \cdot \sinh^{-1}(a)} \cdot \sinh^{-1}\left[\frac{2 \cdot a}{N-1} \left[\alpha_{i} - \frac{N+1}{2}\right]\right]$$
 5.10

$$z_3(\alpha_i) = \frac{N+1}{2} + \frac{N-1}{2 \cdot \sin^{-1}(a)} \cdot \sin^{-1}\left[\frac{2 \cdot a}{N-1} \left[\alpha_i - \frac{N+1}{2}\right]\right]$$
 5,11

$$z_4(\alpha_1) = \exp\left[\frac{(\alpha_1^{a}-1)}{(N^{a}-1)} \cdot \ln(N)\right]$$
 5.12

where

N =the maximum α_i dimension

Equations 5.9 through 5.12 perform the following tasks when applied to the a coordinate lines:

- z represents no packing.
- z_2 packs the grid lines close to α_i =1 and α_i = N leaving the centre sparce. The magnitude of 'a' determines the degree of packing.
- z₃ packs the grid lines towards the centre leaving the edges sparce. The magnitude of 'a' determines the degree of packing.

• z_4 packs the grids lines either towards $\alpha_i = 1$ or $\alpha_i = N$ depending on whether 'a' is positive or negative. Again, the magnitude of 'a' determines the degree of packing.

The affect of applying these packing functions is demonstrated in Figures 5.3a and 5.3b for the trivial case of transforming a unit square into a rectangle.

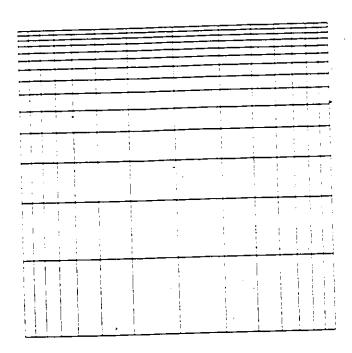


FIGURE 5.3b: Grid Packing in a Unit Square $(f(\alpha_1) = z_2(\alpha_1)$; a = 5.00) $(g(\alpha_2) = z_4(\alpha_2)$; a = -1.0)

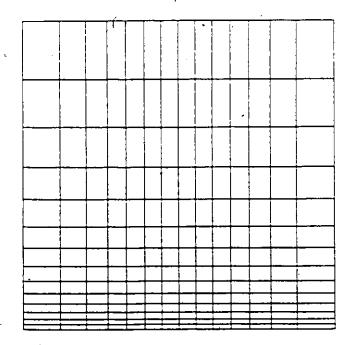


FIGURE 5.3a: Grid Packing in a Unit Square $(f(\alpha_1) = z_3(\alpha_1)$; a = 0.95) $(g(\alpha_2) = z_4(\alpha_2)$; a = 1.00

6. COMPUTATIONAL PROCEDURE

The Navier-Stokes, convective diffusion, and coordinate generation equations in Chapters 4 and 5 are resolved to a set of nonlinear algebraic equations by the application of the method of finite differences. These algebraic equations are solved using a new iterative procedure proposed by Ehrlich [8]. This scheme is ideal for a general model because the dependence on parameter estimation is reduced when compared to standard relaxation schemes. Once the various flow variables are determined, the particle dynamic equations of Chapter 4 are solved by the fifth-order, variable step-size, Runge-Kutta-Fehlberg algorithm to determine particle trajectories.

The governing equations are coupled to the particle dynamic equations but the entire equation set need not be solved simultaneously. Generally, the Navier-Stokes equation, Equation 4.3.1, is coupled to the energy equation, Equation 4.4.1, and the diffusion equation, Equation 4.4.4, through the density and viscosity. The assumption of constant physical properties uncouples these equations, thus allowing the flow field to be visualized before determining the temperature and vapor distributions. The equations are connected such that the following sequence of calculations can be used:

• Equations 5.1.7 a and b are solved to generate the correspondence between the computational and physical planes.

- the incompressible Navier-Stokes equation, Equation 4.3.6, is solved to produce steady state velocity profiles (Note: Forcing the vorticity to be zero at high Reynolds numbers resulted in a potential flow solution).
- the convective diffusion equation (Equation 4.4.3) is solved to provide temperature and vapor distributions.
- finally the particle dynamic equation (Equation 4.2.4) is solved.

6.1 Finite Difference Approximations

The partial differential equations developed earlier are applied to every interior grid point $\alpha_1 \bar{e}_1 + \alpha_2 \bar{e}_2$. All of the spatial derivatives are evaluated by discrete numerical approximations. The with derivative of $f(x_i)$ is approximated in the form:

$$\frac{d^{m} f(x_{i})}{dx^{m}} \stackrel{j=1}{=} \sum_{j=k}^{p} f(x_{i+j}) \qquad 6.1.1$$

where the β_j 's are determined by means of Taylor series expansions for the neighboring points, $f(x_{i+j})$, about the point $f(x_i)$. In this work, the interior derivatives are approximated by second-order central-difference expressions which are given as:

$$\frac{\partial \phi}{\partial \alpha_{1}} \simeq A_{1}^{\circ} \phi = \frac{\phi_{i+1,j} - \phi_{i-1,j}}{2 d \alpha_{1}} = \frac{1}{2} (\phi_{i+1,j} - \phi_{i-1,j})$$
 6.1.2

$$\frac{\partial \phi}{\partial \alpha_2} \simeq \Delta_2^0 \phi = \frac{\phi_{i,j+1} - \phi_{i,j-1}}{2\Delta \alpha_2} = \frac{1}{2} (\phi_{i,j+1} - \phi_{i,j-1}) \qquad 6.1.3$$

$$\frac{\partial^{2} \phi}{\partial \alpha_{1}^{2}} \simeq \mathcal{A}_{11}^{\circ} \phi = \frac{\phi_{1}+1, j^{-2\phi_{1}}, j^{+\phi_{1}-1}, j}{\mathcal{A}_{1}^{2}}$$

$$= (\phi_{1}+1, j^{-2\phi_{1}}, j^{+\phi_{1}-1}, j)$$

$$\frac{\partial^{2} \phi}{\partial \alpha_{2}^{2}} \simeq \mathcal{A}_{22}^{\circ} \phi = \frac{\phi_{1}, j+1^{-2\phi_{1}}, j^{+\phi_{1}}, j-1}{2}$$

$$6.1.4$$

$$\frac{\partial^{2} \phi}{\partial \alpha_{2}^{2}} \simeq \Delta_{22}^{0} \phi = \frac{\phi_{i,j+1}^{-2\phi_{i,j}^{+\phi_{i,j-1}}}}{\Delta \alpha_{2}^{2}}$$

$$= (\phi_{i,j+1}^{-2\phi_{i,j}^{+\phi_{i,j-1}}})$$
6.1.5

It should be noted that $\Delta\alpha_1 = \Delta\alpha_2 = 1$ because of the boundary conditions employed in the construction of the grid.

When approximating derivative boundary conditions, the secondorder central-difference operator cannot always be applied.

Consequently, it should be replaced with the appropriate (forward or
backward) second-order one-sided difference approximation. These
difference operators are given as:

FORWARD

$$\frac{\partial \phi}{\partial \alpha_{1}} \simeq \Delta_{1}^{**} \phi = \frac{-3\phi_{1}, j^{+4\phi}_{1} + 1, j^{-\phi}_{1} + 2, j}{2\Delta \alpha_{1}}$$

$$= \frac{1}{2}(-3\phi_{1}, j^{+4\phi}_{1} + 1, j^{-\phi}_{1} + 2, j)$$

$$\frac{\partial \phi}{\partial \alpha_{2}} \simeq \Delta_{2}^{**} \phi = \frac{-3\phi_{1}, j^{+4\phi}_{1}, j + 1^{-\phi}_{1}, j + 2}{2\Delta \alpha_{2}}$$

$$= \frac{1}{2}(-3\phi_{1}, j^{+4\phi}_{1}, j + 1^{-\phi}_{1}, j + 2) \qquad 6.1.7$$

BACKWARD

$$\frac{\partial \phi}{\partial \alpha_{1}} \simeq \Delta_{1}^{-1} \phi = \frac{3\phi_{1,j}^{-1} \phi_{1-1,j}^{+1} \phi_{1-2,j}^{-1}}{2\Delta \alpha_{1}}$$

$$= \frac{1}{2} (3\phi_{1,j}^{-1} \phi_{1-1,j}^{+1} \phi_{1-2,j}^{-1})$$

$$= \frac{\partial \phi}{\partial \alpha_{2}} \simeq \Delta_{2}^{-1} \phi = \frac{3\phi_{1,j}^{-1} \phi_{1,j-1}^{+1} \phi_{1,j-2}^{-1}}{2\Delta \alpha_{2}}$$

$$= \frac{1}{2} (3\phi_{1,j}^{-1} \phi_{1,j-1}^{-1} \phi_{1,j-2}^{-1})$$
6.1.9

Finally, a scheme has been used to solve Equation 4.3.6 which will involve first-order one-sided differences. These operators are given as:

FORWARD

$$\frac{\partial \phi}{\partial \alpha_{1}} \propto \Delta_{1}^{*} \phi = \frac{\phi_{1}+1, j^{-\phi_{1}}, j}{\Delta \alpha_{1}} = \phi_{1}+1, j^{-\phi_{1}}, j \qquad 6.1.10$$

$$\frac{\partial \phi}{\partial \alpha_2} \simeq A_2^{\bullet \phi} = \frac{\phi_{i,j+1} - \phi_{i,j}}{\Delta \alpha_2} = \phi_{i,j+1} - \phi_{i,j}$$
 (6.1.11)

BACKWARD

$$\frac{\partial \phi}{\partial \alpha_{1}} \simeq \Delta_{1}^{-\phi} = \frac{\phi_{1,j} - \phi_{1-1,j}}{\Delta \alpha_{1}} = \phi_{1,j} - \phi_{1-1,j} \qquad 6.1.12$$

$$\frac{\partial \phi}{\partial \alpha_{2}} \simeq \Delta_{2}^{-\phi} = \frac{\phi_{1,j} - \phi_{1,j-1}}{\Delta \alpha_{2}} = \phi_{1,j} - \phi_{1,j-1} \qquad 6.1.13$$

6.1.1 Coordinate Generation Algorithm

The coordinate generation scheme proposed in Chapter 5 has been used to determine the grid scale factors, h_i , presented in Chapter 4. Once these quantities are known at each grid point, $a_1\bar{e}_1+a_2\bar{e}_2$, the rest of the modelling equations can be applied.

A question that arises is whether the analytical evaluation of these scale factors is more accurate than the numerical evaluation. Thompson et. al. [49] addressed this problem and proved that the numerically evaluated scale factors produced a more accurate numerical truncation than the analytical scale factors, assuming the same differencing was used for both the function derivative and the scale factor evaluation. Consequently, the numerical evaluation of grid scale factors is preferable even when analytical expressions are known. This approach makes good sense since the analytical scale factors are continuous transformations and are intended for continuous grids, not discrete ones.

Additional advantages are gained by forcing the coordinates to be orthogonal. In Chapter 4, it was emphasized that the transformation metric tensor is greatly simplified by forcing the transformation to be orthogonal, thereby reducing the complexity of the transformed modelling equations. This simplification is not only a matter of convenience but it has some numerical significance as shown by Mobley et. al. [33].

Consider the evaluation of the normal derivative to a line of constant α_1 assuming that the coordinate transformation is not

orthogonal. Then:

$$\frac{\partial f}{\partial n} = \hat{n} \cdot \nabla f = \frac{1}{\sqrt{g \cdot g_{22}}} \left[g_{22} \cdot \frac{\partial f}{\partial \alpha_1} - g_{21} \cdot \frac{\partial f}{\partial \alpha_2} \right] \qquad 6.1.14$$

where

$$\sqrt{g} = \frac{\partial x}{\partial \alpha_1} \cdot \frac{\partial y}{\partial \alpha_2} - \frac{\partial x}{\partial \alpha_2} \cdot \frac{\partial y}{\partial \alpha_1}$$

If the transformation is orthogonal this expression reduces to:

$$\frac{\partial \mathbf{f}}{\partial \mathbf{n}} = \hat{\mathbf{n}} \cdot \mathbf{v} \mathbf{f} = \frac{\sqrt{\mathbf{g}_{22}}}{\sqrt{\mathbf{g}}} \cdot \frac{\partial \mathbf{f}}{\partial \alpha_1} = \frac{1}{\mathbf{h}_1} \cdot \frac{\partial \mathbf{f}}{\partial \alpha_1}$$
 6.1.15

The use of Equation 6.1.14 could produce numerical errors since it couples the derivatives in both the α_1 and the α_2 directions. If, as a result, differences are taken between two large numbers, significance would be lost because of the format in which real numbers are handled in digital computers [33].

The first step in solving Equations 5.7 numerically is to apply the central-difference operators to produce an algebraic approximation. The difference approximation to Equations 5.7 is:

$$\begin{bmatrix} \frac{\delta}{8} \end{bmatrix}^{2} \begin{bmatrix} 1 + \frac{G}{2} \end{bmatrix} \cdot \bar{\mathbf{r}}_{i,j-1} + \begin{bmatrix} 1 + \frac{F}{2} \end{bmatrix} \cdot \bar{\mathbf{r}}_{i-1,j} - 2 \begin{bmatrix} 1 + \begin{bmatrix} \frac{\delta}{8} \end{bmatrix}^{2} \end{bmatrix} \cdot \bar{\mathbf{r}}_{i,j} \\
+ \begin{bmatrix} 1 - \frac{F}{2} \end{bmatrix} \cdot \bar{\mathbf{r}}_{i+1,j} + \begin{bmatrix} 1 - \frac{G}{2} \end{bmatrix} \qquad 6.1.16$$

where

$$\vec{r} = x\vec{i} + y\vec{j}$$

$$F = \frac{f''}{f'}$$

$$G = \frac{g''}{g'}$$

$$\delta = \frac{f'}{g'}$$

The method used to solve Equation 6.1.16 is the one-step block successive over-relaxation algorithm with each grid point having its own acceleration parameter $\omega_{i,j}$ [35]. For this procedure, the (k+1)-th approximation to the vector $\bar{\mathbf{x}}_j$ is obtained from th k-th approximation according to:

$$\underline{\mathbf{T}} \cdot (\overline{\mathbf{x}}_{j}^{k+1} - \overline{\mathbf{x}}_{j}^{k}) = (\overline{\omega}\overline{\mathbf{r}})_{j}$$
 6.1.17

where

 \underline{T} = tridiagonal matrix = $B(1+\frac{F}{2},-2(1+[5/s]^2),1-\frac{F}{2})$

 \bar{x}_j = the vector of $x_{i,j}$ that corresponds to the grid line $\alpha_2 = j$

 $\omega_{i,j}$ = grid point acceleration factor

r; = residual vector formed by bringing all terms in a difference equation to the right hand side.

The acceleration factor $\omega_{i,j}$ is determined by the method proposed by Erlich [8] as shown in Appendix C. Although having an acceleration factor for each grid point requires some extra work, it ultimately saves time since it provides a near optimal iteration procedure. In addition, the $\omega_{i,j}$'s usually don't need to be updated every iteration.

After the interior points, $x_{i,j}\bar{i}+y_{i,j}\bar{j}$, have been updated, the boundary condition, either relationship from Equations 5.6, is applied to the α_1 boundaries; that is α_1 equal 1 and I. This boundary condition is approximated numerically by using second-order central differencing in the α_1 direction and second-order one-sided differencing in the α_2 direction as follows:

For
$$\alpha_1 = 1$$

$$\frac{1}{g} \Delta_2^{+} x_{i,j} = -\frac{s}{f} \Delta_1^{0} y_{i,j} \qquad 6.1.18$$
For $\alpha_1 = 1$

$$\frac{1}{g} \Delta_2^{-} x_{i,j} = -\frac{s}{f} \Delta_1^{0} y_{i,j} \qquad 6.1.19$$

Similarly, for the α_2 boundary the following difference approximations are made:

For
$$\alpha_2 = 1$$

$$\frac{1}{\mathbf{g}^{\prime}} \Delta_2^0 \mathbf{x}_{i,ij} = -\frac{\mathbf{s}}{\mathbf{f}^{\prime}} \Delta_1^{\bullet +} \mathbf{y}_{i,j} \qquad 6.1.20$$
 For $\alpha_2 = J$
$$\frac{1}{\mathbf{g}^{\prime}} \Delta_2^0 \mathbf{x}_{i,j} = -\frac{\mathbf{s}}{\mathbf{f}^{\prime}} \Delta_1^{\bullet -} \mathbf{y}_{i,j} \qquad 6.1.21$$

Through trial and error, it was determined that the boundary conditions produced instabilities in the numerical solution of Equation 6.1.16. Consequently, the boundary values were dampened using the formula:

$$x_{i,j}^{k+1} = \rho \cdot \hat{x}_{i,j}^{k+1} + (1-\rho) \cdot x_{i,j}^{k}$$
 6.1.22

where

 β = a dampening factor taken to be 0.5 $x_{i,j}^{k+1}$ = the new updated x boundary value $\hat{x}_{i,j}^{k+1}$ = the unaccelerated Gauss-Siedel iterate



A similar formula was used for the $y_{i,j}$ boundary values.

Finally, the parameter 's' was determined from Equation 5.8 using a second-order trapezoidal rule to perform the required integration.

This equation takes the form:

$$s \cdot [x(I,j)-x(1,j)] \cdot g' = \frac{f'(1)\Delta_2^0 y_{1,j}^{+f'(1)}\Delta_2^0 y_{1,j}}{2}$$

$$i=I-1 + x_1 f'(i)\Delta_2^0 y_{i,j}$$

$$i=2$$
6.1.23

Equation 6.1.23 can be applied to any α_2 grid line to update 's' in an iterative procedure. In this work, Equation 6.1.23 was applied to all α_2 grid lines and the parameter 's' is updated with an overall grid averaged value. In addition, Equation 6.1.22 was applied to the 's' parameter with β equal to 0.5 in order to reduce numerical oscillations.

The problem of interest in this investigation required the generation of a grid about a droplet which is deformed but has, essentially, an approximate spherical shape. It would be convenient if the problem could be defined in polar coordinates since the droplet

shape will deviate from a circular cross-section. To do this, the Cauchy-Riemann equations must be expressed in polar coordinates according to:

$$\frac{\partial \mathbf{r}}{\partial \alpha_1} = \mathbf{r} \cdot \frac{\partial_* \theta}{\partial \alpha_2}$$

$$\frac{\partial \mathbf{r}}{\partial \alpha_2} = -\mathbf{r} \cdot \frac{\partial \theta}{\partial \alpha_1}$$

or

$$\frac{\partial \theta}{\partial \alpha_1} = \frac{\partial}{\partial \alpha_2} (\ln[1/r]) \tag{a}$$

6.1.24

$$\frac{\partial \theta}{\partial \alpha_2} = -\frac{\partial}{\partial \alpha_1} (\ln[1/r])$$
 (b)

Equations 6.1.24 are of the same form as Equations 5.2. For this reason, all of the work done for problems stated in Cartesian coordinates can be applied to problems stated in polar coordinates.

The grid scale factors, h, must be evaluated to complete this portion of the model. When the problem is planar and restricted to the x-y Cartesian plane the evaluation is imple. The transformation equations for such a situate to be written as:

$$x = x(\alpha_1, \alpha_2)$$

$$y = y(\alpha_1, \alpha_2)$$

$$z = \alpha_3$$
6.1.25

Clearly, h₃ is given by:

$$h_3 = \left| \frac{\partial \bar{r}}{\partial a_3} \right| = 1 \qquad 6.1.26$$

The grid scale factors, h₁ and h₂, are numerically determined using second-order central differencing in the interior. The following formulae can be use for their evaluation:

$$h_{k} = \left| \frac{\partial \tilde{\mathbf{r}}}{\partial \alpha_{k}} \right| = \left[\left[\frac{\partial \mathbf{x}}{\partial \alpha_{k}} \right]^{2} + \left[\frac{\partial \mathbf{y}}{\partial \alpha_{k}} \right]^{2} \right]^{\frac{1}{2}} \qquad k=1,2$$

$$= \left[\left(\Delta_{k}^{0} \mathbf{x}_{i,j} \right)^{2} + \left(\Delta_{k}^{0} \mathbf{y}_{i,j} \right)^{2} \right]^{\frac{1}{2}} \qquad 6.1.27$$

On the α_1 boundary, second-order one-sided differencing was used for h_1 as follows:

For
$$\alpha_1 = 1$$

$$h_1 = [(\Delta_1^{++} x_{i,j})^2 + (\Delta_1^{++} y_{i,j})^2]^{\frac{1}{2}} \qquad 6.1.28$$

For $\alpha_1 = I$ $h_1 = \left[(\Delta_1^{-1} x_{i,j})^2 + (\Delta_1^{-1} y_{i,j})^2 \right]^{\frac{1}{2}} \qquad 6.1.29$

Similarly, second-order one-sided differencing was used on the $\alpha_{\hat{2}}$ boundaries for determining $h_{\hat{2}}$ as follows:

For
$$\alpha_2 = 1$$

$$h_2 = [(\Delta_2^{**}x_{i,j})^2 + (\Delta_2^{**}y_{i,j})^2]^{\frac{1}{2}} \qquad 6.1.30$$
For $\alpha_2 = J$

$$h_2 = [(\Delta_2^{-*}x_{i,j})^2 + (\Delta_2^{-*}y_{i,j})^2]^{\frac{1}{2}} \qquad 6.1.31$$

For the case where the problem is axisymmetric, a grid can be generated in three dimensional space by rotating a two dimensional boundary conforming grid about the x-axis as shown in Figure 6.1. It must be recognized that this rotation is defined such that a right-handed coordinate system is generated; that is, $e_1 \cdot e_2 = e_3$. Clearly, from the geometry of the situation, the axisymmetric grid has the following coordinate transformation:

$$x = x(a_1, a_2)$$

$$y = y(a_1, a_2) \cdot \cos(\phi) \qquad 6.1.32$$

$$z = y(a_1, a_2) \cdot \sin(\phi)$$

From Equations 6.1.32, the axisymmetric grid scale factors are:

$$h_{1} = \left[\left[\frac{\partial x}{\partial \alpha_{1}} \right]^{2} + \left[\frac{\partial y}{\partial \alpha_{1}} \right]^{2} \right]^{\frac{1}{2}}$$

$$h_{2} = \left[\left[\frac{\partial x}{\partial \alpha_{2}} \right]^{2} + \left[\frac{\partial y}{\partial \alpha_{2}} \right]^{2} \right]^{\frac{1}{2}}$$

$$h_{3} = y$$

$$6.1.33$$

Equations 6.1.33 show that h_1 and h_2 can be determined using Equations 6.1.27 to 6.1.31 while h_3 is nothing more than the y coordinate generated using Equation 6.1.16.

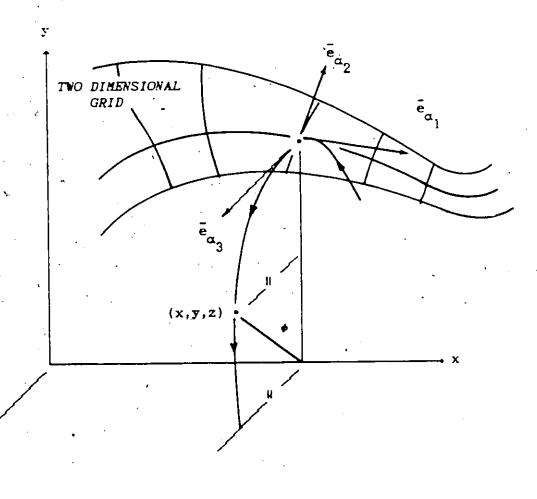


FIGURE 6.1: Rotated Axisymmetric Grid



€.1.2 Navier-Stokes Algorithm

The Navier-Stokes equation, Equation 4.3.6, can be written as two simultaneous second-order partial differential equations using the stream function, 7, and vorticity, 5, as follows:

$$\frac{\partial}{\partial t}(h_3^2 f) = \left[L(\Upsilon) + \frac{2}{Nre}D^2(h_3^2)\right] f \qquad (a)$$

$$D^2 \Upsilon = h_3^2 f \qquad (b)$$

where

$$f = \text{modified vorticity function}$$

$$= -\frac{\varsigma}{h_3}$$

$$L(\Upsilon) = \frac{h_3}{h_1 h_2} \left[\frac{\partial \Upsilon}{\partial \alpha_1} \frac{\partial}{\partial \alpha_2} - \frac{\partial \Upsilon}{\partial \alpha_2} \frac{\partial}{\partial \alpha_1} \right]$$

$$D^2 = \frac{h_3}{h_1 h_2} \left[\frac{\partial}{\partial \alpha_1} \left[\frac{h_2}{h_1 h_3} \frac{\partial}{\partial \alpha_1} \right] + \frac{\partial}{\partial \alpha_2} \left[\frac{h_1}{h_2 h_3} \frac{\partial}{\partial \alpha_2} \right] \right]$$

In this work the steady state solution of Equation 4.3.6 is required. There are two basic methods by which this solution can be achieved.

The first approach is to solve Equation 6.1.34 as an unsteady state problem or as a pseudo-unsteady state problem by introducing a fictitious time derivative into Equation 6.1.34 b [38]. The exact solution of Equation 6.1.34 b, or its modified form, need not be known at any given time because only the steady state solution is of interest. Strictly speaking, the steady state solution occurs as

but from a practical point the steady state solution is reached in a finite time as the time derivatives approach a small value. The disadvantage of this scheme is related to the finite time often being too long to make the method practical [38].

The second method, (which has been adopted in this work), involves the solution of Equations 6.1.34 iteratively with the time derivative removed. These equations are approximated at each grid point according to:

$$\begin{bmatrix} L(\mathbf{r}_{i,j}) + \frac{2}{Nre}D^{2}(h_{3}^{2}) \end{bmatrix} \mathbf{f}_{i,j} = 0 \qquad (a)$$

$$D^{2}\mathbf{r}_{i,j} = h_{3}^{2}\mathbf{f}_{i,j} \qquad (b)$$

where the operators:

- L(T; ;)
- p²

are evaluated numerically. Solutions for flows over a rigid sphere have been obtained by Jenson [21] and Hameleic and Hoffman [17] by replacing:

- L(*i,j)
- p²

by second-order central difference operators:

The case of flow over an ellipsoid was considered by Epstien [10], while LeClair et. al. [28] solved for the flow inside and around fluid spheres. Use of second-order difference operators, although accurate, creates problems of stability and convergence at higher Reynolds numbers as a result of the centred operator $L^0(\Upsilon_{i,j})$ which causes loss of diagonal dominance in the iteration matrix [38].

7

The resolution of the loss of diagonal dominance is through replacement of the centred operator, $L^{o}(\gamma_{i,j})$, with a noncentred (upwinded) operator $L^{*}(\gamma_{i,j})$ [38]. This operator has the form:

$$L^{-}(\tau_{i,j}) = \frac{h_3}{h_1 h_2} \left[(\Delta_1^0 \tau_{i,j}) \Delta_2^{-} - (\Delta_2^0 \tau_{i,j}) \Delta_1^{-} \right]$$
 6.1.36

where

$$\Delta_{k}^{=} = \frac{(1-\epsilon_{i,j}^{k})}{2} \Delta_{k}^{*} + \frac{(1+\epsilon_{i,j}^{k})}{2} \Delta_{k}^{-} = \Delta_{k}^{0} - \frac{1}{2} \epsilon_{i,j}^{k} \Delta_{kk}^{0} \qquad k = 1,2$$

From Equation 6.1.36, it is evident that when:

- $\epsilon_{i,j}^{k} = 1$, Δ_{k}^{m} is first-order backward differenced/
- $\epsilon_{i,j}^{k} = 0$, Δ_{k}^{m} is second-order central differenced
 - $\epsilon_{i,j}^{k} = -1$, Δ_{k}^{m} is first-order forward differenced.

After applying the required difference operators, the following difference equations can be used to solve Equations 6.1.35:

$$a_{j}^{-1}i, j-1^{+a_{1}^{-1}p}i-1, j^{-a_{1}^{0}p}i, j^{+a_{1}^{+1}p}i+1, j^{+a_{j}^{+1}p}i, j+1$$

$$= h_{1}h_{2}h_{3}f_{i,j} \qquad \qquad 6.1.37$$

where

$$a_{j}^{-} = \frac{h_{1}}{h_{2}h_{3}} - \frac{1}{2} \cdot \frac{\partial}{\partial \alpha_{2}} \begin{bmatrix} h_{1} \\ h_{2}h_{3} \end{bmatrix}$$

$$a_{i}^{-} = \frac{h_{2}}{h_{1}h_{3}} - \frac{1}{2} \cdot \frac{\partial}{\partial \alpha_{1}} \begin{bmatrix} h_{2} \\ h_{1}h_{3} \end{bmatrix}$$

$$a^{\circ} = 2 \begin{bmatrix} \frac{h_{2}}{h_{1}h_{3}} + \frac{h_{1}}{h_{2}h_{3}} \end{bmatrix}$$

$$a_{i}^{*} = \frac{h_{2}}{h_{1}h_{3}} + \frac{1}{2} \cdot \frac{\partial}{\partial \alpha_{1}} \begin{bmatrix} \frac{h_{2}}{h_{1}h_{3}} \end{bmatrix}$$

$$a_{j}^{*} = \frac{h_{1}}{h_{2}h_{3}} + \frac{1}{2} \cdot \frac{\partial}{\partial \alpha_{2}} \begin{bmatrix} \frac{h_{1}}{h_{2}h_{3}} \end{bmatrix}$$

$$b_{j}^{-}f_{i,j-1}^{+}b_{i}^{-}f_{i-1,j}^{-}b_{i,j}^{\circ}f_{i,j}^{+}b_{i}^{\dagger}f_{i+1,j}^{+}b_{j}^{\dagger}f_{i,j+1}^{-}=0$$
 6.1.38

where

$$\begin{split} \mathbf{b}_{j}^{-} &= \left[\frac{\mathbf{h}_{1}}{\mathbf{h}_{2}\mathbf{h}_{3}} - \frac{1}{2} \cdot \frac{\partial}{\partial \alpha_{2}} \left[\frac{\mathbf{h}_{1}}{\mathbf{h}_{2}\mathbf{h}_{3}} \right] \right] \mathbf{h}_{3_{i,j-1}}^{2} - \frac{\mathbf{Nre}}{4} \mathbf{d}_{1}^{\circ} \mathbf{y}_{i,j} (1 + \epsilon_{i,j}^{2}) \\ \mathbf{b}_{i}^{-} &= \left[\frac{\mathbf{h}_{2}}{\mathbf{h}_{1}\mathbf{h}_{3}} - \frac{1}{2} \cdot \frac{\partial}{\partial \alpha_{1}} \left[\frac{\mathbf{h}_{2}}{\mathbf{h}_{1}\mathbf{h}_{3}} \right] \right] \mathbf{h}_{3_{i-1,j}}^{2} + \frac{\mathbf{Nre}}{4} \mathbf{d}_{2}^{\circ} \mathbf{y}_{i,j} (1 + \epsilon_{i,j}^{1}) \\ \mathbf{b}^{\circ} &= 2 \left[\frac{\mathbf{h}_{2}\mathbf{h}_{3}}{\mathbf{h}_{1}} + \frac{\mathbf{h}_{1}\mathbf{h}_{3}}{\mathbf{h}_{2}} \right] + \frac{\mathbf{Nre}}{2} (\epsilon_{i,j}^{1}, \mathbf{d}_{2}^{\circ} \mathbf{y}_{i,j} - \epsilon_{i,j}^{2}, \mathbf{d}_{1}^{\circ} \mathbf{y}_{i,j}) \end{split}$$

$$\dot{b}_{i}^{*} = \left[\frac{h_{2}}{h_{1}h_{3}} + \frac{1}{2} \cdot \frac{\partial}{\partial\alpha_{1}} \left[\frac{h_{2}}{h_{1}h_{3}}\right]\right] h_{3}^{2}_{i+1,j} - \frac{\text{Nre}}{4} d_{2}^{\circ} + \frac{1}{i,j} (1 - \epsilon_{i,j}^{1})$$

$$\dot{b}_{j}^{*} = \left[\frac{h_{1}}{h_{2}h_{3}} + \frac{1}{2} \cdot \frac{\partial}{\partial\alpha_{2}} \left[\frac{h_{1}}{h_{2}h_{3}}\right]\right] h_{3}^{2}_{i,j+1} + \frac{\text{Nre}}{4} d_{1}^{\circ} + \frac{1}{i,j} (1 - \epsilon_{i,j}^{2})$$

and

$$\frac{\partial}{\partial \alpha_{i}} \left[\frac{h_{j}}{h_{i}h_{3}} \right] = \frac{h_{j}}{h_{i}h_{3}} \left[\frac{1}{h_{j}} \cdot \frac{\partial}{\partial \alpha_{i}} (h_{j}) - \frac{1}{h_{i}} \cdot \frac{\partial}{\partial \alpha_{i}} (h_{i}) - \frac{1}{h_{3}} \cdot \frac{\partial}{\partial \alpha_{i}} (h_{3}) \right]$$
$$= \frac{h_{j}}{h_{i}h_{3}} \left[\frac{\Delta_{i}^{0}h_{j}}{h_{j}} - \frac{\Delta_{i}^{0}h_{i}}{h_{i}} - \frac{\Delta_{i}^{0}h_{3}}{h_{3}} \right]$$

At this point, the development of a criterion for determining $\epsilon_{1,j}^k$ is now possible on the basis of Equation 6.1.38. To ensure diagonal dominance, it is desirable to have the magnitude of the diagonal term, b^0 , in the iteration matrix as large as possible. This magnitude is achived if the following criteria are used [38]:

$$\epsilon_{i,j}^{1} = \operatorname{sign}(\Delta_{2}^{0} \gamma_{i,j})$$

$$\epsilon_{i,j}^{2} = \operatorname{sign}(-\Delta_{1}^{0} \gamma_{i,j})$$
6.1.39

It should be noted that, on the application of Equation 6.1.39, the solution of Equation 6.1.34 becomes first-order. However, second order accuracy can be achived by setting $\epsilon_{i,j}^k$ equal to zero. The purpose of introducing $\epsilon_{i,j}^k$ is to provide an algorithm that will converge very rapidly in the initial stages to provide, essentially, a reasonable starting point for the second-order iteration.

The method used to solve algebraic Equations 6.1.37 to 6.1.39 is

successive substitution. These equations are rearranged to give the Gauss-Siedel iterate:

$$\hat{\phi}_{i,j}^{k+1} = F(\phi_{i,j-1}, \phi_{i+1,j}, \phi_{i+1,j}, \phi_{i,j+1}) \quad 6.1.40$$

The Gauss-Siedel iterate is accelerated using the formula:

$$\phi_{i,j}^{k+1} = \phi_{i,j}^{k} + \beta \cdot \omega_{i,j} (\hat{\phi}_{i,j}^{k+1} - \phi_{i,j}^{k})$$
 6.1.41

where

is the acceleration parameter
 is a dampening factor.

The values for ω were determined by the method described in section 6.1.1 and summarized in Appendix C. This method of determining the values for ω is intended for problems with Dirichlet boundary conditions. The effects of the Neuman boundary conditions in this problem are not taken into account when determining ω [8]. The introduction of β in Equation 6.1.41 was required to reduce the numerical oscillations that occured with over-estimated ω 's. A value of 0.7 for β was found to produce convergence in all cases considered.

At very high Reynolds numbers the Navier-Stokes equations become increasingly unstable. This instability causes their solution to become impractical and uneconomical [38]. Consequently, at Reynolds numbers above 400, the potential flow solution was used to approximate the flow field. This solution was obtained by setting the vorticity, (or $f_{i,j}$), to zero in Equation 6.1.37. The resulting difference

equation was solved using the block-successive overrelaxation algorithm defined by Equation 6.1.17.

When so ving Equations 6.1.33, it is necessary to have boundary conditions that specify all values of τ and ς (or f) on the boundary completely enclosing the region of flow. This region is formed by:

- · the surface of the collector
- the axis of symmetry
- the region were the influence of the collector is zero (which is at/infinite distance from the collector).

This final boundary at infinity is numerically impractical.

Therefore, it is approximated by assuming that there is a spherical wall enclosing the collector where, for all intents and purposes, the influence of the collector is zero and straight flow is imposed. The work of LeClaire et. al. [27], who provided extensive data on the effect of the location of this wall, was used in this investigation as a guideline.

Strictly speaking, when considering the flow of a fluid around a fluid body, the flow field around the collector is coupled to the circulation inside the fluid body. This coupling is through the boundary conditions that must be imposed at the fluid-fluid interface. These conditions are:

- the continuity of tangential velocity
- the continuity of tangential stress.

LeClair et. al. [28] considered solutions of the Navier-Stokes equations under these conditions: Fortunately, as pointed out by Wu [53], the affect of internal circulation in the air-water droplet system contributes negligibly to particle collection. Therefore, the collector can be modelled as a rigid body.

The boundary conditions for a rigid body for both " and ; are:

For
$$\alpha_1 = 1$$
 (the axis of symmetry)

$$\gamma = 0$$
 and $\varsigma = 0$

For
$$\alpha_1 = I$$
 (the axis of symmetry)

$$\Rightarrow$$
 = 0 and ς = 0

For
$$a_2 = 1$$
 (the collector surface)

$$r = 0$$
 and $s = -\frac{1}{h_3}D^2r$

For
$$a_2 = J$$
 (the outer wall at r_{∞})

$$r = \frac{1}{2}y^2$$
 and $\varsigma = 0$

The boundary condition for ζ at α_2 equal to 1 was determined by a second-order method given by Preyet [38]. It takes the following form in general orthogonal coordinates:

$$\varsigma_{i,1} = \frac{\varphi_{i,3}^{-8}\varphi_{i,2}}{2\Delta\alpha_{2}^{2}h_{2}^{2}h_{3}}$$
 6.1.42

Application of Equation 6.1.42 induced oscillations into the numerical solution which reduced the rate of convergence. This problem was alleviated by relaxing the boundary values of $\varsigma_{i,j}$ with Equation 6.1.23, by taking β to be 0.3. In addition, the convergence rate was increased by applying Equation 6.1.42 only every four iterations.

6.1.3 Convective Diffusion Algorithm

The convective diffusion equation, Equation 3.4.3, was solved using a method similar to that of Woo et. al. [52] to produce both temperature and vapor distributions around the collector. This equation was approximated by using second-order central difference operators to give the following difference equation:

$$a_{j}^{-}\eta_{i,j-1} + a_{i}^{-}\eta_{i-1,j} - a_{i}^{-}\eta_{i,j} + a_{i}^{+}\eta_{i+1,j} + a_{j}^{+}\eta_{i,j+1} = 0$$
 6.1.43
where

$$a_{j}^{-} = \frac{h_{1}h_{3}}{h_{2}} - \frac{1}{2} \cdot \frac{\partial}{\partial \alpha_{2}} \left[\frac{h_{1}h_{3}}{h_{2}} \right] - \frac{Npe}{4} \cdot A_{1}^{o} r_{i,j}$$

$$a_{i}^{-} = \frac{h_{2}h_{3}}{h_{1}} - \frac{1}{2} \cdot \frac{\partial}{\partial \alpha_{1}} \left[\frac{h_{2}h_{3}}{h_{1}} \right] + \frac{Npe}{4} \cdot A_{2}^{o} r_{i,j}$$

$$a^{o} = 2 \left[\frac{h_{2}h_{3}}{h_{1}} + \frac{h_{1}h_{3}}{h_{2}} \right]$$

$$a_{i}^{+} = \frac{h_{2}h_{3}}{h_{1}} + \frac{1}{2} \cdot \frac{\partial}{\partial \alpha_{1}} \left[\frac{h_{2}h_{3}}{h_{1}} \right] - \frac{Npe}{4} \cdot A_{2}^{o} r_{i,j}$$

$$\mathbf{a}_{j}^{+} = \frac{\mathbf{h}_{1}\mathbf{h}_{3}}{\mathbf{h}_{2}} + \frac{1}{2} \cdot \frac{\partial}{\partial \alpha_{2}} \left[\frac{\mathbf{h}_{1}\mathbf{h}_{3}}{\mathbf{h}_{2}} \right] + \frac{\mathbf{Npe}}{4} \cdot \Delta_{1}^{\alpha_{1}} \mathbf{p}_{1,j}$$

and

$$\begin{split} \frac{\partial}{\partial \alpha_{i}} \begin{bmatrix} \frac{h_{j}}{h_{i}h_{3}} \end{bmatrix} &= \frac{h_{j}}{h_{i}h_{3}} \begin{bmatrix} \frac{1}{h_{j}} \cdot \frac{\partial}{\partial \alpha_{i}} (h_{j}) - \frac{1}{h_{i}} \cdot \frac{\partial}{\partial \alpha_{i}} (h_{i}) - \frac{1}{h_{3}} \cdot \frac{\partial}{\partial \alpha_{i}} (h_{3}) \end{bmatrix} \\ &= \frac{h_{j}}{h_{i}h_{3}} \begin{bmatrix} \frac{\Delta_{i}^{0}h_{j}}{h_{j}} - \frac{\Delta_{i}^{0}h_{i}}{h_{i}} - \frac{\Delta_{i}^{0}h_{3}}{h_{3}} \end{bmatrix} \end{split}$$

with

Equation 6.1.43 was solved in the same manner as Equations 6.1.37 and 6.1.38. The Guass-Siedel iterate was obtained according to Equation 6.1.40. This value was accelerated using Equation 6.1.41. Again, the introduction of β was required because the derivative boundary conditions are neglected when determining the $\omega_{i,j}$'s. An adequate value of β was found to be 0.7.

The boundary conditions used to solve Equations 3.4.3 are:

For $\alpha_1 = 1$ (the axis of symmetry)

no heat or mass transfer or $\frac{\partial \eta}{\partial \alpha_1}$

For $\alpha_1 = I$ (the axis of symmetry)

no heat or mass transfer or $\frac{\partial}{\partial \alpha_1}$

For $\alpha_2 = 1$ (the collector surface)

n = 1

For $\alpha_2 = J$. (the the outer wall at r_{∞})

 $\eta = 1$

The first two derivative boundary conditions must be approximated by second-order one-sided operators as follows:

•
$$\Delta_{1}^{\bullet \bullet} \eta_{1,j} = 0$$
 6.1.44
 $\Delta_{2}^{\bullet \bullet} \eta_{1,j} = 0$ 6.1.45

The boundary values obtained by Equations 6.1.45 were dampened using Equation 6.1.22 to increase the solution convergence rate. As in the application of Equation 6.1.42, a higher convergence rate was obtained by applying the above equations only every fourth iteration.

6.2 Particle Dynamic Equations

To determine the collection efficiency of a collector,

Equations 4.2.3 must be integrated with Equations 4.2.6 and 4.2.7 to

yield the limiting trajectory of a particle. These equations were

integrated numerically using a variable step-size algorithm to

accommodate the large change in the radius of curvature of the

trajectory as the particle approaches the collector. The fifth-order

variable step-size Runge-Kutta-Fehlberg method provided the means of

integrating Equations 4.2.3 [6].

The Fehlberg method was chosen because it modifies the step-size automatically when required. Additionally, the number of function

evaluations is kept to a minimum. At a given time level, the stepsize is controlled by an estimate of the error which is determined from the difference between an approximation of order four and five. An algorithm using arbitrary fourth and fifth-order approximations: would require ten function evaluations while the Fehlberg algorithm requires only six [6].

The particle equations of motion, Equations 4.2.3, require initial conditions for integration. These conditions are provided by assuming that the particle is initially suspended in the gas stream at the outer boundary wall (at $\alpha_2 = J$). A position along the outer wall must be determined such that the particle will just graze the collector. These boundary conditions take the following form in general orthogonal coordinates:

At t = 0
$$\alpha_1 = \alpha_1^* \qquad \text{(the value of } \alpha_1 \text{ for the limiting trajectory)}$$

$$\alpha_2 = J \qquad \text{(the outer wall located at } r_\infty)$$

$$v_1 = \frac{1}{h_1 h_3} \cdot \frac{\partial r}{\partial \alpha_2} \qquad \text{(the initial particle velocity in the } \alpha_1 \qquad \text{direction)}$$

$$v_2 = \frac{-1}{h_2 h_3} \cdot \frac{\partial r}{\partial \alpha_1} \qquad \text{(the initial particle velocity in the } \alpha_2 \qquad \text{direction)}$$

The limiting trajectory was determined by first assuming minimum and maximum values of α_1^2 and applying the method of bisection to reduce

the interval to an acceptable level. With reference to Figure 6.2, the extreme values of α_1^* are adjusted according to the following criteria:

- if the particle strikes the collector at α_2 less than or equal to 1, the value of α_1^* minimum is set equal to α_1^* .
- if the particle does not hit the collector, the value of α_1^* maximum is set equal to α_1^*

In this work, it is assumed that the particle is collected when it strikes the collector surface.

Integration of Equation 4.2.3 requires some variables to be interpolated between grid nodes as shown in Figure 6.3. This interpolation is accomplished by using the following bilinear approximation:

$$\hat{\phi}_{\alpha_1,\alpha_2} = A_1 + A_2 \cdot \alpha_1 + A_3 \cdot \alpha_2 + A_4 \cdot \alpha_1 \alpha_2$$
 6.2.1

where

 $\hat{\phi}_{\alpha_1,\alpha_2}$ = a continuous representation of the discrete varible ϕ .

The four constants, A_i , are determined from the known values of ϕ at the four corner points shown in Figure 6.3. It should be recognized that the location of the grid cell is defined by the indices of the corner point (i,j). The boundary conditions employed in the grid

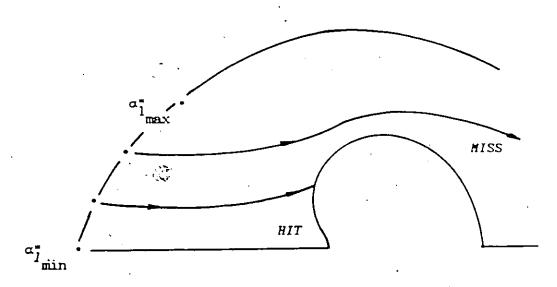


FIGURE 6.2: Trajectory Integration Procedure

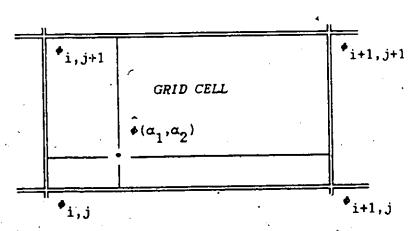


FIGURE 6.3: Grid Point Interpolation

construction algorithm defined in section 6.1.1 allow 'i' and 'j' to be determined by:

$$i = int(\alpha_1)^{2n}$$

 $j = int(\alpha_2)$

Once the value of α_1^* has been obtained, the corresponding value of the 'y' coordinate is required to determine the collection efficiency according to Equation 3.1.1. This value was determined by linear interpolation on the outer boundary.

7. RESULTS AND DISCUSSIONS

This investigation provides a comprehensive analysis of single drop collection of particles by:

- inertial impaction
- · . phoretic forces
- · wake capture.

Emphasis has been focussed on a particle size range known as the Greenfield gap $(0.1\mu\text{m} \le r_p \le 2\mu\text{m})$ because no single collection mechanism is dominant in this region. Temperatures were chosen to model typical countercurrent scrubber operating conditions in which the gas is fully saturated.

Several separate and distinct fluid mechanics problems were solved before particle trajectory calculations were performed. The preliminary calculations involved:

- the generation of a grid to represent the computational domain /
- the establishment of the fluid velocity profile around the collector
- the determination of the temperature and vapor distributions around the collector.

To ensure the integrity of the model as a whole, each step of the calculation procedure was validated before computing the final particle trajectories.

7.1 Orthogonal Grids

Orthogonal grids were generated for droplets of various sizes ranging between 50µm and 4000µm in radius. Droplets with radii, a_o, smaller than 520µm are essentially sphereical in shape. Significant deformation does not occur until the droplet radius is larger than 1800µm [41,42]. The grid generation procedure provides a convenient method of effectively distributing grids lines around these droplets for better resolution of the flow field and temperature/vapor distributions. The shapes of the deformed droplets were determined by the semi-empirical equation provided by Pruppacher and Pitter [42]. The method used to generate the grid system was described in Section 6.1.1. The algorithm was formulated into a FORTRAN 77 computer program which is provided in Appendix D.

The different packing configurations were obtained through the use of the packing functions $f(\alpha_1)$ and $g(\alpha_2)$ described in Chapter 5. Table 7.1 provides a summary of the various grid dimensions and packing functions used in this study.

Where possible, the α_1 grid lines where packed close to the axis of symmetry of the collector by letting:

$$f(\alpha_1) = z_2(\alpha_1)$$
; with a = 5.0.

The objective was to account for the large deviations in the fluid and particle trajectories in this region close to the collector. This

TABLE 7.1: Grid Dimensions and Packing Functions

	· · · · · · · · · · · · · · · · · · ·			
Nre	I × J	r _∞	f(a)	g(a ₂)
1.54	69 × 79	70.0	$z_2(\alpha_1)$; a=5.00	z ₁ (a ₂)
30	69 × 79	70.0	$z_2(\alpha_1)$; a=5.00	z ₁ (a ₂)
100	69 × 71	12.0	$z_2(\alpha_1)$; a=5.00	z ₁ (a ₂)
200	61 × 79	12.0	z ₁ (a ₁)	$z_1(\alpha_2)$
300	61 × 79	12.0	z ₁ (a ₁)	$z_4(\alpha_2)$; a=0.20
400	69 × 79	12.0	z ₁ (a ₁)	$z_1(\alpha_2)$; a=0.20
3600 [†]	69 × 71	12.0	$z_2(\alpha_1)$; a=5.00	z ₁ (a ₂) 90
4900 [†]	69 x 71	12.0	$z_2^{(\alpha_1)}$; a=5.00	z ₁ (a ₂)

t potential flow conditions were solved for this Nre



packing configuration also allows more accurate modelling of the formation of standing eddies behind the collector. At higher Reynolds numbers, (Nre > 100), the standing eddy extended into the region of sparce α_1 grid lines. To alleviate this loss of resolution, no packing was used in the α_1 direction for Nre greater than 100 when the viscous fluid model was used.

Packing in the α_2 direction was generally not required on account of the polar coordinate conformal mapping equations, Equations 6.1.24. No packing in the α_2 direction would result in an approximately equal distribution of α_2 coordinate lines in the log-polar, $\ln(r)$, plane. Consequently, the α_2 grids lines will be naturally distributed in an exponential fashion with the highest density occurring near the collector. For Reynolds numbers of 300 and 400, additional packing close to the collector surface was used to model the steep gradients that occur as a result of the thin viscous boundary layer [26,51]. This was accomplished by letting:

 $g(\alpha_2) = z_4(\alpha_2)$; with a = 0.2.

The iterative nature of the procedure required an initial guess for the entire solution. This initial guess was based on the multi-directional transfinite interpolation technique provided by Thompson et. al. [49]. The iteration process was carried out until a convergence criterion between successive iterations was satisfied. This criterion is given by:

$$\max \left| \phi_{i,j}^{n+1} - \phi_{i,j}^{n} \right| \le 10^{-4}$$
 7.1.1

In the literature, there appears to be no standard for evaluating the error in an orthogonal grid. A measure of the angle of intersection between nodes might be a viable estimate, but this can be misleading. The true angle of intersection of grids lines would be a function of the type of differencing used to determine the grid scale factors, h_i. That is to say, if a problem is solved with second order differencing and the grid scale factors (h_i) are determined by second order differencing, then adjacent grid points must be connected with second order curves. This approach would result in the measurement of the angle (of intersection of two parabolas at a node.

A second measure of the error in a grid can be determined from the transformation metric tensor discussed in Chapter 5. It was emphasized that the diagonal terms in this tensor are zero if the transformation is orthogonal. The determinant of the metric tensor is given by:

The determinant of the metric tensor for a general transformation is:

$$g_{general} = g_{11} \cdot g_{22} - (g_{12})^2$$

Since these quantities should be equal if the transformation is orthogonal, a simple measure of the error, for an orthogonal grid could be:

$$R = \max \left[\left| 1 - \frac{g_{general}}{g_{orthogonal}} \right| \right] \quad 7.1.6$$

where

R = the residual of the transformation

Figure 7.1 provides an example of an orthogonal grid for a deformed droplet with an equivalent volume radius, a_0 , equal to $3000\mu\text{m}$. The α_1 grid lines are packed close to the axis of symmetry to allow more accurate modelling of the fluid flow in the depression that exists in the front of the collector. Using Equation 7.1.6 as a measure of the deviation from orthogonality, the grid is very nearly orthogonal because:

• R = 0.0003.

This on thosonality is also confirmed by a simple visual inspection of Figure 7.1.

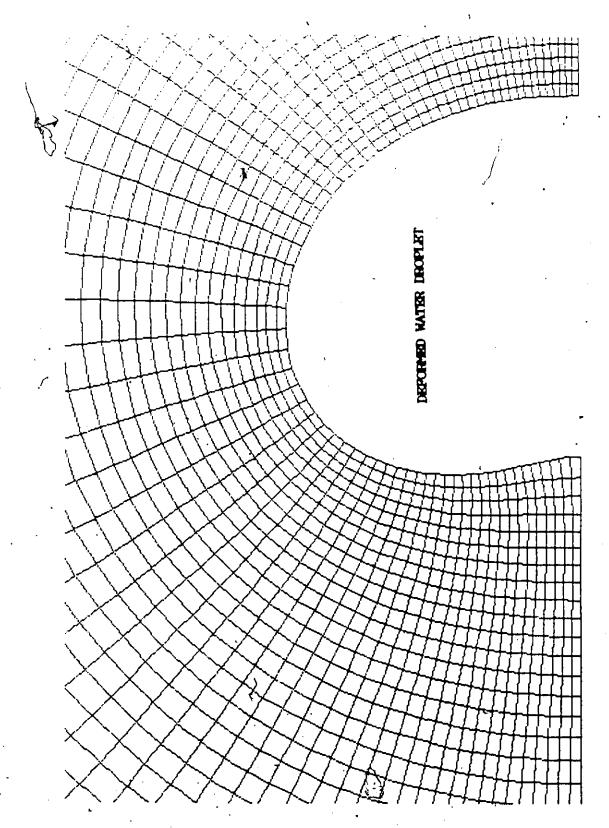


FIGURE 7.1: An Orthogonal Grid for a Deformed Diroplet

7.2 Collector Flow Field

The governing equations for viscous flow around a rigid body are the Navier-Stokes equations which were discussed in Section 4.3. These equations were used to determine the flow fields around collectors for Reynolds numbers between 1.54 and 400. This range in Reynolds numbers corresponds to collector diameters varying between 100 µm and 1240 µm assuming that they are falling at their terminal velocities [42]. For Reynolds numbers above 400, potential flow conditions have been shown to provide good approximations to the flow fields when determining particle collection [3,9].

7.2.1 Viscous Flow Model

The method used to solve the equations governing viscous flow was the hybrid first-second order algorithm described in Section 6.1.2. This algorithm utilizes the upwinded hybrid method proposed by Peyret [38] to produce the difference equations which are solved by the variable relaxation factor method of Ehrlich [8]. It was formulated into a FORTRAN 77 computer program which is provided in Appendix E.

As described in Chapter 6, the first order algorithm was use to produce an initial guess for the econd order algorithm. This process was accomplished by:

assuming the potential flow solution for an initial guess

- running the code with $\epsilon_{i,j}^k$ determined from equations 6.1.39. (this converges very quickly)
- after a finite number of iterations (100 was used in all cases)
 ^k
 i, j
 accurate solution.

The final solution was obtained when the convergence criterion, Equation 7.1.1, was reached.

The algebraic difference equations representing the vorticity component of the Navier-Stokes equations, Equation 6.1.38, required severe underrelaxation. This condition was expected since it has been reported extensively in the literature [26,38,51]. The application of the varying relaxation factor parameter, $\omega_{i,j}$, produced much faster convergence when compared to the methods of block-successive relaxation and standard relaxation with a single relaxation parameter (ω_{optimum}). The solution of Equations 6.1.37 and 6.1.38 would require that $\omega_{i,j}$ be updated every iteration because the coefficients of Equation 6.1.38 are not linear. This continual updating would consume a great deal of computer time. However, it was found that little of the optimal convergence behavior was lost when the $\omega_{i,j}$ values were updated every 10th iteration.

The ability of Ehrlich's method to adapt to the varing flow conditions is illustrated in Table 7.2. This table provides the maximum and minimum values of $\omega_{i,j}$ at convergence. Clearly demonstrated is the reduction of the minimum relaxation factor with increasing Reynolds number. This decrease occurs because the Reynolds

TABLE 7.2: Calculated Maximum and Minimum Relaxation Factors for Navier-Stokes Algorithm

·				
Nre		u mex	min	LeClair
1.54	*	1.912	1.339	1.000
	ς	1.856	0.811	
30	*	1.912	1.339	1.000
	ς	1.871	0.068	0.050
100 [†]	7	1.913	1.378	1.000
	\$	1.897	0.197	0.100
200 🕈		1.916	1.584	1.000
	ς	1.916	0.111	0.100
.300 🕈		1.920	1.601	1.000
	ς	1.917	0.076	0.070
400	*	1.920	1.601	1.000
	Ş	1.915	0.057	0.020

[†] r was reduced at this point

[:] determined by trial and error

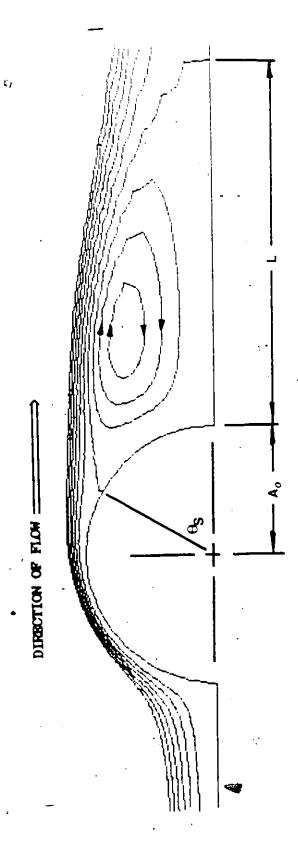
number is the coefficient of the operator $L^0(\tau_{1,j})$. Increasing Reynolds numbers mean that the off diagonal terms produced by $L^0(\tau_{1,j})$ are becoming larger. As a result, the iteration matrix becomes poorly conditioned (loss of diagonal dominance). In addition, Table 7.2 illustrate good agreement between the trial and error values of optimum found by LeClair [26] for similar grid sizes. Since the variable relaxation method requires no trial and error guessing by the user it is ideal as a general numerical model.

For the Reynolds number range considered for the viscous flow model, it is accepted that water droplets at their terminal velocities are still spherical [41,42]. Figure 7.2 illustrates the solution for the stream function, 7, for a 433 μ m radius droplet at its terminal Reynolds number of 200. Clearly depicted in this illustration is the formation of a standing eddy or vortex behined the sphere. A complete set of solutions for the stream function, 7, and the vorticity function, ζ , for various Reynolds numbers can be found in Appendix I.

The flow model can be validated by comparison with rigorous studies of viscous flow around spheres. Unfortunately, it is not possible to compare entire flow fields but several important parameters can be used establish the validity of the solution. These parameters are:

The angle of flow separation (0).

The angle of flow separation is defined as the angle at which the line of zero ? intersects the sphere surface as shown in Figure 7.2. This angle can be determined from the point where the surface vorticity distribution is zero [51].



Viscous Flow Around A Sphere for a Reynolds Number of 200

- The vortex length (L).

 The vortex length is defined as the distance from the rear stagnation point where there is zero velocity afong the x-axis [51]. This length is nothing more than the distance from the rear of the collector to the point where * equal to zero intersects the x-axis as shown in Figure 7.2.
- The surface vorticity distribution (ς surface).

 This is the distribution of ς along the surface of the sphere.

Experimentally and numerically determined results can be found for these quantities in the open literature.

Tables 7.3 and 7.4 are comparisons of the angles of flow separation, $\theta_{\rm g}$, and vortex lengths, L, determined in this study with numerical and experimental results cited by LeClair [26]. Figure 7.3 illustrates the results of current $\xi_{\rm surface}$ determinations. A comparison of typical $\xi_{\rm surface}$ evaluations with rigorous data of LeClair [27] is provided in Figure 7.4. The good agreement between the data validates the present model and demonstrates its ability to predict the complex flow behavior behind a collector. It is interesting to note that the waviness in the surface vorticity, $\xi_{\rm surface}$, at higher Reynolds numbers is not the result of numerical instabilities. Rather, it indicates the beginning of the formation of a secondary vortex behind the collector. This behavior has been observed experimentally. However, an extremely high resolution grid would be needed to document this phenomena numerically for a sphere [51].

TABLE 7.3: Comparison of Angle of Flow Separation (θ_g)

	Angle of Separation (0)				
Nre	Present	Garner 11	Tenada † ‡	LeClaire	
30	23*			26*	
100	51°	<u> </u>	51°	53°	
200	60°	61°	—	63°	
300	66°	65°	<u> </u>	67°	
400	70°	71*		73*	

t These data sets were taken from LeClaire [26]

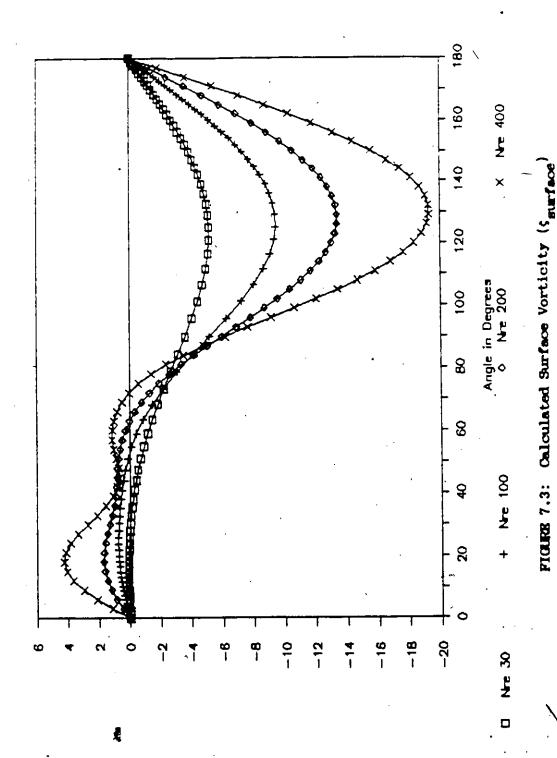
TABLE 7.4: Comparison of Vortex Length (L)

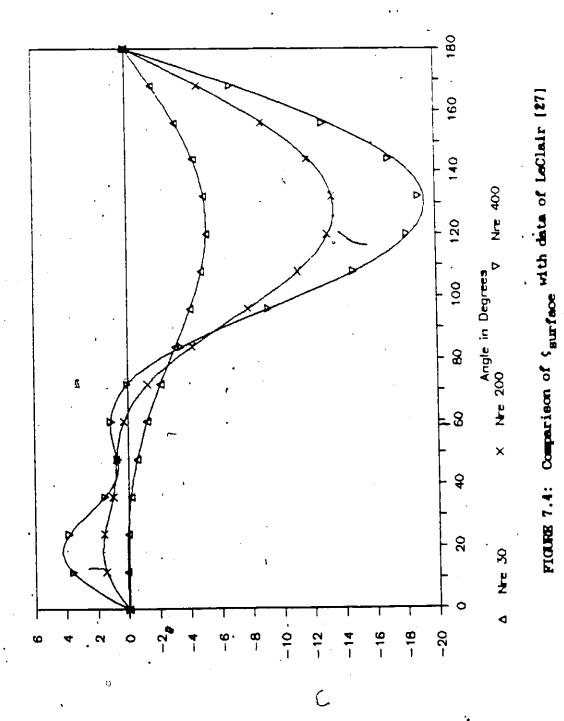
Eddy Length [L/2A.]			
Nre	Present	Taneda † ‡	LeClaire
30	0.154	0.125	0.155
100	0.882	0.920	0.950

t These data sets were taken from LeClaire [26]

⁺ Experimental data

[:] Experimental data





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7.2.2 Potential Flow Model

The method used to solve the equations governing potential or irrotational flow involved the block-successive relaxation algorithm described in Section 6.1.2. Similar to the viscous model, the potential model employs the variable relaxation factor method to solve the algebraic difference equations. This algorithm was formulated into a FORTRAN 77 computer program that is provided in Appendix F.

The solutions to problems involving irrotational flows are known to be straight forward and rarely present numerical difficulties [38]. With straight flow as an initial guess to the velocity field, the iterative procedure described in Section 6.1.2 converged very rapidly. The system never required more than 350 iterations to reach the convergence criterion defined by Equation 7.1.1.

This portion of the model was validated by comparison to the analytical solution for potential flow around a sphere:

$$\tau = \frac{1}{2} \left[r^2 - \frac{1}{2r} \right] \sin^2(\theta) \qquad 7.2.1$$

The results of the numerical solution agreed with the analytical results within 0.1% everywhere in the solution domain.

Figure 7.5 provides an illustration of the stream function; τ , for the irrotational flow field around a deformed droplet with an equivalent volume radius, $a_{_{\rm O}}$, equal to $3000\mu{\rm m}$. This pattern

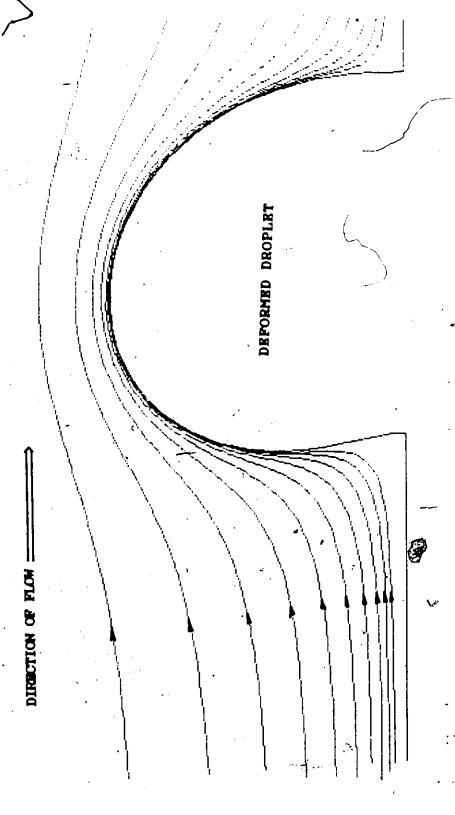


FIGURE 7.5: Calculated Potential Flow Solution for a Deformed Draplet

corresponds to a terminal Reynolds Number of 3600.

7.3 Convective Diffusion Model

The convective diffusion equation, Equation 4.4.3, was solved to provide temperature and vapor distributions around the collector. This equation was solved using the standard point relaxation method with variable relaxation factors as outlined in Section 6.1.3. The algorithm is provided in Appendix G in the form of a FORTRAN 77 computer program. Calculations were made for Reynolds numbers ranging between 1.54 and 400 with both the Prandtl number and Schmidt number set to 0.7.

The similarity between Equations 4.4.3 and 6.1.35a suggest that the numerical systems should behave similarly. As with the viscous flow model, severe underrelaxation was required, but the Ehrlich method adapted very well. Table 7.5 provides a summary of the maximum and minimum relaxation factors required to solve the linear system of algebraic equations that represent forced convection or forced diffusion. The data reinforce the ability of the variable relaxation method to automatically adapt and solve illconditioned matricies resulting from finite difference equations.

TABLE 7.5: Calculated Maximum and Minimum Relaxation Factors for the Convective Diffusion Algorithm

Nre		w max	min
1.54	7	1.971	0.985
30	7	1.970	0.095
100 [†]	7	1.998	0.268
200	7	1990	0.155
300	7	1.995	0.106
400	η	14992	0.081

tr was reduced at this point

Figure 7.6 is a contour plot in equal increments of the dimensionless temperature or vapor, η , for a 433 μ m radius droplet at its terminal Reynolds number of 200. Appendix I contains similar contour plots for the various Reynolds numbers considered in this work.

In Figure 7.6, the closely spaced contours at the front of the collector indicate high temperature gradients. As the fluid flows from the front of the sphere towards the rear along the surface, it is cooled by conduction from the collector. As a result, the contours spread out indicating a reduction in the temperature gradients towards the rear of the collector. The fluid leaves the collector at the point of flow separation, as shown in Figure 7.2. By this time it is

DIRECTION OF FLOW

URB 7.6: Calqualted Temperature/Vapor Profile Around a Droplet with a Reynolds Number of 200

well cooled. As a result, the contours are drawn out near the point of flow separation indicating very low temperature gradients.

High temperature gradients occur at the rear of the collector in the presence of a wake because the fluid is moving directly towards the rear of the body. Since the centre of the wake is well circulated it produces the uniform temperatures indicated by the large distances between the contours in Figure 7.6. As a result, there are low temperature gradients at the centre of the wake. It should be noted that the discussion pertaining to temperature gradients also applies to the vapor gradients surrounding a droplet on which condensation occurs.

To ensure that the solutions obtained for this portion of the model were valid, comparisons were made with pertihent data available in the literature. Woo and Hamielec [52] have made extensive numerical studies of the rates of evaporation and heat transfer from spheres which were shown to be in excellent agreement with experimental data. Their local Nusselt number, Nu, or Sherwood number, Nsh, was related to the dimensionless temperature or vapor gradient according to:

$$Nu_{\ell} = Nah_{\ell} = -2\hat{\mathbf{n}} \cdot \nabla \eta = -\frac{2}{h_{2}} \cdot \frac{\partial \eta}{\partial \alpha_{2}}$$
 7.3.1

at the surface of the sphere. The results of current Nu or Nsh evaluations as functions of polar angle along the surface of the sphere are illustrated in Figure 7.7. Figure 7.8 provides a

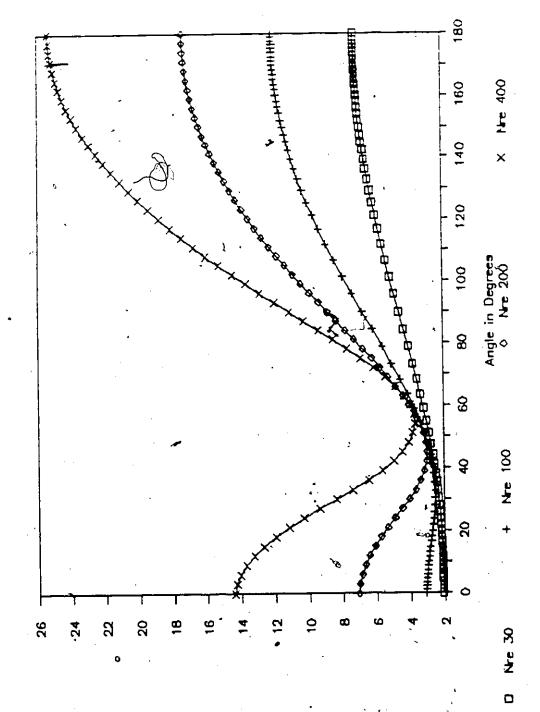
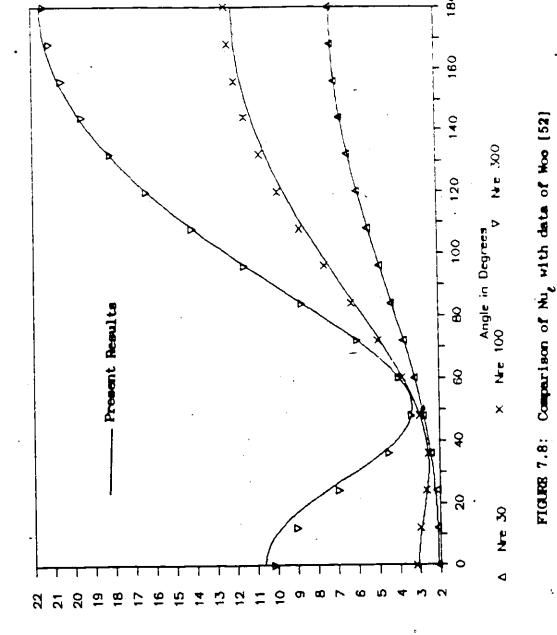


FIGURE 7,7: Computed Surface Nusselt Numbers (Nu.



Dimensionless Nusself Number

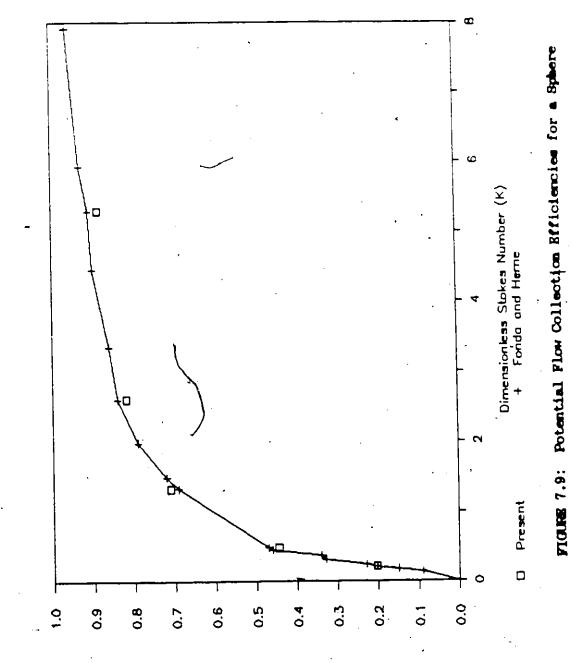
comparison of the new data with the results of Woo and Hamielec [52]. The good agreement indicates that the model used in this investigation accurately predicts the heat transfer and condensation rates associated with water droplets.

7.4 Flux Depostion Model

The method used to solve for the flux deposition efficiency of fine particles involved trial and error calculation of particle trajectories. The trajectories were evaluated by integrating the generalized particle equations of motion with the variable step-size Runge-Kutta-Fehlberg method discussed in Section 6.3. This algorithm was formulated into a FORTRAN 77 computer program which is provided in Appendix H.

The calibration of this complex numerical model should, ideally, involve comparison with experimental data. However, evaluations of single droplet collection efficiencies for submicron particles by phoretic forces are not readily available in the literature. This scarcity of data has been reported by other authors [14,31]. The lack of experimental data forces the calibration to be done by comparison with existing numerical models.

The formulation of the inertial terms in the model can be tested by inserting the potential flow field and generating the well known solution for the case where flux forces are absent [22,24,25,32,37]. Figure 7.9 illustrates the calculated collection efficiencies for this case which are shown to be in excellent agreement with the data



Efficiency (fraction)

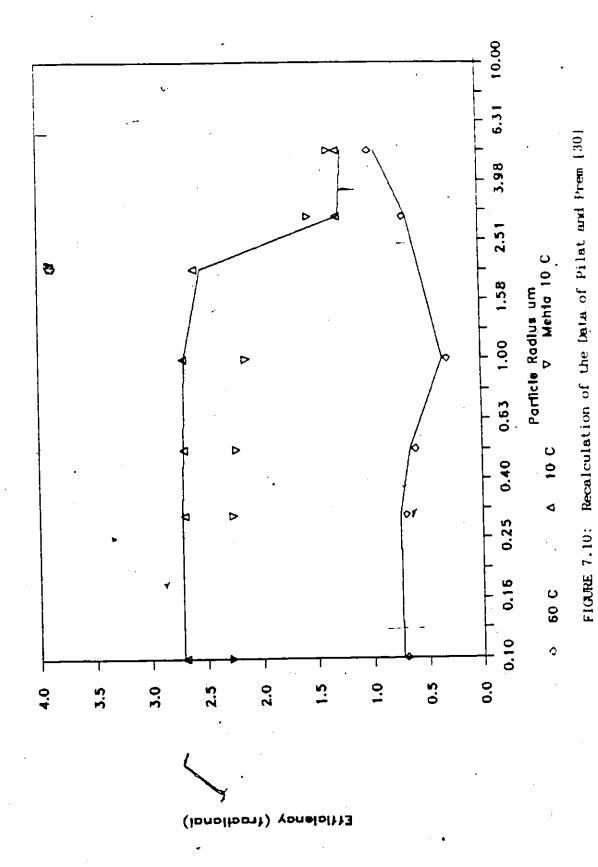
ø,

provided by Fonda and Herne [1]].

Pilat and Prem [39] and Mehta [31] provided identical models for determining the collection of fine particulate matter by flux forces. Correct formulation of the flux terms in this current model can be tested by inserting the simplified flow field, temperature distribution, and vapor distribution assumed by these authors and recalculating their data. Figure 7.10 provides a comparison of their results with those of this investigation. The calculations were made for 100µm diameter droplets at 10°C and 60°C falling at their terminal velocities of 30cm/s in a gas at 65°C. Interception was included because of the small size of the collector.

Figure 7.10 shows excellent agreement between the recalculated and original data of Pilat and Prem. The data provided by Mehta clearly fall well below those of Pilat and Prem and this study. The differences must be due to coding errors since his fundamental assumptions and modelling approaches where identical to those of Pilat and Prem.

The good agreements in the comparisons made in Figures 7.9 and 7.10 indicate that the inertial and flux terms are correctly formulated in general orthogonal coordinates. Therefore, application of more accurate velocity, temperature, and vapor distributions will result in valid particulate matter deposition rates. Additionally, the agreement with the data of Pilat and Prem reinforces the fact that Brownian motion need not be included for the particle size range considered in this investigation when flux forces are present.



7.5 General Results

Particle collection efficiencies were calculated for a range of collector radii varying between 50 µm and 4000 µm. Accurate velocity, temperature, and vapor distributions were determined numerically as discussed in the previous sections. The particle sizes ranged between 0.04 µm and 10 µm to include particles in the 'Greenfield gap'. The mechanisms assumed to be responsible for particle collection were:

- for a ≤ 620µm inertial impaction - thermophoresis
 - diffusiophoresis
 - wake capture
- for a > 620µm inertial impaction (with drop deformation)

The scrubber was assumed to operate with water at 10°C while the gas temperature varied between 20°C and 95°C.

The physical properties assumed for the calculations in this investigation were:

AIR

$$\mu_{\rm f} = 1.817 \times 10^{-5} \text{ kg/m·s}$$

$$\rho_{\rm f} = 1.188 \text{ kg/m}^3$$

PARTICLE

$$\rho_{\mathbf{p}} = 1050 \text{ kg/m}^3$$

$$k_{\mathbf{p}} = 0.49 \text{ J/m·s·°C}$$

The diffusivity of water in air [31] and the saturation water vapor pressure [36] were determined from the following empirical correlations:

$$x_{12} = \frac{2.171 \times 10^{-5}}{P_{\text{total}}} \left[\frac{\text{tave}}{273}\right]^{1.75}$$
 7.5.1

where.

$$\mathfrak{D}_{1x} = [m^2/s]$$
 $t_{ave} = [^{\circ}K]$

 $P_{c} = 220.9 \text{ bar}$

$$P_{\text{sat}} = P_{c} \cdot 10^{[k(1-t_{c}/t)]}$$
 7.5.2

where

$$k = -5.1514 \times 10^{-9} t^{3} + 9.9533 \times 10^{-6} t^{2} - 6.2442 \times 10^{-3} t + 4.39553$$

$$t = [^{\circ}K]$$

$$t_{c} = 647.6^{\circ}k$$

The general results of this investigation were obtained for the case where condensation occurs on cool water droplets moving in warm

humid gas streams. To perform the calculations, the following simplifying assumptions were made:

- 1) The water droplet was assumed to be at a constant temperature during the time that a particle was passing the collector.
- 2) The amount of water condensing on the collector during the time that a particle was passing the collector was small compared to the droplet volume.

As a worst case, only 0.012 seconds (approximately) were required for a particle to pass a 100 µm diameter droplet falling at its terminal velocity from a point where the gas is not disturbed (70 collector radii upstream).

Steady state conditions are implied in the above assumptions. However, this does not mean that the collector cannot change size or temperature as it moves down the length of the scrubber. Rather, the implication is that the conditions around the collector can be modelled in terms of a pseudo steady state system. Changes to the condition of the droplet are considered to be gradual so that it is always in equilibrium with its surroundings.

The physical aspects of the problem suggest that water condensing on the surface of the droplet will raise the surface temperature slightly due to the latent heat of vaporization. At the same time, a small amount of heat will be conducted to the droplet from the free gas stream. The rise in surface temperature should be reduced by the

action of internal circulation inside the collector. In addition, ifthe droplet has a large enough mass, its temperature should remain constant during the shot time required for a particle to pass the collector.

Figures 7.11 to 7.16 depict the results of particle collection efficiency calculations for a water temperature of 10°C and a gas temperature range between 20°C and 95°C. From these illustrations, it is evident that particle collection efficiencies can be increased significantly by the actions of phoretic forces. The increases can be as large as several orders of magnitude and they are most prominent at lower Reynolds numbers. It is not surprising that efficiencies are greater than unity in some instances. This condition simply implies that some particles are collected from an area greater than the projected area of the collector due to the influence of flux forces.

The data presented in Figures 7.11 to 7.16 demonstrate only trends for the various parameters involved in determination of collection efficies. Flux deposition rates are influenced primarily by:

- the complex flow behavior resulting from the formation of a vortex.
- · the effects of changing Reynolds number
- the effects of increasing particle mass
- the role of droplet deformation.

Clearly, several of these parameters influence one another, as

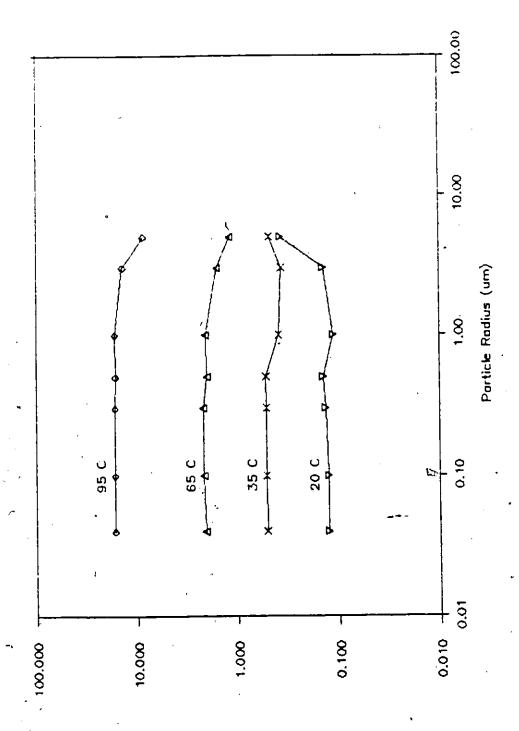


FIGURE 7.11: Flux Deposition for a Reynolds Number of 1.54

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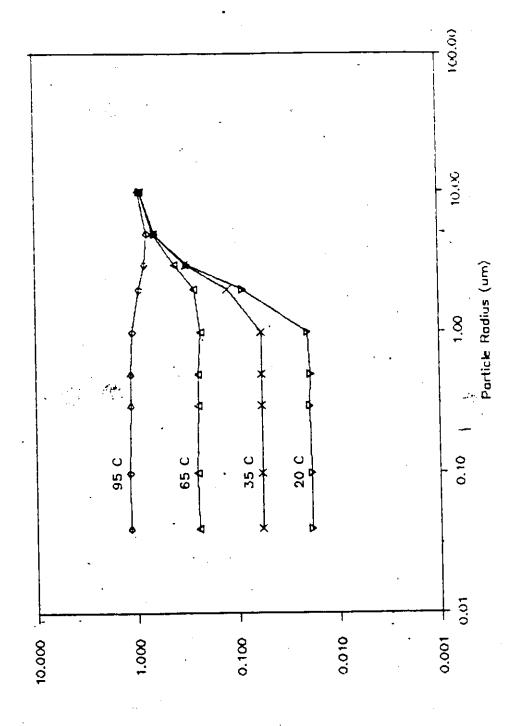


FIGURE 7.12: Flux Deposition for a Reynolds Number of 30

(fractional) (sansional)

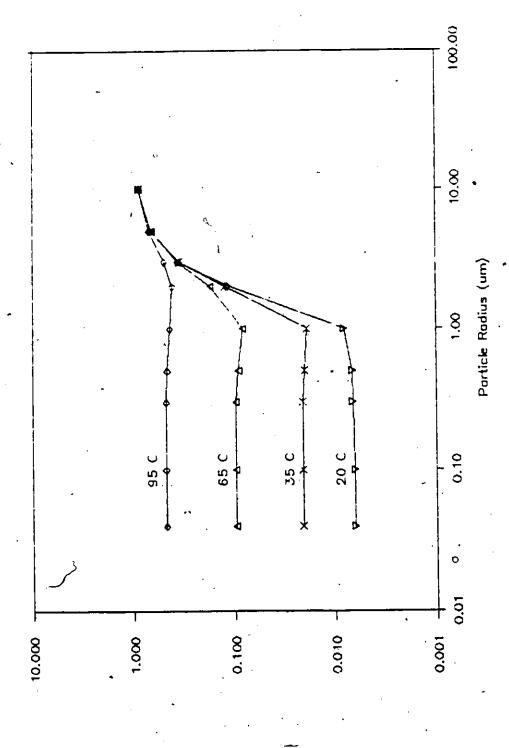
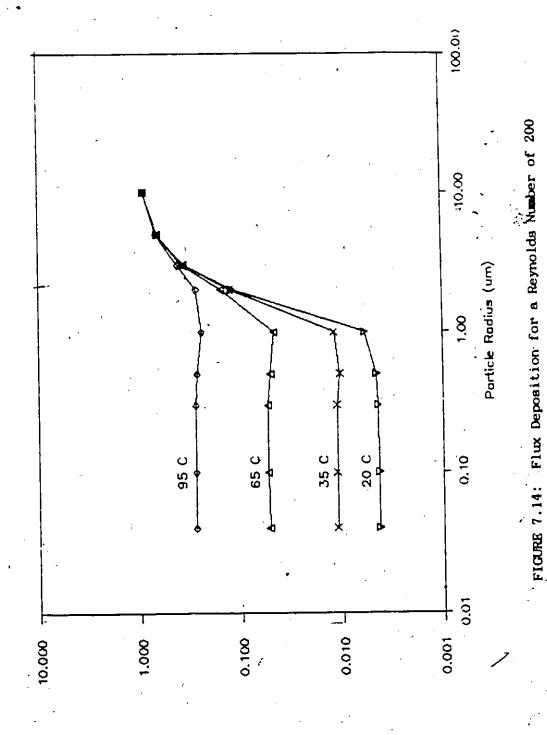


FIGURE 7,13: Flux Deposition for a Reynolds Number of 100



Circiency (iractional)

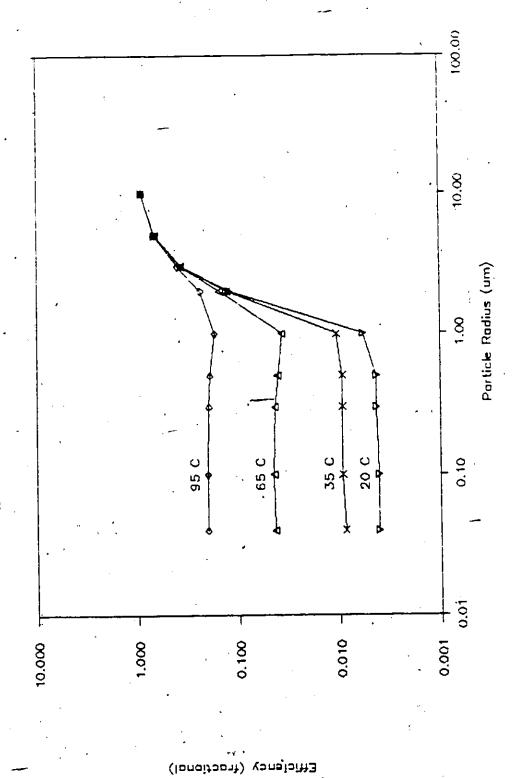


FIGURE 7.15: Flux Deposition for a Reynolds Number of 300

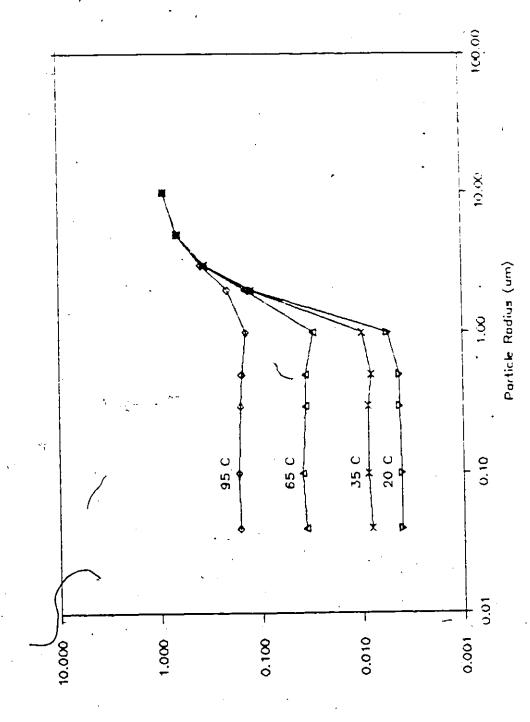


FIGURE 7.16: Flux Deposition for a Reynolds Number of 400

(fractional) (Efficiency

demonstrated by the effects of Reynolds number on vortex formation.

However, each parameter has a distinct individual influence that
merits further discussion. Droplet deformation does not affect flux
deposition because of the extreme Reynolds numbers involved. However,
it has been included because of the simplicity with which this
generalized model could account for it.

7.5.1 Collection in the Wake

The collection mechanisms accounted for, as mentioned earlier, are inertial impaction, thermophoresis, diffusiophoresis, and wake capture. Wake capture is determined by predicting the complex flow behavior behind the collector as discussed in Section 7.2. The existence of wake capture has long been known to exist for fine particulate matter [14]. Neither the magnitude nor the mechanism of rear deposition under the influence of flux forces appears to have been discussed in the literature.

Figure 7.17 illustrates the wake capture of a 0.3µm radius particle by a droplet for a Reynolds number of 100 when the gas and droplet temperatures are 95°C and 10°C respectively. The same limiting trajectory is superimposed on the temperature/vapor distribution and the velocity field which is described in terms of the stream function, 7. From this representation, a definite mechanism can be visualized for wake capture when flux forces are weak in some regions and strong in others. The changes in the strengths of the flux forces are illustrated in Figure 7.18 in terms of the

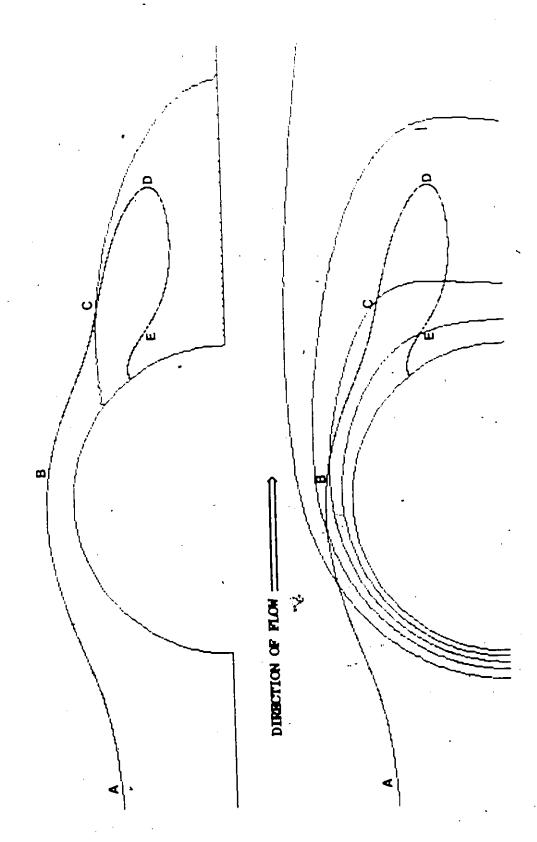
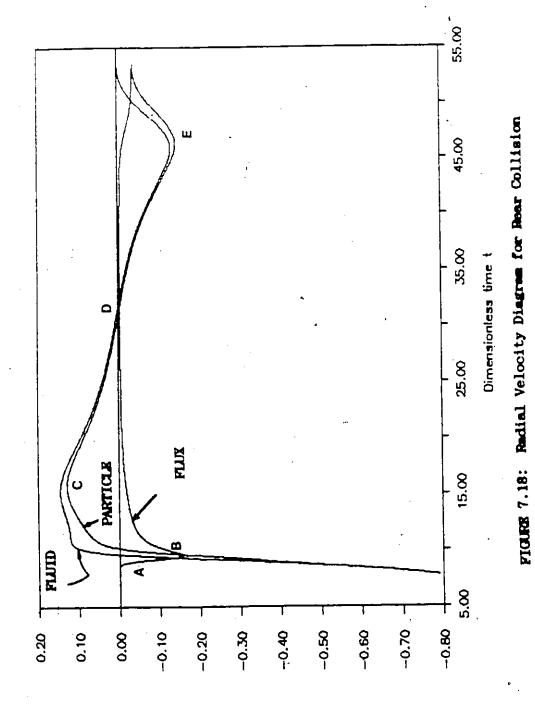


FIGURE 7.17: Rear Collision of a 0.34m Particle



*g*ipolaV zestnoizami@

dimensionless radial component of the flux velocity and the fluid velocity.

Referring to Figures 7.17 and 7.18, the flux velocities are small at point A and a particle is moved to the collector predominantly by the hydrodynamic effects. As the particle is carried close to the collector, high flux forces at point B help to move the particle towards the collector and into the wake region. Near the point of flow separation, as discussed earlier, the flux forces are reduced. As a result, the particle is carried away from the collector in the wake at point C. The total absence of flux forces in the wake causes the particle to follow the fluid, essentially, until it is pushed back towards the collector at point D. As the particle comes into close proximity of the collector, the high flux forces, resulting from the reverse flow, capture the particle near point E.

The sequential steps responsible for rear capture consist of the particle:

- being carried close to the collector by hydrodynamic forces.
- being pulled into the wake region by flux forces
- being moved around and back towards the collector by the hydrodynamic forces in the wake due to the total absence of flux forces
- finally being collected by the strong flux forces that exist near the collector surface due to the reverse flow of the fluid.

The presence of the wake has two effects relative to the capture of a particle. The wake can influence the particle motion directly through hydrodynamic forces and it can influence particle motion through its affects on the temperature/vapor distribution. In regions where the wake produces low temperature/vapor gradients, the flux forces will be reduced.

Resolution of the question of whether the presence of the wake actually enhances flux deposition of particles is very complicated. For higher Reynolds numbers, the low temperature/vapor gradients in the wake region are more pronounced as shown in Figure 7.6. If the wake was not present, the resulting higher and more uniform gradients could produce higher collection efficiencies than possible through the combined action of the wake and flux forces.

Figures 7.19 and 7.20 demonstrate another type of wake capture that can occur. The data sets are presented in a similar manner as the data shown in Figures 7.17 and 7.18 except that the particle size is increased to a 0.5 µm radius. It is easy to imagine a small (nearly massless) particle being forced into a wake and circulating forever in the absence of other forces. The decaying spiral phenomenon appears to be the result of the complex interaction of a weak oscillating flux force and the fluid drag.

With reference to Figure 7.20, the magnitude of the oscillating flux velocity is generally larger when the particle is moving away from the collector (negative values are directed towards the collector). As a result there is a larger reduction in the particle

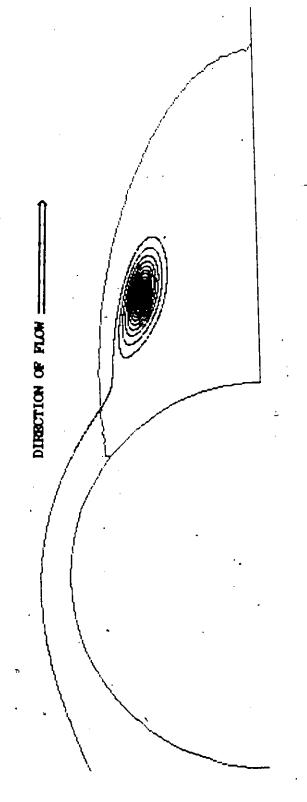
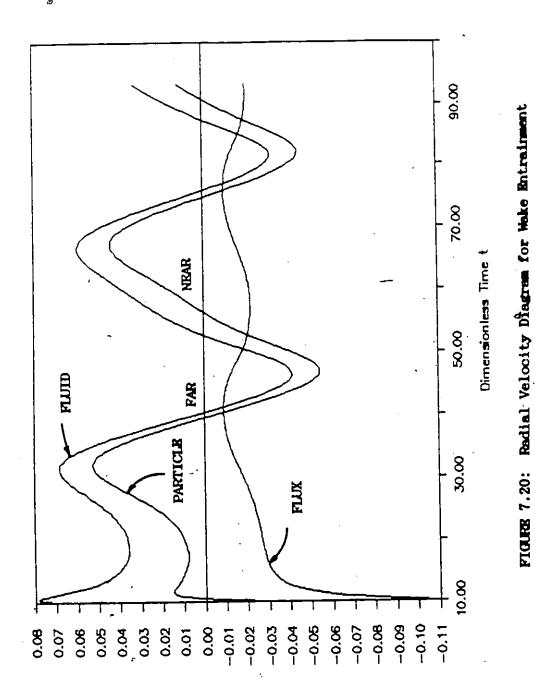


FIGURE 7.19: Wake Entrainment of a 0.5µm Particle



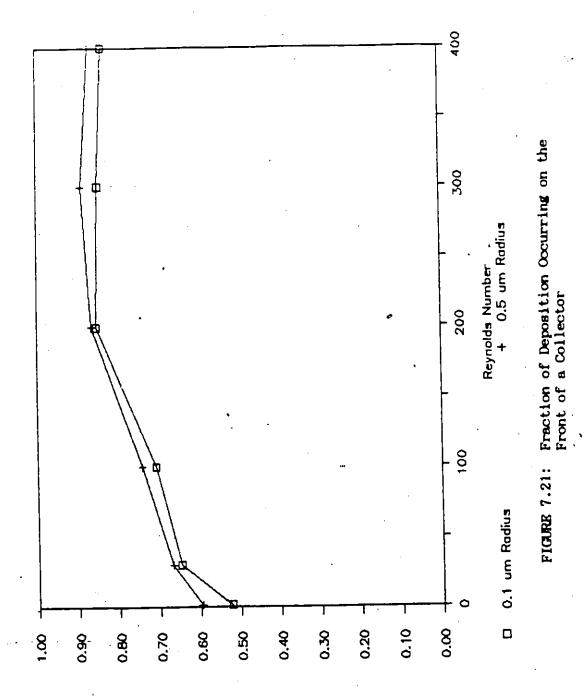
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when it is being dragged away by the fluid than the increase when it is moving towards the collector. The reduction in particle velocity moves it closer to the centre of the vortex where the fluid velocities are lower. Imagining that the particle has now moved into a 'ring' of slower moving fluid, it appears that as the particle moves towards the collector its velocity is enhanced by the flux velocity which would normally pull the particle closer to the collector or into a 'ring' of higher fluid velocity. However, since the velocity enhancement is less when the particle moves towards the collector, the flux force is not strong enough to move the particle as far out of the slower 'ring' of fluid as it has been moved in earlier during the preceeding half cycle.

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The net result of the cycling is a constant reduction of fluid velocity and particle velocity. In addition, although it is difficult to see from Figure 7.20, the flux force decays as the particle moves towards the well mixed centre of the vortex. Eventually, the particle stops in the centre of the vortex where there are no forces acting on it.

The mechanism of wake capture has been demonstrated in this investigation but its relative importance has not been considered yet. Figure 7.21 illustrates the ratio of the number of particles captured on the front of the collector to the total collected considering particles of 0.1µm and 0.5µm radius being collected on a droplet at 10°C from a gas at 65°C. The small particle sizes and relatively large temperature difference were chosen to promote rear capture.



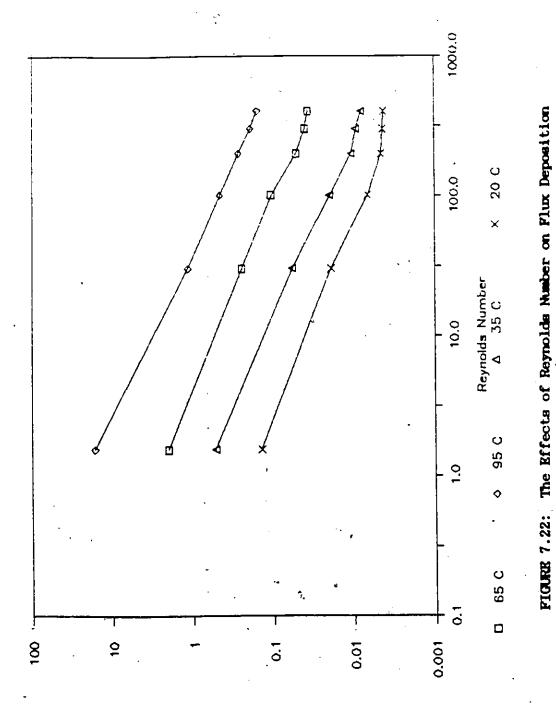
Fraction deposited on the Front

When the Reynolds number is low, the fraction captured on the rear of the collector is as high as 50%. For higher Reynolds numbers most of the deposition occurs on the front of the collector. Although it has been shown that there is potential for the wake to capture particles, its relative importance to flux deposition is low because most of the particles do not reach the wake.

7.5.2 The Effects of Reynolds Number

The role that Reynolds number plays in producing higher collection efficiencies through inertial impaction has been well documented in the literature [3,9,24,48]. The effects of Reynolds number on flux deposition rates is not as straight forward because of the complex interaction of wake formatiom, increased inertial forces on the particle, and boundary layer thickness.

The collection efficiencies shown in Figures 7.11 through 7.16 appear to be relatively constant for particle radii, r_p, less than 1µm. Similar trends were noticed by Pilat and Prem [39]. This constant value decreases dramatically with increases in Reynolds number for a given temperature. This decrease is illustrated in Figure 7.22 which depicts the dependence of collection efficiency of small particles on Reynolds number for various temperatures. When considering an explanation for this behavior, two factors must be considered:



Efficiency (fraction)

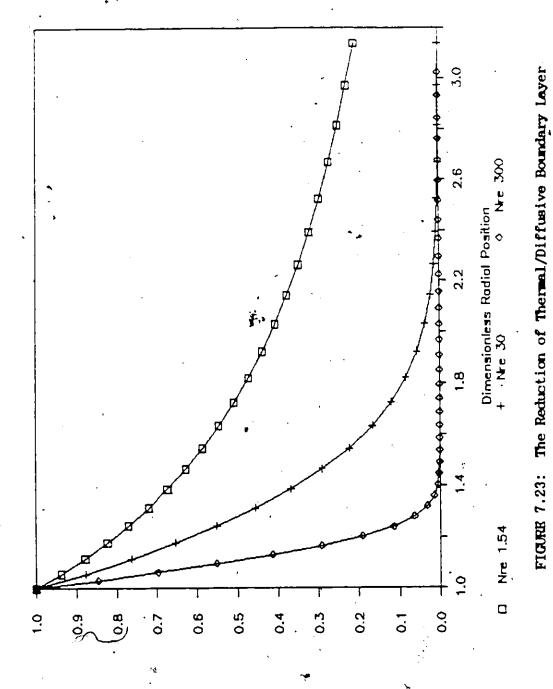
- An increase in Reynolds number would reduce the thermal/diffusive boundary layer as shown in Figure 7.23. Consequently, flux deposition is retarded because the region in which the particle can be affected by the flux forces will be smaller.
- This same reduction in boundary layer thickness would increase the temperature/vapor gradients as shown in both Figures 7.7 and 7.23. Consequently, flux deposition should increase because of the increased flux forces in this boundary layer. Also, there is a greater inertial force moving the particle to the sphere at higher Reynolds numbers.

The data in Figure 7.22 appear to support the first of these considerations as the controlling factor that governs flux deposition.

An unexpected result that is present in Figure 7.22 is the remarkably linear relationship between the collection efficiency of small submicron particulate and the Reynolds number. This linear relationship on a log-log plot suggests a correlation of the form:

 $E = a \cdot Nre^b \qquad . \qquad 7.5.3$

where 'a' and 'b' are, generally, functions of the droplet and gas temperatures. It is clearly evident from Figure 7.22 that the slopes of the lines for different temperatures are relatively constant. This trend suggests that 'b' is a constant that is independent of the temperatures of the gas and the collector. Therefore, a generalized expression for the flux deposition of small particles can be written as a product of two functions according to:



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1)

$$E = F(T_d, T_f) \times G(Nre)$$
 7.5.4

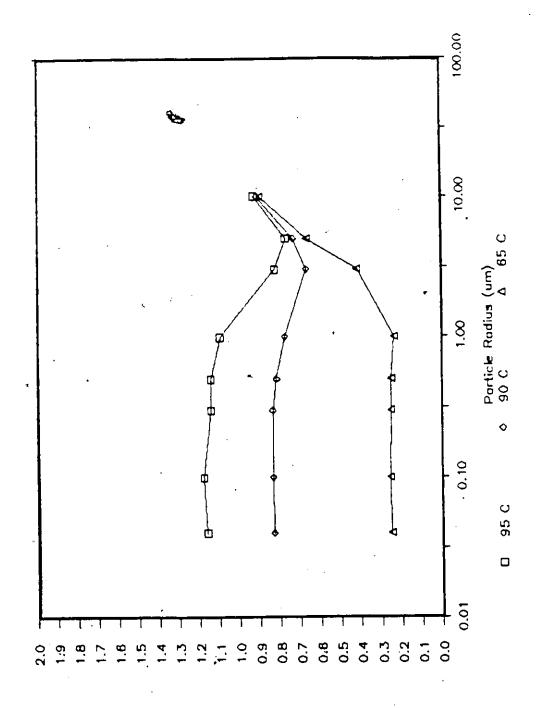
where

 $G = Nre^{-0.78}$

In Equation 7.5.4, the function F reflects the change in flux deposition due to an increase in the temperature difference between the gas and the collector. The function G represents the change in the deposition rate as a result of changes in Reynolds number. The simple form for the affect of Reynolds number on flux deposition can be explained through earlier findings. Since the amount of collection at the rear of the collector is small when the wake is most prominent, the simple expression for the affect of Reynolds number is the result of the reduction of the uniform portion of the thermal/diffusive boundary layer.

7.5.3 The Effect of Particle Mass

7.11 to 7.16 generally exhibit minima when particle radii are of the order of 1µm to 5µm. The existence of such minimum collection efficiencies for flux deposition has been reported in the literature [16,39]. Figure 7.24 illustrates the dependence of collection efficiency on particle size for a droplet with a Reynolds number of 30 in a gas stream at various temperatures. The minimum collection efficiency at each temperature can be clearly identified. It is evident that there is a shift to smaller particle sizes as the temperature decreases.



FIGNER 7.24: Illustrated Minimum Collection for Nre of 30

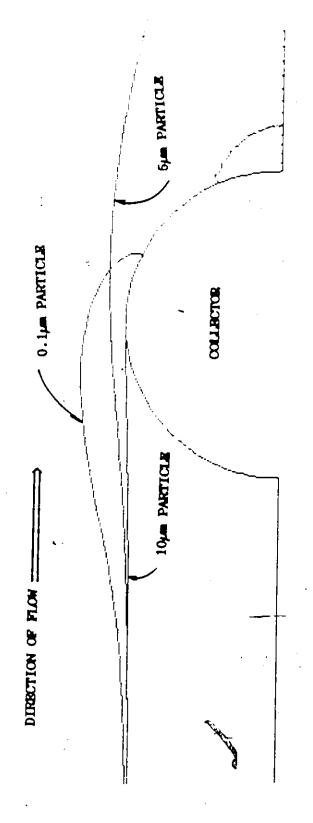
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The minimum collection efficiency occurs as a result of increasing masses of particles with imcreasing sizes. This trend can be explained readily in terms of the illustration provided in Figure 7.25. The trajectories were computed for a 0.1 μ m, 5 μ m, and a 10 μ m radius particle released from the same point, 70 collector radii upstream. For a 170 μ m radius droplet at 10°C in a gas stream at 95°C, these particles are collected with efficiencies of 117%, 76%, and 92% respectively.

The smallest particle (0.1µm) is influenced by the flow of the gas stream most significantly of the three sizes as the fluid initially draws it up and away from the collector. However, as the particle approaches the collector its low mass offers little resistance to the strong radial flux forces. Consequently, it collides with the droplet. The net result of the particle having a low mass is a relatively high collection efficiency.

The 5µm particle, having a slightly larger mass, is not affected to the same extent as the smaller particle was by the sweeping tangential component of the gas velocity as it flows around the collector. This particle is actually brought into a region where the flux gadients are larger as indicated by its trajectory in Figure 7.25. However, its slightly larger mass offers enough resistance to acceleration in the radial direction by flux forces. This resistance allows the particle to be swept past the collector. As a result there is a decrease in collection efficiency for an increase in mass.

The largest particle $(10\mu\mathrm{m})$ is affected very little by the



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FIGURE 7.25: Trajectories of 0.14m, 54m, and 104m Particles

sweeping tanjential component of the gas flow as indicated by its almost straight path in Figure 7.25. The increased inertia allows the large particle to be captured on the front of the collector. Consequently, the collection efficiency increases for larger particles.

The shift in the location of the minimum towards larger particle sizes with increasing gas temperatures is due to the increase in flux forces at the waist of the collector. This increased flux force would capture particles that were able to escape at a lower temperature. Consequently, the location of the minimum collection efficiency will shift to a larger particle size for an increase in temperature.

7.5.4 The Effect of Drop Deformation

Droplet deformation has been shown to be insignificant until the droplet radius, a_o, is approximately greater than 1800µm [41,42]. Droplets whose radii are greater than 1800µm start to form a concave depression at the front as illustrated in Figure 7.5. Strictly speaking, for such large drops the flow around the collector can no longer be considered steady because of the occurence of vortex shedding [51]. A time dependent three dimensional model would be needed to account for the fluctuations that would occur in the collection efficiency as a result of this vortex shedding. However, the benefits of such a comprehensive study, providing time dependent collection efficiencies, would be of limited practical use since only time averaged values of efficiency are required. Simplification of

this complex behavior was achieved by assuming that potential flow conditions exist around the droplet. This assumption should produce values of collection efficiencies that approximate time averaged values. This approach is supported by comparisons between potential flow solutions and experimental data for high Reynolds numbers [44]. In addition, a review of the numerical solutions provided by Degani and Tardos [7] shows that fluctuations in the time dependent collection efficiencies are not very significant.

The primary collection mechanism for flows at high Reynolds numbers is inertial impaction due to the extremely small thermal/diffusive boundary layer. Figure 7.26 illustrates efficiencies calculated for water droplets whose radii are $3000\mu m$ (Nre $\simeq 3600$) and $4000\mu m$ (Nre $\simeq 4900$). Since the collection efficiency due to inertial impaction is a function of Stokes number (K) only, these calculations are compared to the potential flow solution for a spherical collector with (K) as the independent parameter.

Figure 7.26 shows that deformation of water droplets is responsible for a significant increase in the collection efficiency for large particles over the potential flow solution for a spherical collector. However, the greatest relative increase in collection efficiency is for particles smaller than $10\mu m$ in radius (K < 2). For example, the collection efficiency of a $20\mu m$ particle colliding with a $4000\mu m$ collector is 1.38 times higher than the potential flow value for a sphere of the same size. A $5\mu m$ particle is collected 1.68 times more efficiently by deformed collectors which is a larger relative

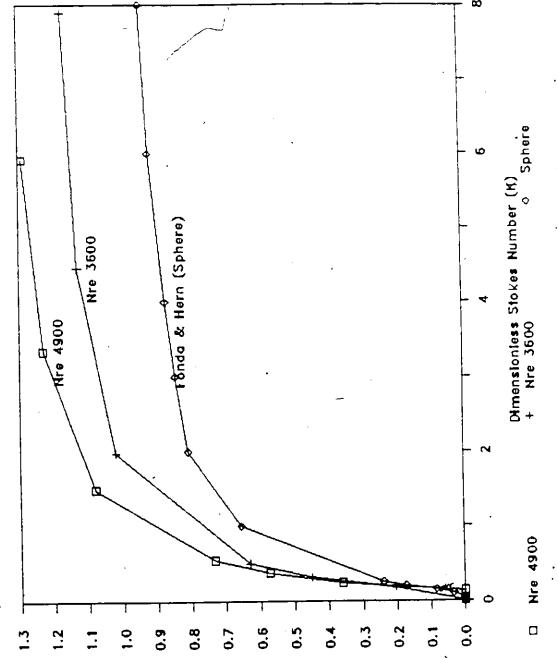


FIGURE 7.26: Collection Efficiency for Deformed Drops

Ettlolency (traction)

increase in collection efficiency.

The explanation for this increase in efficiency is provided in Figure 7.27 which illustrates the trajectories of two particles. larger, 20µm, particle is captured at the waist of the collector. increase in efficiency is due to the increased dimension of the collector at the waist. However, the smaller, 5µm, particle is collected on the protrusion at the front of the collector. Its improvement in collection efficiency is due to the increased difficulty that small particles have in escaping the blunt frontside of the collector. As illustrated by the streamlines in Figure 7.5, the fluid deviates insignificantly from a straight path until a point very close to the collector. This flow behavior indicates that there is a larger radial component of velocity (relative to the velocity around an undeformed droplet) created as the fluid flows into the depressed frontal area. This increased radial velocity reduces the time during which the tangential velocity can carry a particle past the collector. The net result is in an increase in collection efficiency.

7.6 Comparison with Existing Models

As pointed out in Section 7.4, the only data available in the literature for comparison purposes are those of Pilat and Prem [39]. Their results are useful for determining the effectiveness of complex modelling methods because of the simplicity of their model. In developing their model, Pilat and Prem assumed that:

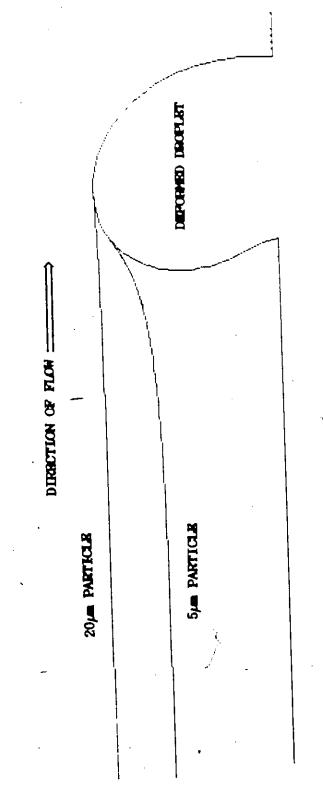


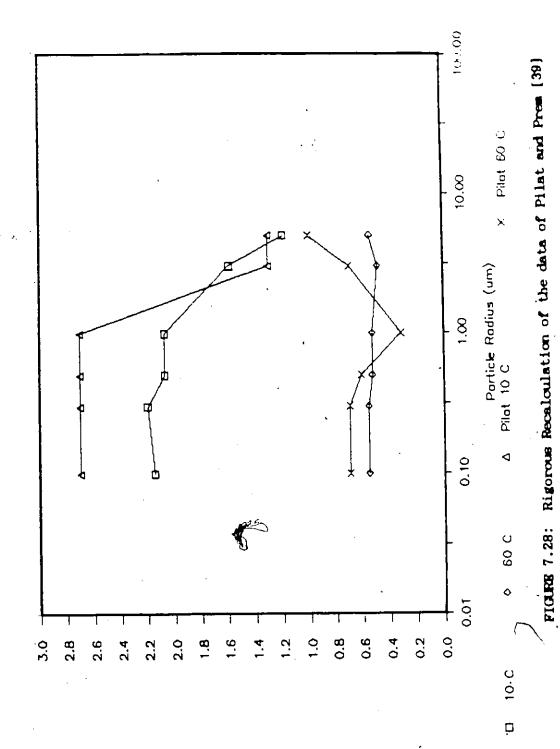
FIGURE 7.27: Particle Trajectories for a Deformed Drop

- potential flow conditions described the flow field around the collector
- inertial impaction, thermophoresis, diffusiophoresis,
 Brownian diffusion, and interception were responsible for the collection of particles
- the temperature, vapor, and particle distributions were linear in a thin boundary layer.

The calculations of Section 7.4 were repeated with the rigorous model proposed in this investigation. The results are shown in Figure 7.28. It is evident that Pilat and Prem generally overestimated collection efficiencies by as much as 70% for a water temperature of 10°C. There are two distinct reasons for the difference between the data of Pilat and Prem and this investigation.

The first relates to the assumption of potential flow by Pilat and Prem. They considered a collector diameter of 100µm. This size corresponds to a terminal Reynolds number of 1.54 which is much too low for potential flow conditions. Rigorous numerical determination of the flow field during this investigation (which is provided in Appendix I) indicates that it would be more realistic to assume viscous flow around the sphere. As a result of viscous flow conditions, lower collection efficiences than determined by Pilat and Prem are to be expected [3,9,25]. This decrease is due mainly to the reduction in the radial component of velocity. Since the particle is not driven to the surface as quickly, it experiences a longer contact with the tangential velocity that sweeps it away around the collector.

The second reason for the difference in the two collection



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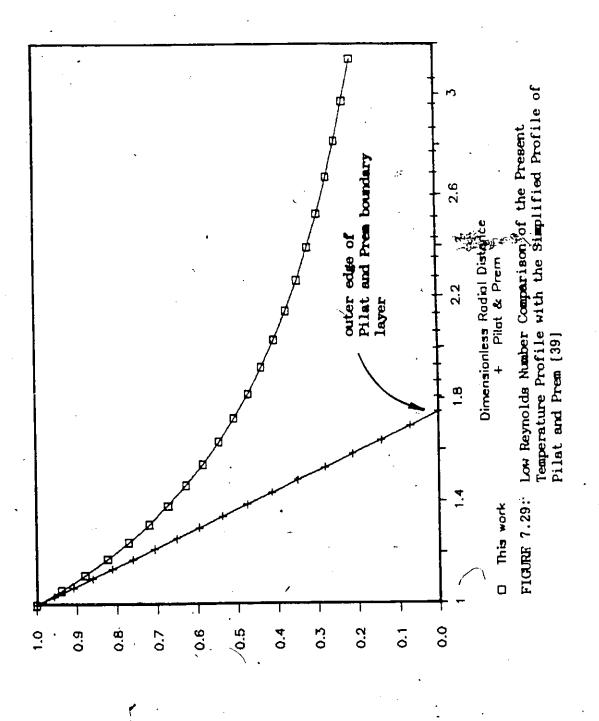
efficiencies is related to the assumed temperature/vapor distributions. Figure 7.29 compares the linear, symmetrical, profile assumed by Pilat and Prem with the numerically generated profile at the waist of the collector. The validity of the Pilat and Prem profile is very restricted because:

- the flux gradients are overestimated in the thin boundary layer
- the flux gradients do not exist outside the thin boundary layer

assumed to associated with the collector.

Overestimation of the flux gradients leads to an overestimation of particle collection. The exaggerated flux forces in the thin boundary layer, assumed by Pilat and Prem, would exert an overestimated flux force on a particle in this region. Consequently, a particle would be more easily captured relative to a particle that was influenced by the actual temperature/vapor distribution. Overestimation of flux gradients appears to be responsible for the differences in the data compared in Figure 7.28.

On the other hand, absence of flux gradients outside the boundary layer would suggest that the model of Pilat and Prem would underestimate flux deposition. As shown in Figure 7.29, the more acurate temperature/vapor distribution of the present model would predict flux forces outside the boundary layer assumed by Pilat and Prem. As a result, a particle could be collected from outside the



boundary layer if there was a high enough temperature difference between the droplet and the gas. Due to the absence of flux forces, it was impossible for collection to occur from the region outside the boundary layer in the Pilat and Prem study. Consequently, for the collector size studied by Pilat and Prem, the maximum possible collection efficiency, under any circumstance, by flux forces is essentially:

$$E = 1.7^2 \times 100 = 296\%$$

This value of 1.7 is nothing more than the dimensionless distance from the centre of the collector to the outer edge of the boundary layer as illustrated in Figure 7.29.

A specific example of a situation where the model of Pilat and Prem would underestimate collection efficiency severely is provided in Figure 7.11. The illustration provides data for the most extreme conditions of this investigation. For a gas temperature of 95°C, very fine particulate matter is collected theoretically with an efficiency close to 1600%. The model of Pilat and Prem would predict only 296%.

The high value predicted by the present model is related directly to the effects of diffusiophoresis. High vapor gradients are generated by the exponential dependence of gas saturation vapor pressure on gas temperature according to Equation 7.5.2. Clearly, this drop size would not maintain its collection efficiency for very long because the extreme conditions would cause it to increase in size

and change in temperature. It should be reemphasized that the changing conditions are not a deficiency in this or any steady state model. The changes can be modelled as a series of psuedo steady state conditions along the length of the counter current scrubber.

The equations used by Pilat and Prem to predict the temperature distribution illustrated in Figure 7.29 was [39]:

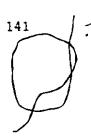
$$\Delta X_{h} = \frac{2 \cdot a_{o}}{(2.+0.557 \cdot Nre^{0.5}Npr^{0.375})}$$
 7.6.1

where

AX = is the effective film thickness due to heat transfer

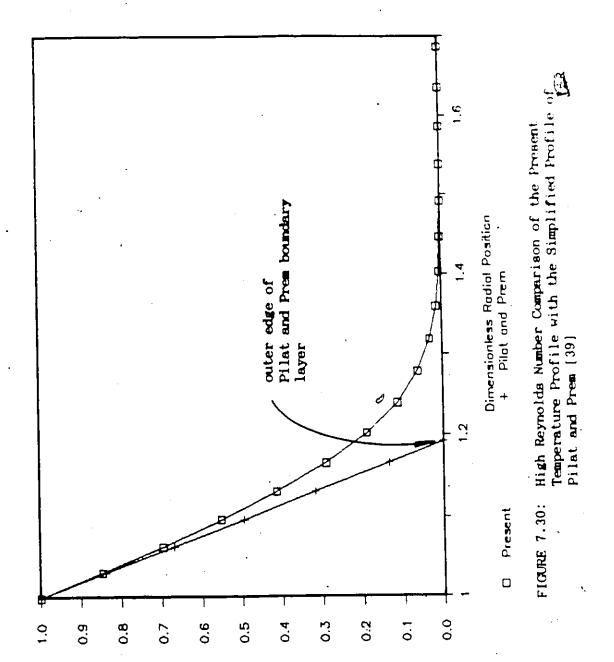
However, Equation 7.6.1, as pointed out by Johnstone and Roberts [22], was developed originally for predicting overall heat transfer rates from spheres and not necessarily for evaluating temperature distributions. At low Reynolds numbers, when there is no well defined thermal boundary layer, Equation 7.6.1 predicts the correct temperature distribution only near the surface of the collector. The numerical model developed in this study would be needed for the evaluation of temperature gradients well removed from the sphere surface. Figure 7.29 shows there is excellent agreement between temperature gradients calculated using Equation 7.6.1 and the numerical procedure for the region vary close to the collector surface. These well developed boundary layers exist at higher Reynolds numbers.

Since well developed boundary layers are expected to occur at higher Reynolds numbers where temperature variations in the bulk of



the fluid are small [4], Equation 7.6.1 should be applicable to the prediction of temperature gradients over a greater distance than at lower Reynolds numbers. This capability is demonstrated in Figure 7.30 which provides a comparison of the dimensionless temperature distributions, η , at the waist of the collector with a Reynolds number of 300 as predicted by the rigous method of this investigation and Equation 7.6.1. The data indicate that the model of Pilat and Prem would predict the collection of fine particles accurately at high Reynolds numbers. Unfortunately, at high Reynolds numbers the flux deposition of fine particulate matter becomes less important.

In short, the model of Pilat and Prem is applicable only in the high Reynolds number region where fine particle collection becomes relatively unimportant. For low Reynolds numbers more realistic determinations of velocity and temperature/vapor distributions are required.



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8. CONCLUSIONS

The generalized model developed in this study has been shown to be accurate through a step-by-step calibration procedure. The numerical methods applied produce a quick reliable code which can be applied to microcomputer modelling since all calculations where performed on an IBM AT system with a math coprocessor. This configuation is used in industry quite widely.

The general results of this investigation indicate that flux forces can increase the collection of fine particulate material dramatically with increases in temperature of a saturated gas.

Increases in Reynolds number decrease collection of fine particles significantly. The constancy in the collection efficiency of small particles by flux forces indicates that flux deposition can be related to Reynolds number through the following proportionality:

$$E_{\rm flux} \propto N {\rm re}^{-0.78}$$

Wake capture of fine particles was also taken into account by numerical simulation of the flow field of the collector. Although definite mechanisms for collision on the rear of the collector and capture in the wake itself were established, wake capture appears to be relatively unimportant as a collection mechanism for the operating conditions assumed in this investigation.

Generally, minimum collection efficiencies were observed over

the entire range of temperatures and Reynolds numbers considered.

These minima were attributed to the influence of particle masses on the relative magnitudes of the inertial force and the flux forces near the collector.

Estimation of the effect of drop deformation was obtained by numerically generating the potential flow field around a high Reynolds number collector. Analysis shows that collection of micron sized particles can be significantly enhanced. Increased collection of large particles ($r_p > 10 \mu m$) is simply due to the increased dimension of the droplet at the waist. However, increased collection of smaller particles ($r_p < 10 \mu m$) can be explained in terms of the difficulty they have in escaping from the concave depression at the front of the droplet.

The only model available in the literature for the assumed operating conditions is that of Pilat and Prem [39]. This model was developed using assumptions that are too restrictive for general considerations. Overestimations of collection efficiencies were observed at low Reynolds numbers and low temperature differences. They were attributed to:

- overestimation of hydrodynamic forces on the particle from the assumption of potential flow
- overestimation of flux gradients near the collector due to the assumption of a thin thermal and diffusive boundary layer

The underestimations by the Pilat and Prem model at low Reynolds

U

numbers and high temperature differences were attributed to:

 underestimation of flux gradients well removed from the collector due to the assumption of a thin thermal and diffusive boundary layer

8.1 Recommendations for Future Study

This investigation has demonstrated that there is a need for the implementation of more complex modelling procedures if single droplet collection efficiencies are to be predicted accurately. Several deficiencies have been found in the literature pertaining to the collection of submicron and micron sized particles.

Previous evaluations of overall countercurrent scrubber performance characteristics were based on simplified single drop collection efficiency models such the one developed by Mehta [31]. Due to the inaccuracies that can be associated with simplified models, a rigorous reevaluation of optimum overall performance parameters is essential with emphasis focussed on fine particle collection.

In this investigation collection of particles smaller than 0.05 μ m in radius was not considered. Brownian motion is a dominant collection mechanism for particles of this size. Present models appear to consider the effects of Brownian motion to be limited to a thin boundary layer in which particle distributions are linear [31,39]. However, it has been shown that the distribution of

particles is governed by [12]:

$$\frac{D\eta}{Dt} = x_p v^2 \eta \qquad \qquad (5.1.1)$$

where

 $x_{\rm p}$ = the particle diffusion coefficient

This convective diffusion equation can be solved readily by the methods discussed in this report. Consequently, accurate determination of the collection of extremely fine massless particles can be performed. However, since \boldsymbol{z}_p is a function of particle size, a general model would be cumbersome, therefore future work should focus on the development of accurate design curves.

Fine particle collection by turbulent diffusion is known to occur in high speed flows [29,47], but very little data appear in the literature. Greenfield [15] is one of the few to have studied this mechanism. Unfortunately, as pointed out by Grover et. al. [16], the method for accounting for the effects of turbulence was very crude. The lack of sophistication is due to the relatively early time period when the investigation took place. It is only recently that reliable turbulent models have been developed [38]. Future studies should involve the application of much improved models, such as the (\$\epsilon\$, \$\epsilon\$) model or the Large-Eddy simulation model [38], to fine particle collection.

The Navier-Stokes model developed in this study was applied to

essentially spherical collectors because drop deformation does not occur until the flow at the front of the collector is nearly potential in nature. It is still advantageous to use numerical grid generation for geometries that have analytical representations, but the code will be underutilized. The phenomenon of particulate film formation on cylindrical elements in filters is known to deform the collector significantly and cause an increase in collection efficiency [13]. When materials form a semipermeable film on the collector consideration must be given to flow through a porous medium. The code developed during this study can be applied readily to flows around deformed cylinders as discussed in Chapter 6. LeClair [26] has provided the theory for modelling flow through porous media at intermediate Reynolds numbers. It can be applied to the case of a semipermiable film on a cylinder using a modified version of the Navier-Stokes code developed in this study.

The final recommendation concerns the applicability of a generalized model to every day use. The rigorous model of this study was developed on a microcomputer. A combination of a number of techniques; such as the hybrid first-second order upwinded differencing scheme, the variable relaxation factor, and block relaxation; were applied to produce a quick and reliable code. The basis of all of the proceedures was the general orthogonal mapping strategy. However, other techniques that offer all the advantages of the ones used in this study are available. One of the most interesting schemes is the 'true' spectral method which is becoming

more popular for fluid flow problems. It has been reported that this method is generally 10 to 30 times faster than the finite difference techniques or finite element methods when considering stream fucntion/vorticity function formulation of the Navier-Stokes equations [38]. Predictions with the rigorous particle collection model could benefit significantly from the apparent increase in speed that the 'true' spectral method provides.

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NOMENCLATURE

```
particle acceleration [dimensionless]
ā
           particle acceleration [m/s<sup>2</sup>]
           volume radius of the collector [m]
           Cunningham correction factor [dimensionless]
           heat capacity of the fluid [J/kg.°C]
           molar concentration of water vapor [mole/m3]
           molar concentration of water vapor in the undisturbed gas
           stream [mole/m<sup>3</sup>]
           molar concentration of water vapor on the surface of the
c<sub>1c</sub>
           collector [mole/m<sup>3</sup>]
            diffusivity of water in air [m2/s]
            unit vector in the direction of \alpha_{i} increasing
            droplet collection efficiency [dimensionless]
E
            diffusiophoretic force [kg·m/s<sup>2</sup>]
            drag force [kg·m/s<sup>2</sup>]
            external force [dimensionless]
            external force [kg·m/s2]
```

```
F<sub>t</sub>
           thermophoretic force [kg·m/s2]
           transformation metric tensor element
g
1.1
           grid scale factor
           Stokes number [dimensionless]
K
           thermal conductivity of the fluid [W/m·°C]
kf
           thermal conductivity of the particle [W/m-°C]
           vortex length [m]
L
           molecular weight of water [kg/mole]
M<sub>1</sub>
           molecular weight of air [kg/mole]
M_2
           Knudsen number [dimensionless]
Nkn
Npe<sub>h</sub>
           Peclet number for heat transfer [dimensionless]
           Peclet number for mass transfer [dimensionless]
Npe_{\underline{m}}
           Prandtl number [dimensionless]
Npr
           interception parameter [dimensionless]
Nr
           Reynolds number [dimensionless]
Nre
Nsc
           Schmidt number [dimensionless] .
Nsh
           Local Sherwood number [dimensionless]
Nu<sub>e</sub>
           Local Nusselt number [dimensionless]
r
           position vector [dimensionless]
           particle radius [m]
            time [dimensionless]
            time [s]
```

Ţ	iteration matrix
T _f	fluid temperature [°K]
น้	fluid elecity [dimensionless]
Ū	fluid velocity [m/s]
v	particle velocity [dimensionless]
\vec{v} .	particle velocity [m/s]
v _d	particle velocity due to diffusiophoresis [m/s]
$ar{v}_{t}$	particle velocity due to thermophoresis [m/s]
⊳	
Greek letters '	
$\alpha_{\mathbf{i}}$	transformed boundary conforming coordinates
β	dampening factor [dimensionless]
7	temperature or vapor distribution [dimensionless]
$ ho_{\mathbf{f}}$	density of fluid [kg/m ³]
$ ho_{ m p}$	density of particle [kg/m ³]
⁷ 1	mole fraction of water vapor [dimensionless]
72	mole fraction of air [dimensionless]
λ.	mean free path length of the fluid molecules [m]
$\mu_{\mathbf{f}}^{-}$	viscosity of fluid [kg/m·s]
	annalamation factor Idimongianless!

stream function [dimensionless]

vorticity function [dimensionless]

e angle of flow separation [degrees]

Notation

Scalar quantities appear as normal faced characters (no bold) such as the fluid viscosity $\mu_{\rm f}$.

Vector quantities appear as bold faced characters with a bar over the top such as the particle velocity $\bar{\mathbf{v}}_{\star}$

Matrices appear as bold faced characters with a bar below such as the iteration matrix T_{\star}

Appendix A

General Orthogonal Differential Operators

This appendix describes the differential operators in generalized orthogonal coordinates required to transform partial differential equations from the physical plane to the computational plane.

Basic Definitions

f = a scalar function in the physical domain

 $\bar{F} = F_1 \bar{e}_1 + F_2 \bar{e}_2 + F_3 \bar{e}_3$ is a vector function in the physical domain. Derivatives of this function will be given in terms of the components of \bar{F} in the direction of α_1 increasing as opposed to the \bar{i} , \bar{j} , and \bar{k} directions in the physical plane.

$$h_{i} = \left[\left[\frac{\partial x}{\partial \alpha_{i}} \right]^{2} + \left[\frac{\partial y}{\partial \alpha_{i}} \right]^{2} + \left[\frac{\partial z}{\partial \alpha_{i}} \right]^{2} \right]^{\frac{1}{2}} \quad i=1,2,3$$
are scale factors between the physical plane and the computational plane.



The Transformed Operators

The gradient of f

$$\overline{\mathbf{v}}\mathbf{f} = \frac{\overline{\mathbf{e}}_1}{\overline{\mathbf{h}}_1} \cdot \frac{\partial \mathbf{f}}{\partial \alpha_1} + \frac{\overline{\mathbf{e}}_2}{\overline{\mathbf{h}}_2} \cdot \frac{\partial \mathbf{f}}{\partial \alpha_2} + \frac{\overline{\mathbf{e}}_3}{\overline{\mathbf{h}}_3} \cdot \frac{\partial \mathbf{f}}{\partial \alpha_3}$$

The divergence of F

$$\vec{\nabla} \cdot \vec{F} = \frac{1}{h_1 h_2 h_3} \left[\frac{\partial}{\partial \alpha_1} (h_2 h_3 F_1) + \frac{\partial}{\partial \alpha_2} (h_1 h_3 F_2) + \frac{\partial}{\partial \alpha_3} (h_1 h_2 F_3) \right]$$
 A.2

The curl of \bar{F}

$$\bar{\mathbf{v}} \times \bar{\mathbf{F}} = \frac{1}{h_1 h_2 h_3} \begin{vmatrix} h_1 \bar{\mathbf{e}}_1 & h_2 \bar{\mathbf{e}}_2 & h_3 \bar{\mathbf{e}}_3 \\ \frac{\partial}{\partial \alpha_1} & \frac{\partial}{\partial \alpha_2} & \frac{\partial}{\partial \alpha_3} \\ h_1 F_1 & h_2 F_2 & h_3 F_3 \end{vmatrix} .$$
A.3

The laplacian of f

$$v^{2}f = \frac{1}{h_{1}h_{2}h_{3}} \left[\frac{\partial}{\partial \alpha_{1}} \left[\frac{h_{2}h_{3}}{h_{1}} \cdot \frac{\partial}{\partial \alpha_{1}} \right] + \frac{\partial}{\partial \alpha_{2}} \left[\frac{h_{1}h_{3}}{h_{2}} \cdot \frac{\partial}{\partial \alpha_{2}} \right] + \frac{\partial}{\partial \alpha_{3}} \left[\frac{h_{1}h_{2}}{h_{3}} \cdot \frac{\partial}{\partial \alpha_{3}} \right] \right]$$
A.4

An additional identity that is useful when using the vorticity transport equation (4.3.6) under the assumption of axisymetric or planar flow conditions is:

The curl(curl(fe₃))

$$\overline{\nabla} \times \overline{\nabla} \times (f\overline{e}_3) = -\frac{\overline{e}_3}{\overline{h}_3} \cdot D^2(h_3 f)$$
 A.5

where
$$\mathbf{D}^2 = \frac{\mathbf{h}_3}{\mathbf{h}_1 \mathbf{h}_2} \left[\frac{\partial}{\partial \alpha_1} \left[\frac{\mathbf{h}_2}{\mathbf{h}_1 \mathbf{h}_3} \cdot \frac{\partial}{\partial \alpha_1} \right] + \frac{\partial}{\partial \alpha_2} \left[\frac{\mathbf{h}_1}{\mathbf{h}_2 \mathbf{h}_3} \cdot \frac{\partial}{\partial \alpha_2} \right] \right]$$

Appendix B

Particle Acceleration in General Orthogonal Coordinates In general, the contravariant acceleration of a particle in the direction of increasing α_k , a_{\dagger}^k , is given, by [45]:

$$\mathbf{a}_{t}^{k} = \frac{d^{2}\alpha_{k}}{dt^{2}} + r_{pq}^{k} \cdot \frac{d\alpha_{p}}{dt} \cdot \frac{d\alpha_{q}}{dt}$$
B.1

where the Christoffel symbols, r_{pq}^{k} , are given by:

$$r_{pq}^{k} = \sum_{r=1}^{r=3} \frac{g^{kr}}{2} \left[\frac{\partial g_{pr}}{\partial \alpha_{q}} + \frac{\partial g_{qr}}{\partial \alpha_{p}} - \frac{\partial g_{pq}}{\partial \alpha_{r}} \right] \qquad B.2$$

Note: g^{ij} and g_{ij} are the contravariant and covariant metric tensor components respectively.

If the system is orthogonal then the off diagonal elements of the transformation metric tensor are zero. Therefore:

$$g^{kr} = 0$$
, $k \neq r$

This condition allows Equation B.2 to be written as:

$$r_{pq}^{k} = \frac{1}{2g_{kk}} \left[\frac{\partial g_{pk}}{\partial \alpha_{q}} + \frac{\partial g_{qk}}{\partial \alpha_{p}} - \frac{\partial g_{pq}}{\partial \alpha_{k}} \right]$$
 B.3

As mentioned earlier, a_1^k is the contravariant component of acceleration. The physical component of acceleration , a^k , is defined by:

$$a^k = \sqrt{g_{kk}} \cdot a_t^k = h_k \cdot a_t^k$$
 B.4

From Equation 1, the two components of contravariant acceleration are:

$$a_{1}^{1} = \frac{d^{2} \alpha_{1}}{dt^{2}} + \frac{1}{g_{11}} \left[\frac{1}{2} \cdot \frac{\partial g_{11}}{\partial \alpha_{1}} \left[\frac{d\alpha_{1}}{dt} \right]^{2} + \frac{\partial g_{11}}{\partial \alpha_{2}} \left[\frac{d\alpha_{1}}{dt} \cdot \frac{d\alpha_{2}}{dt} \right] \right]$$

$$- \frac{1}{2} \cdot \frac{\partial g_{22}}{\partial \alpha_{1}} \left[\frac{d\alpha_{2}}{dt} \right]^{2}$$

$$B.5$$

$$a_{1}^{2} = \frac{d^{2} \alpha_{2}}{dt^{2}} + \frac{1}{g_{22}} \left[-\frac{1}{2} \cdot \frac{\partial g_{11}}{\partial \alpha_{2}} \left[\frac{d\alpha_{1}}{dt} \right]^{2} + \frac{\partial g_{22}}{\partial \alpha_{1}} \left[\frac{d\alpha_{1}}{dt} \cdot \frac{d\alpha_{2}}{dt} \right]$$

$$+ \frac{1}{2} \cdot \frac{\partial g_{22}}{\partial \alpha_{2}} \left[\frac{d\alpha_{2}}{dt} \right]^{2}$$

$$B.6$$

According to Equation B.4, the two components of physical acceleration are:

$$a^{1} = h_{1} \frac{d^{2} \alpha_{1}}{dt^{2}} + \frac{\partial h_{1}}{\partial \alpha_{1}} \left[\frac{d\alpha_{1}}{dt} \right]^{2} + 2 \frac{\partial h_{1}}{\partial \alpha_{2}} \left[\frac{d\alpha_{1}}{dt} \cdot \frac{d\alpha_{2}}{dt} \right]$$

$$- \frac{h_{2}}{h_{1}} \cdot \frac{\partial h_{2}}{\partial \alpha_{1}} \left[\frac{d\alpha_{2}}{dt} \right]^{2}$$

$$B.7$$

$$a^{2} = h_{2} \frac{d^{2} \alpha_{2}}{dt^{2}} - \frac{h_{1}}{h_{2}} \cdot \frac{\partial h_{1}}{\partial \alpha_{2}} \left[\frac{d\alpha_{1}}{dt} \right]^{2} + 2 \frac{\partial h_{2}}{\partial \alpha_{1}} \left[\frac{d\alpha_{1}}{dt} \cdot \frac{d\alpha_{2}}{dt} \right]$$

$$+ \frac{\partial h_{2}}{\partial \alpha_{2}} \left[\frac{d\alpha_{2}}{dt} \right]^{2}$$

$$B.8$$

..ک

As an example, if cylindrical coordinates (r,θ,z) were used the following relationships would be obtained:

$$h_1 = 1 \text{ and } h_2 = r$$

$$a^1 = \frac{d^2 r}{dt^2} - r \left[\frac{d\theta}{dt} \right]^2$$

$$a^2 = r \cdot \frac{d^2 \theta}{dt^2} + 2 \cdot \frac{dr}{dt} \cdot \frac{d\theta}{dt}$$



APPENDIX C Optimal Acceleration Factor

Optimal acceleration parameters are presented for difference equations resulting from the use of a five-point stencil. These acceleration parameters $\omega_{i,j}$ are calculated by the method proposed by Ehrlich [8] which is based on the Jacobi spectral radius ρ_{j} of the linearized equation. For the five-point difference equation:

$$a_1^{x_{i+1}, j^{+a}} 2^{x_{i, j+1}^{+a}} 3^{x_{i-1}, j^{+a}} 4^{x_{i, j-1}^{-a}} 0^{x_{i, j}^{-a}} = b_{i, j}$$
 C.1

the Jacobi spectral radius is

$$\rho_{J} = \frac{2}{a_{0}} \left[\sqrt{a_{1}a_{3}} \cdot \cos(\frac{\pi}{1+1}) + \sqrt{a_{2}a_{4}} \cdot \cos(\frac{\pi}{J+1}) \right]$$
 C.2

where

I = maximum number of x's in the i direction<math>J = maximum number of x's in the j direction

The optimal acceleration parameter is obtained by:

letting

$$\rho_{\mathbf{J}} = \rho_{\mathbf{r}} + \sqrt{-1} \cdot \rho_{\mathbf{i}}$$

and defining

$$A = \rho_{r}^{2} + \rho_{i}^{2}$$

$$B = \rho_{r}^{2} - \rho_{i}^{2}$$

$$A = \rho_{r}^{2} - \rho_{i}^{2}$$

à

$$\begin{split} \varpi &= \frac{1}{A^4 - A^2 E} \Big[[3b + (a + b^2)^{1/2} a^{1/3} [(a + b^2)^{1/2} - b]^{1/3} \\ &- [3b - (a + b^2)] a^{1/3} [(a + b^2) + b]^{1/3} \\ &+ A^2 + 3B^2 - 4A^2 E \Big] \end{split}$$
 Then
$$\omega_{1,j} = -\frac{[\varpi - (\varpi^2 + 4\varpi)^{\frac{1}{2}}]}{2}, \qquad \text{if } A^2 > B \end{split}$$

$$\omega_{i,j} = -\frac{\left[\omega + \left(\omega^2 + 4\omega\right)^{\frac{1}{2}}\right]}{2}, \quad \text{if } A^2 < B$$

It should be pointed out that it is necessary for ρ_{r} to be less than one in magnitude for convergence [8].

Appendix D

Orthogonal Grid Generation Algorithm

```
THIS PROCRAM CENERATES AN ORTHOGONAL COORDINATE SYSTEM IN AN
     ARBITRARY DOMAIN
                  BY: KEVIN KLIMOOD
                      DEPT. OF CHEMICAL ENGINEERING
                      UNIVERSITY OF WINDSOR
                      SEPT 1986
 NOTE: THIS PROGRAM CAN BE USED TO GENERATE COORDINATES DIRECTLY
       FROM A CARTESIAN COORDINATE SYSTEM OR A POLAR COORDINATE
       SYSTEM. THE PROBLEM OF THE DEFORMED DROPLET WAS FORMULATED
       IN POLAR COORDINATE FORM.
* VARIABLES:
              - MATRIX OF X AS A FUNCTION OF I,J
       X
              - MATRIX OF Y AS A FUNCTION OF I,J
        Y
              - TOTAL NO. OF XI (I) COORDINATE LINES
        NI
              - TOTAL NO. OF ETA (J) COORDINATE LINES
        NJ
              - COMPUTATIONAL TOLERANCE
        TOL
        IMAX
              - MAX. NO. OF ALLOWABLE ITERATIONS
              - SIMI MAJOR AXIS OF KLLYPSE ENCLOSING THE DROPLET
              - SEMI MINOR AXIS OF KILLYPSE ENCLOSING THE DROPLET
* SUBROUTNES CALLED:
        CRID
              - CHINERATES THE CRID
     parameter (pi=3.141593)
     dimension x(80,80), y(80,80), xi(80), eta(80)
     character file*40
     common a b
     write(*,*) 'Enter-max. no. of iterations:'
     read(*,*) imax
     write(*,*) 'Enter total no. of i grid lines:'
     read(*,*) ni
     write(*,*) 'Enter total no. of j grid lines:'
     read(*,*) nj
     write(*,*) 'Enter tolerance:'
     read(*,*) tol
     write(*,*) 'Radius of outer boundary:'
     read(*,*) a
     b=a
```

* INITIALIZE THE VALUES OF THE CORNER POINTS

```
x(1,1) = pi
      x(1,nj)=pi
      x(ni,1)=0.0
      x(ni,nj)=0.0
      call ibound(pi,pi,y(1,1),y(1,nj))
      call ibound(0.,0.,y(ni,1),y(ni,nj))
      call grid(x,y,ni,nj,tol,er,imax,it)
* RRIATE THE CARTESIAN GRID TO THE POLAR COORDINATE GRID
      do 10 i=1,ni
         do 10 j=1,nj
            tx=exp(-y(i,j))*cos(x(i,j))
            ty=exp(-y(i,j))*sin(x(i,j))
            x(i,j)=tx
            y(i,j)=ty
10 .
      continue
* SAVE THE GRID TO THE DISK
      write(*,*) 'Enter filename to store grid:'
      read(*,20) file
      open(unit=1,status='new',file=file,form='unformatted')
      write(1) ni,nj,((x(i,j),i=1,ni),j=1,nj),
                      ((y(i,j),i=1,ni),j=1,nj)
       close(unit=1,status='keep')
       stop
       format(a40)
. 20
       end
       subroutine grid(x,y,ni,nj,tol,er,imax,it)
 * THIS SUBROUITNE CONFORMALLY MAPS AN ARBITRARY DOMAIN IN
 * CARTESIAN (OR POLAR) COORDINATES INTO THE ORTHOGONAL COORDINATES
 * (XI,ETA) OR (I,J)
 * NOTE: THE CORNER POINTS OF (X,Y) MUST BE INITIALIZED
 * THE RESULTING SIMULTANEOUS KILIPTIC P.D.R'S ARE SOLVED BY
 * BLOCK SUCCESSIVE OVERRELAXATION (B.S.O.R)
 * VARIABLES:
                 - MATRIX OF X AS A FUNCTION OF I, J
          X
                 - MATRIX OF Y AS A FUNCTION OF I,J
          Y
                 - TOTAL NO. OF XI (I) COORDINATE LINES
          NI
                 - TOTAL NO. OF ETA (J) COORDINATE LINES
          NJ
                 - COMPUTATIONAL TOLERANCE
          TOL
                 - MAX. NO. OF ALLOWABLE ITERATIONS
          IMAX
```

```
- NO. OF ACTUAL ITERATIONS
         IT
                - ACCELERATION FACTOR FOR GRID VARIABLES
                - ACCHLERATION FACTOR FOR CONFORMAL MODUAL (S)
         WS
                - CONFORMAL MODUAL OF THE SYSTEM
         S
* SUBROUINES CALLED:
         JEOUND - CALCULATES Y=A(X)^{-n}ALONG J = 1 & NJ
         IBOUND - CALCULATES X=B(Y) ALONG I = 1 & NI
         IPACK - CALCULATES PACKING FUNCTION DERIVATIVES IN THE
                  I COORDINATE STRETCH
         JPACK - CALCULATES PACKING FUNCTION DERIVATIVES IN THE
                  J COORDINATE STRETCH
         BANDIT - SOLVES TRIDIAGONAL MATRIX PRODUCED IN S.L.O.R.
      parameter (pi=3.141593)
      dimension x(80,80), y(80,80), g(80), gp(80), f(80), fp(80), ww(80)
      dimension fx(80), fy(80), a(80), b(80), c(80), xi(80), eta(80)
      common /accel/ cosx, cose
      errfn(er, unew, wold) = amax1( er, abs( unew-wold )/(abs( unew )+1.) )
      nim=ni-1
      n_{jm}=n_{j-1}
      nim2=ni-2
      n_{jm}2=n_{j}-2
* INITIALIZE VARIABLES FOR PACKING CONTROL
      do 5 i=1.ni
         rxi=float( i )
         call ipack( rxi,f0,f1,f2,ni )
         xi(i)=f0
         fp(i)=f1
         f(i)=f2/f1
5
      continue
      do 10 j=1,nj
         reta=float( j )
         call jpack( reta,g0,g1,g2,nj )
         eta(j)=g0
         gp(j)=g1
         g(j)=g2/g1
10
      continue
* INITIALIZE BOUNDARY BY LINEAR INTERPOLATION
      do 15 i=2,nim
         ri1=(xi(i)-xi(1))/(xi(ni)-xi(1))
         ri2=(xi(ni)-xi(i))/(xi(ni)-xi(1))
         x(i,1)=ri1*x(ni,1)+ri2*x(1,1)
         x(i,nj)=ri1*x(ni,nj)+ri2*x(1,nj)
```

call ibound(x(i,1),x(i,nj),y(i,1),y(i,nj))

```
15
     continue
      do 20 j=2,nj=
         rj1=(eta(j)-eta(1))/(eta(nj)-eta(1))
         rj2=(eta(nj)-eta(j))/(eta(nj)-eta(1))
         y(1,j)=rj1*y(1,nj)+rj2*y(1,1)
         y(ni,j)=rj1*y(ni,nj)+rj2*y(ni,1)
         call jbound(y(1,j),y(ni,j),x(1,j),x(ni,j))
20
      continue
* USE TRANSFINITE INTERPOLATION AS AN INITIAL GUESS
      do 25 i=1,ni
         ril=(xi(i)-xi(1))/(xi(ni)-xi(1))
         ri2=(xi(ni)-xi(i))/(xi(ni)-xi(1))
         x11=ri1*x(ni,1)+ri2*x(1,1)
         y11=ri1*y(ni,1)+ri2*y(1,1)
         xlm=ri1*x(ni,nj)+ri2*x(1,nj)
         ylm=ri1*y(ni,nj)+ri2*y(1,nj)
         dxm=x(i,nj)-xlm
         dx1=x(i,1)-x11
         dym=y(i,nj)-ylm
         dy1=y(i,1)-y11
         do'25 j=1,nj
            rj1=(eta(j)-eta(1))/(eta(nj)-eta(1))
             rj2=(eta(nj)-eta(j))/(eta(nj)-eta(1))
            x1=ri1*x(ni,j)+ri2*x(1,j)
             y1=ri1*y(ni,j)+ri2*y(1,j)
             x2=rj1*dxm+rj2*dx1
             y2=rj1*dym+rj2*dy1
             x(i,j)=x1+x2
             y(i,j)=y1+y2
25
      continue
* SET VECTORS FOR CALL TO TRID
      do 30 i=2,nim
         a(i-1)=1.+f(i)//2.
         c(i-1)=1.-f(i)/2.
30
      continue
* MAKE AN INITIAL GUESS FOR THE CONFORMAL MODUAL
       sum=(fp(1)*(y(1,3)-y(1,1))+fp(ni)*(y(ni,3)-y(ni,1)))/4.
       do 35 i=2,nim
          sum = sum + fp(i) * (y(i,3) - y(i,1))/2.
      continue
35
       s=sum/((x(ni,2)-x(1,2))*gp(2))
 * SOLVE THE KILIPTIC SYSTEM FOR X & Y USING B.S.O.R IN I DIRECTION
```

17

```
coex=cos(pi/(float(nim2)+1.))
      cose=cos(pi/(float(njm2)+1.))
      ws = 0.5
      it=0
      er=10.*tol
      if ((er.lt.tol).or.(it.ge.imax)) go to 45
40
         wmex=0.0
         wmin=2.0
         snew=0.0
         exx=0.0
         ery=0.0
         exx=0.0
         erys=0.0
         ers=0.0
         it=it+1
         a1=8*8
         do 50 j=2,njm
            jp=j+1√
            jm=j-1
            cjp=1.-g(j)/2.
            cjes=1.+g(j)/2.
            gpj=gp(j)
            do 55 i=2,nim
               im=i-1
               del=(fp(i)/gpj/s)**2
               a2=(fp(i)/gpj)**2
               b1=-a1*f(i)
               b2=-a2*g(j)
               call omega(a1,a2,b1,b2,0.0,w)
               wmax=amaxil( wmax,w )
               wmin=amin1( wmin,w )
               WH(im)=W
               b(im) = -2.*(1.+del)
               fx(im)=-del*(cjm*x(i,jm)+cjp*x(i,jp))
                fy(in)=-del*(cjn*y(i,jn)+cjp*y(i,jp))
55
            continue
            f_{\mathbf{x}}(1) = f_{\mathbf{x}}(1) - a(1) * x(1,j)
            fy(1)=fy(1)-a(1)*y(1,j)
            fx(nim2)=fx(nim2)-c(nim2)*x(ni,j)
            fy(nim2)=fy(nim2)-c(nim2)*y(ni,j)
            call bandit( a,b,c,fx,nim2 )
            call bandit(a,b,c,fy,nim2)
            sum = (fp(1)*(y(1,jp)-y(1,jm))+fp(ni)*(y(ni,jp)-y(ni,jm)))/4.
* RELAX THE CRID POINTS ALONG CRID LINE J
            do 60 i=2,nim
                im=i-1
               xij=m(im)*fx(im)+(1.-m(im))*x(i,j)
                yij=m(in)*fy(in)+(1.-m(in))*y(i,j)
```

```
erx=errfn( erx,xij,x(i,j) )
               ery=errfn( ery,yij,y(i,j) )
               x(i,j)=xij
               y(i,j)=yij
               sum = sum + fp(i) * (y(i,jp) - y(i,jm))/2.
60
            snew=snew+sum/gpj/(x(ni,j)-x(1,j))
50
         continue
* UPDATE COORDINATES ORTHOGONAL TO BOUNDARIES
         w = 0.5
         do 65 i=2,nim
            x_{j1}=-s*gp(1)/fp(i)*(y(i+1,1)-y(i-1,1))/2.
            xjn=-s*gp(nj)/fp(i)*(y(i+1,nj)-y(i-1,nj))/2.
            x1=(4.*x(i,2)-x(i,3)-2.*xj-1)/3.
            xn=(4.*x(i,njm)-x(i,njm2)+2.*xjn)/3.
            x1=w*x1+(1.-w)*x(i,1)
            xn=w*xn+(1.-w)*x(i,nj)
            erxs=errfn('erxs,x1,x(i,1)')
            erxs=errfn( erxs,xn,x(i,nj) )
            x(i,1)=x1
            x(i,nj)=xn
         continue
         do 70 j=2,njm
             yi1=-fp(1)/gp(j)/s*(x(1,j+1)-x(1,j-1))/2.
             yin=-fp(ni)/gp(j)/s*(x(ni,j+1)-x(ni,j-1))/2.
             y1=(4.*y(2,j)-y(3,j)-2.*yi1)/3.
             y_{n}=(4.*y(nim,j)-y(nim2,j)+2.*yin)/3.
             y1=w*y1+(1.-w)*y(1,j)
             yn=w*yn+(1.-w)*y(ni,j)
             erys=errfn( erys,y1,y(1,j) )
             erys=errfn( erys,yn,y(ni,j) )
             y(1,j)=y1
             y(ni,j)=yn
70
          continue
* UPDATE MONOTONIC VARIATION ON BOUNDARIES
          do 75 i=2,nim
             call ibound(x(i,1),x(i,nj),y(i,1),y(i,nj))
75
          continue
          do 80 j=2,n,jm
             call jbound(y(1,j),y(ni,j),x(1,j),x(ni,j))
80
          continue
 * COMPUTE NEW AVERAGE CONFORMAL MODULE
          snew=snew/float( njm2 )
          snew=ws*snew+(1.-ws)*s
```

```
ers=errfn( ers,snew,s )
        er=amax1( erx,ery,ers,erxs,erys )
        s=snew
        write(*,*) '========= iteration ',it,'===========
        write(*,*) 'local error in x transformation:',erx
        write(*,*) 'local error in y transformation:',ery
        write(*,*) 'local error in conformal modual:',ers
        write(*,*) 'local error on x surface
        write(*,*) 'local error on y surface
                                        global error:',er
        write(*,*) '
        write(*,*) 'omega -max. :',wmax
        write(*,*) '
                         -min. .',wmin
     go to 40
45
     return
     end
     subroutine bandit(a,b,c,f,n)
* This subroutine solves the tridiagonal system b(a,b,c) = f
* The solution is overwritten into f ·
     dimension a(n),b(n),c(n),f(n),x(100)
* Perform forward elimination
     np=n+1
     nm=n-1
     x(1)=c(1)/b(1)
      f(1)=f(1)/b(1)
     do 5 j=2,nm
         z=1./(b(j)-a(j)*x(j-1))
         x(j)=c(j)*z
        f(j)=(f(j)-a(j)*f(j-1))*z
5
      continue
      z=1./(b(n)-a(n)*x(nm))
      f(n)=(f(n)-a(n)*f(nm))*z
* Perform backward substitution
      do 10 j1=2,n
         j=np-j1
         f(j)=f(j)-x(j)*f(j+1)
10
      continue
      return
      end
      subroutine omega( a1,a2,b1,b2,c,w)
```

* This subroutine evaluates the acceleration factor at

```
* each grid point by the method of Brlich
* In this version complex roots were ingnored
      only purely imaginary of real roots were considered
      common /accel/ comx,cose
      d=abs(c-2.*(a1+a2))
      f=4.*a1*a1-b1*b1
      g=4.*a2*a2-b2*b2
      cl=sqrt(abs(f))/d
      c2=sqrt(abs(g))/d
      rj=c1*cosx+c2*cose
      if ((f.ge.0.).and.(g.ge.0.)) then
         w=2./(1.+sqrt() 1.-rj*rj ))
      else ·
         w=2./(1.+sqrt( 1.+rj*rj ))
      end if
      return
      end
      subroutine ibound (x1,x2,y1,y2)
* This subroutine defines the surface of the collector and
* the out wall in polar coordinates at j=1 and nj
      real c(10)
      common a,b
      data c/-7089.e-5,0.0,-21070.e-5,6482.e-5,-1023.e-5,-283.e-5,
     #127.e-5,-15.e-5,-57.e-5,22.e-5/
      r=1.+c(1)
      do 5 n=3,10
         r=r+c(n)*cos(float(n-1)*x1)
5
      continue
      y1=alog( 1./r )
      r=a*b/sqrt( a*a*sin( x2 )**2+b*b*cos( x2 )**2.)
      y2=alog( 1./r )
      return
      end
      subroutine jbound( y1, y2, x1, x2 ).
* This subroutine defines the boundaries at i=1 and ni
* in this case it is the axis of symmetry of the collector
* in polar coordinates
      x1=3.1415926535
      x2=0.
      return
       end
```

```
subroutine ipack( xi,f0,f1,f2,ni )
* This subroutine supplies the packing function in the i
* direction (along the surface of the body)
     data a/5.0/
     asinh(x)=alog(x+aqrt(x*x+1.0))
     r=float( ni+1 )/2.0
     q=float( ni-1 )/2.0
     u=a/q*(xi-r)
      f0=r+q/asinh( a )*asinh( u )
      f1=a/asinh( a )/sqrt( u*u+1. )
     f2=-a*a*u/q/asinh(a)/(u*u+1.)**1.5
      return
      end
     subroutine jpack( eta,g0,g1,g2,nj )
* This subroutine supplies the packing function in the j
* direction (perpendicular to the surface of the body)
     g0=eta
```

g1=1.0 g2=0.0 return end

Appendix E

The Navier-Stokes Algorithm

```
This program solves the steady, incompressible, viscous flow
     over an arbitrary body that is defined in the program NETWORK.
                   By: KEVIN ELLWOOD
                       DEPT. OF CHEMICAL ENGINEERING
                       UNIVERSITY OF WINDSOR
                       1987
 NOTE: This program is set up for axisymmetric flows but planar
       flows can be solved by setting h3 = 1
 **********************
* VARIABLES:
              - MATRIX OF X AS A FUNCTION OF I, J
       ·X
              - MATRIX OF Y AS A FUNCTION OF I,J
        Y
               - TOTAL NO. OF ALFA1 (I) COORDINATE LINES
        NI
               - TOTAL NO. OF ALFA2 (J) COORDINATE LINES
        ŊJ

    COMPUTATIONAL TOLERANCE

        TOL
               - MAX. NO. OF ALLOWABLE ITERATIONS
        IMAX

    MATRIX CONTAINING STREAM FUNCTION

        S.

    MATRIX CONTAINING VORTICITY FUNCTION

        V
        H'S
               - ARE THE GRID SCALE FACTORS
* SUBROUINES CALLED:
        SOLVE
              - SOLVES THE NAVIER-STOKES EQUATIONS
        SCALE - CALCULATES THE GRID SCALE FACTORS
        BOUND - ASSIGN DIRICHLET BOUNDARY CONDITIONS
        INTER - ASSIGNS AN INITIAL GUESS
     program navier
     external para, zero, rel, dif
     dimension s(80,80), v(80,80), x(80,80), y(80,80)
     dimension h1(80,80), h2(80,80), h3(80,80)
* For axisymmetral flow ----> h3(i,j) = y(i,j)
* For planar flow -
                            \rightarrow h3(i,j) = 1.0
***************
     equivalence (h3,y)
     character file*40,pick*40
     data iflag, tol, re, max, ier, iup, nu, io/1, 5.e-4, 30., 150, 1, 5, 1, 2/
```

```
call cls
10
      if (iflag.ne.1) stop
         write(*,*) '
        write(*,*)
                               Read grid data
                           2.
                               Initialize solution from file `
         write(*,*)
                               Initialize solution to 0.0
                           3.
         write(*,*)
                           4.
                               Initialize solution to straight flow
         write(*,*)
                           5.
                               Set parameters (relaxation eto...)
         write(*,*)
                           6.
                               Solve aystem
         write(*,*)
                               Save system
         write(*,*)
                           7.
                           d.
                               Execute a dos command
         write(*,*)
                               Exit program
         write(*,*)
         write(*,*)
                               Enter choice:'
         write(*,*) '
         read(*,20) pick
         call cla
         if (pick(1:1).eq.'1') then
            write(*,*) 'Enter grid filename:'
            read(*,20) file
            open(unit=1,status='old',file=file,form='unformatted')
            read(1) ni,nj,((x(i,j),i=1,ni),j=1,nj),
                           ((y(i,j),i=1,ni),j=1,nj)
            close(unit=1,status='keep')
            call scale(x,y,h1,h2,ni,nj)
            call cls
        end if
         if (pick(1:1).eq.'2') then
            write(*,*) 'Enter filename for initialization:'
            read(*,20) file -
            open(unit=2,status='old',file=file,form='unformatted')
            read(2) re, m, jj, ((s(i,j), i=1, m), j=1, jj),
                              ((v(i,j),i=1,nn),j=1,jj)
            if (( nn.ne.ni ).or.( jj.ne.nj )) then
               write(*,*) 'Warning... initialization file mismatch'
            end if
            close(unit=2,status='keep')
            call cls
         end if
         if (pick(1:1).eq.'3') then
            call inter( s,v,x,y,ni,nj,zero )
            call cls
         end if
         if (pick(1:1).eq.'4') then
            call inter( s,v,x,y,ni,nj,para )
            call cls
         end if
          if (pick(1:1).eq.'5') then
            write(*,*) 'Enter the order of approximation (1 or 2)
             read(*,*) io
             write(*,*) 'Enter tolerance:
```

```
read(*,*) tol
          write(*,*) 'Enter update frequency for omega:'
          read(*,*) iup
          write(*,*) 'Enter update frequency for surface vorticity:'
          read(*,*) nu
          write(*,*) 'Enter surface relaxation factor:'
          read(***) w1
          write(*,*) 'Enter reynolds number:'
          read(*,*) re
          write(*,*) 'Error --> 1. relative or 2. absolute (1 or 2):'
          read(*,*) ier
          call cls
       end if
       if (pick(1:1).eq.'6') then
          call bound(s,v,x,y,ni,nj)
          if (ier.eq.1) then
             call solve( io,s,v,h1,h2,h3,ni,nj,re,tol,nu,iup,w1,rel )
             call solve( io,s,v,h1,h2,h3,ni,nj,re,tol,nu,iup,wl,dif )
          end if
          call cls
       end if
       if (pick(1:1).eq.'7') then
          write(*,*) 'Enter filename to save solution:'
          +read(*,20) file
          open(unit=2,status='new',file=file,form='unformatted')
          write(2) re,ni,nj,((s(i,j),i=1,ni),j=1,nj),
                           ((v(i,j),i=1,ni),j=1,nj)
    å
          close(unit=2,status='keep')
          call cls
        end if
        if (( pick(1:1).eq.'d' ).or.( pick(1:1).eq.'D' )) then
          pause 'Enter dos command'
        if (( pick(1:1).eq.'x' ).or.( pick(1:1).eq.'x' )) iflag=0
        call cls
     go to 10°
     format(a40)
20
     end
     subroutine solve( io,s,v,h1,h2,h3,ni,nj,re,tol,nu,iup,w1,errfn )
* This subroutine solves the Navier-Stokes equation
dimension a(80,80), f(80,80), v(80,80), was (80,80), wf a(80,80)
     dimension h1(80,80),h2(80,80),h3(80,80),key(8),nis(2),nif(2)
```

```
parameter (pi=3.141593)
     common cosx, cose
     data alfa/0.7/
     njm=nj-1
     nim=ni-1
     nim2=ni-2
     n_{jm}2=n_{j}-2
     nis(1)=2
     nis(2)=3
     nif(1)=int(nim/2)*2
     nif(2)=int(ni/2)*2-1
     cosx=cos(pi/(float(nim2)+1.))
     cose=cos(pi/(float(njm2)+1.))
* Initializing modified vorticity function f ; f = -vorticity/h3
     do 5 j=1,nj
        do 5 i=2,nim
           f(i,j)=-v(i,j)/h3(i,j)
5
     continue
     it=0
     er=10.*tol
     0.0
     wemin=2.0
     key(4)=0
      if ((er.lt.tol).or.(key(4).eq.1)) go to 15
10
        key(4)=0
         iaccel=mod(it,iup)
         it=it+1
         ers=0.0
         erf=0.0
         if (iaccel.eq.0) then
            wfmax=0.0
            wfmin=2.0
         end if
* Update f on the axis of symetry using L'Hopitals rule because v/h3 = 0/0
         do 40 j=2,n.jm
* Update f on i=1 by forward differencing
            h3i=4.*h3(2,j)-h3(3,j)
            vi=4.*h3(2,j)*f(2,j)-h3(3,j)*f(3,j)
            f(1,j)=vi/h3i
* Update f on i=ni by backward differencing
            h3i=h3(nim2,j)-4.*h3(nim,j)
            vi=h3(nim2,j)*f(nim2,j)-4.*h3(nim,j)*f(nim,j)
```

```
f(ni,j)=vi/h3i
40
         continue
         do 50 1=1,2
         do 20 j=2,njm
            m_j = mod(j+l-1,2)+1
            jp=j+1
            jm=j-1
            do 25 i=nis(mj), nif(mj), 2
               ip=i+1
               im=i-1
               ha=h1(i,j)
               hb=h2(i,j)
               hc=h3(i,j)
               h1i=(h1(ip, j)-h1(im, j))/2.
               h2i=(h2(ip,j)-h2(im,j))/2.
               h3i=(h3(ip,j)-h3(im,j))/2.
               h1j=(h1(i,jp)-h1(i,jm))/2.
               h2j=(h2(i,jp)-h2(i,jm))/2.
               h3j=(h3(i,jp)-h3(i,jm))/2.
               h213=hb/ha/hc
               h123=ha/hb/hc
                a3=ha*hb*hc
               h213i=h2i/hb-h1i/ha-h3i/hc
               h123 j=h1 j/ha-h2 j/hb-h3 j/hc
* Calculating coeficients of difference/equations for stream function
                a_{jm}=h123*(1.-0.5*h123j)
                aim=h213*(1.-0.5*h213i
                ao=2.*(h213+h123)
                aip=h213*(1.+0.5*h213i)
                ajp=h123*(1.+0.5*h123j)
* Calculating local acceleration factors by the method of L.W. Ehrlich
                if (it.eq.1) then ·
                   call omega( ajm,aim,ao,aip,ajp,w )
                   wes(i,j)=w
                   wsmax=amax1( wsmax,wss(i,j) )
                   wsmin=amin1( wsmin, wss(i,j) )
                end if
                ws=wss(i,j)
                sum=ajm*s(i,jm)+aim*s(im,j)+aip*s(ip,j)+ajp*s(i,jp)
                sij=(sum-a.3*f(i,j))/ao
                sij=ws*sij+(1.-ws)*s(i,j)
                ers=errfn( ers,sij,s(i,j) )
                s(i,j)=sij
                si=(s(ip,j)-s(im,j))/2.
                sj=(s(i,jp)-s(i,jm))/2.
```

```
* Calculating coeficients of difference equations for vorticity function
               if (io.eq.l) then
                  ei=sign( 1.,sj )
                  ej=sign( 1.,-si )
               else
                  ei=0.0
                  ej=0.0
               end if
               a_{jm=a,jm}*h3(i,jm)**2-re/4.*si*(1.+ej)
               aim=aim*h3(im,j)**2+re/4.*sj*(1.+ei)
               ao=2./h123+2./h213+re/2.*(ei*sj-ej*si)
               aip=aip*h3(ip,j)**2-re/4.*sj*(1.-ei)
               ajp=ajp*h3(i,jp)**2+re/4.*si*(1.-ej)
* Calculating local acceleration factors by the method of L.W. Ehrlich
               if (iaccel.eq.0) then
                  call omega (ajm, aim, ao, aip, ajp, w)
                  wfs(i,j)=w
                  wfmex=amax1(wfmex,wfs(i,j))
                  wfmin=amin1( wfmin,wfs(i,j) )
               end if
               wf=wfs(i,j)*alfa
               sum=ajm*f(i,jm)+aim*f(im,j)+aip*f(ip,j)+ajp*f(i,jp)
               fij≃sum/ao
               fij=wf*fij+(1.-wf)*f(i,j)
               erf=errfn( erf,fij,f(i,j) )
               f(i,j)=fij
25
            continue
20
         continue
50
         continue
* Update vorticity on body surface
         wsurf=amin1( wfmin,w1 )
         if ( mod( it-1, mu ).eq.0 ) then
         ersurf=0.0
         vmex=0.0
         do 35 i=2.nim
            vor=(8.*s(i,2)-s(i,3))/2./(h2(i,1)*h3(i,1))**2
            vor=wsurf*vor+(1.-wsurf)*f(i,1)
            ersurf=errfn( ersurf, vor, f(i,1) )
            f(i,1)=vor
            vort=-vor*h3(i,1)
             if (abs(vort).gt.abs(vmax)) then
                vmax=vort
            end if
35
         continue
```

end if

```
call statkb( key )
        er=amax1( ers,erf,ersurf )
        write(*,200) it
        write(*,210) ers,erf,ersurf,er
        write(*,220) wsmax, wfmax, wsmin, wfmin
        write(*,*) 'Max. surface vorticity:', vmax
     go to 10
* Calculate actual vorticity
     do 45 j=1,njm
15
        do 45 i=2, nim
           v(i,j)=-f(i,j)*h3(i,j)
45
     continue
     return
     format(1x, 14('='), ' iteration no. ', i3, 1x, 14('='))
200
     format(lx, 'local error in stream function :',ell.4,/,
210
    &lx, 'local error in vorticity function:',ell.4,/,
    &lx, 'local error in surface vorticity:',e11.4,/,22x,
    &'global error:',e11.4,/)
     format(15x,'stream func. vorticity func.',/,lx,
220
    &'omega - max.: ',f7.4,8x,f7.4,/,1x,
            - \min: ', f7.4, 8x, f7.4, /)
     end
      subroutine bound( s,v,x,y,ni,nj )
*************************
* This subroutine assigns the Dirichlet boundary conditions
************************************
      dimension 8(80,80), v(80,80), x(80,80), y(80,80)
* Assume the fluid is in steady parallel flow
      do 5 j=1,nj
         s(1,j)=0.
         s(ni,j)=0.
         v(1,j)=0.
         v(ni,j)=0.
5
      continue
      do 10 i=1,ni
         s(i,1)=0.
         s(i,nj)=0.5*y(i,nj)**2
         v(i,nj)=0.
10
      continue
      return
      end
```

```
subroutine inter( s,v,x,y,ni,nj,func )
* This subroutine assigns the value of 'func' as an initial guess *
dimension s(80,80), v(80,80), x(80,80), y(80,80)
     do 5 i=2,ni-1
       do 5 j=2,nj-1
          xx=x(i,j)
          yy=y(i,j)
          s(i,j)=func(xx,yy)
          v(i,j)=0.0
5
     continue
     return
     end
     subroutine scale(x,y,h1,h2,ni,nj)
     dimension x(80,80), y(80,80), h1(80,80), h2(80,80)
* This subroutine calculates the scale factors H1 & H2 from
* the orthogonal grid defined by X & Y
********************************
     do 5 j=1,nj
        xi=(-3.*x(1,j)+4.*x(2,j)-x(3,j))/2.
        y_i=(-3.*y(1,j)+4.*y(2,j)-y(3,j))/2.
        h1(1,j)=sqrt(xi*xi+yi*yi)
        do 10 i=2,ni-1
          xi=(x(i+1,j)-x(i-1,j))/2.
          yi=(y(i+1,j)-y(i-1,j))/2.
          h1(i,j)=sqrt(xi*xi+yi*yi)
10
        continue
        xi=(3.*x(ni,j)-4.*x(ni-1,j)+x(ni-2,j))/2.
        yi=(3.*y(ni,j)-4.*y(ni-1,j)+y(ni-2,j))/2.
        hl(ni,j)=sqrt(xi*xi+yi*yi)
5
     continue
     do 15 1=1,ni
        x_j = (-3.x_{(i,1)+4.x_{(i,2)-x_{(i,3)}}/2.
        yj=(-3.*y(i,1)+4.*y(i,2)-y(i,3))/2.
        h2(i,1)=sqrt(xj*xj+yj*yj)
        do 20 j=2,nj-1
           x_{j}=(x(i,j+1)-x(i,j-1))/2.
           yj=(y(i,j+1)-y(i,j-1))/2.
```

```
h2(i,j)=sqrt(xj*xj+yj*yj)
20
        continue
        x_j=(3.*\hat{x}(i,nj)-4.*x(i,nj-1)+x(i,nj-2))/2.
        y_j=(3.*y(i,n_j)-4.*y(i,n_j-1)+y(i,n_j-2))/2.
        h2(i,nj)=sqrt(xj*xj+yj*yj)
15
     continue
     return
     end
     subroutine cls
     write(*,10)
10
     format('1')
     return
     end
     function para(x,y)
     para=0.5*y**2
     return
     end
     function zero(x,y)
     zero=0.0
     return
     end
     subroutine omega (ajm, aim, ao, aip, ajp, w)
* This subroutine calculates the acceleration factors for each
* grid point
**********************************
     complex u
     common coex, cose
     data t/.3333333/
     f=aim*aip
     g=ajm*ajp
     u=2.*(csqrt(cmplx(f))*coex+csqrt(cmplx(g))*coee)/ao
     ur=real(u)
     ui=aimag( u )
     aa=ur*ur+ui*ui
     ва2≍аа≭аа
     bb=ur*ur-ui*ui
     a=aa2-bb*bb
     b=aa2-bb
     c=sqrt(abs(a+b*b))
     e=(3.*b+c)*(abs(a*(c-b)))**t-(3.*b-c)*(abs(a*(c+b)))**t
     bar=(e+aa2+3.*bb*bb-4.*aa2*bb)/(aa2**2-aa2*bb)
```

```
if ( aa2.gt.bb ) then
    w=-(bar-sqrt( bar**2+4.*bar ))/2.
else
    w=-(bar+sqrt( bar**2+4.*bar ))/2.
end if
return
end

function rel( er,unew,uold )
rel=amax1( er,abs( unew-uold )/(abs( unew )+1.))
return
end

function dif( er,unew,uold )
dif=amax1( er,abs( unew-uold )
return
end
```

Appendix F

Potential Flow Algorithm

```
**************************************
     This program solves the steady, irrotational flow over an
$
     arbitrary body that is defined in the program NETWORK.
                   By: KEVIN ELLWOOD
                       DEPT. OF CHEMICAL ENGINEERING
                       UNIVERSITY OF WINDSOR
                       1987
 NOTE: This program is set up for axisymetric flows but planar
       flows can be solved by setting h3 = 1
 * VARIABLES:
               - MATRIX OF X AS A FUNCTION OF I,J
        X
               - MATRIX OF Y AS A FUNCTION OF I,J
        Y
               - TOTAL NO. OF ALFA1 (I) COORDINATE LINES
        NI
               - TOTAL NO. OF ALFA2 (J) COORDINATE LINES
        NJ
               - COMPUTATIONAL TOLERANCE
        TOL
               - MAX. NO. OF ALLOWABLE ITERATIONS
        IMAX
               - MATRIX CONTAINING STREAM FUNCTION
        S
               - ARE THE CRID SCALE FACTORS
        H'S
* SUBROUINES CALLED:
        SOLVE - SOLVES THE NAVIER-STOKES EQUATIONS
        SCALE - CALCULATES THE CRID SCALE FACTORS
        BOUND - ASSIGN DIRICHLET BOUNDARY CONDITIONS
        INTER - ASSIGNS AN INITIAL GUESS
     external para, zero, rel, dif
     dimension s(80,80), x(80,80), y(80,80)
     dimension h1(80,80),h2(80,80),h3(80,80)
     equivalence (h3,y)
     character file $40, pick $40
     data iflag, tol, re, max, v, ier/1, 5.e-4, 30., 150, 0.0, 1/
     call cls
10
      if (iflag.ne.1) stop
        write(*,*) '
                              Read grid data
        write(*,*) '
                          1.
                              Initialize solution from file
        write(*,*) '
                          2.
        write(*,*) '
                          3.
                              Initialize solution to 0.0
                               Initialize solution to straight flow
        write(*,*) '
                          4.
        write(*,*) '
                          5.
                              Set parameters (relaxation etc...)
        write(*,*) '
                          6.
                               Solve system
                              Save system
                          7.
        write(*,*) '
```

```
write(*,*) '
                            Exit program
     write(*,*) '
                            Enter choice:'
     write(*,*) '
     read(*,20) pick
     call cls
     if (pick(1:1).eq.'1') then
        write(*,*) 'Enter grid filename:'
        read(*,20) file
        open(unit=1,status='old',file=file,form='unformatted')
        read(1) ni,nj,((x(i,j),i=1,ni),j=1,nj),
. &
                       ((y(i,j),i=1,ni),j=1,nj)
        close(unit=1,status='keep')
        call scale(x,y,h1,h2,ni,nj)
        call cls
     end if
     if (pick(1:1).eq.'2') then
        write(*,*) 'Enter filenese for initialization:'
        read(*,20) file
        open(unit=2,status='old',file=file,form='unformatted')
        read(2) re, m, jj, ((s(i,j), i=1, m), j=1, jj)
         if ((nn.ne.ni).or.(jj.ne.nj)) then
            write(*,*) 'Warning... initialization file mismatch'
         end if
         close( unit=2,status='keep' )
         call cls
      end if
      if (pick(1:1).eq.'3') then
         call inter( s,x,y,ni,nj,zero )
         call cls
      end if
      if (pick(1:1).eq.'4') then
         call inter( s,x,y,ni,nj,para )
         call cls
      end if
      if (pick(1:1).eq.'5') then
         write(*,*) 'Enter tolerance:'
         read(*,*) tol
         write(*,*) 'Enter max. no. iterations:'
         read(*,*) max
         write(*,*) 'Enter reynolds number:'
         read(*,*) re
         write(*,*) 'Krror -> 1. relative or 2. absolute (1/2)'
         read(*,*) ier
         call cls
      end if
      if (pick(1:1).eq.'6') then
         call bound( s,x,y,ni,nj )
         if (ier.eq.1) then
            call solve( s,h1,h2,h3,ni,nj,tol,max,it,rel )
         else
```

```
call solve( s,h1,h2,h3,ni,nj,tol,max,it,dif )
           end if
           call cls
        end if
        if (pick(1:1).eq.'7') then
           write(*,*) 'Enter filename to save solution:'
           read(*,20) file
           open(unit=2,status='new',file=file,form='unformatted')
           write(2) re,ni,nj,((s(i,j),i=1,ni),j=1,nj),
                           ((v,i=1,ni),j=1,nj)
    å.
           close(unit=2,status='keep')
           call cls
        end if
        if ((pick(1:1).eq.'x').or.(pick(1:1).eq.'x')) iflag=0
        call cls
     go to 10
     format(a40)
20
     subroutine solve(s,h1,h2,h3,ni,nj,tol,max,it,errfn)
This subroutine solves the difference equations representing
  potential flow by the block-successive overrelaxation method
  with each grid point having its own relaxation factor
     dimension s(80,80), h1(80,80), h2(80,80), h3(80,80)
     dimension a(100),b(100),c(100),f(100),ws(80,80)
     common cosx, cose
     data pi/3.1415926/
     njm=nj-1
     nim=ni-1
     nim2=ni-2
     n_{im}2=n_{i}-2
     wsmax=0.0
     wsmin=2.0
     cosx=cos(pi/(float(nim2)+1.))
     cose=cos(pi/(float(njm2)+1.))
* Scan grid for local accelation factors
     do 25 j=2,njm
        jp=j+1
        jm=j−1
        do 25 i=2,nim
           ip=i+1
           im=i-1
```

```
ha=h1(i,j)
           hb=h2(i,j)
           hc=h3(i,j)
           h1i=(h1(ip,j)-h1(im,j))/2.
           h2i=(h2(ip,j)-h2(im,j))/2.
           h3i=(h3(ip,j)-h3(im,j))/2.
           h1j=(h1(i,jp)-h1(i,jm))/2.
           h2j=(h2(i,jp)-h2(i,jm))/2.
           h3j=(h3(i,jp)-h3(i,jm))/2.
           h213=hb/ha/hc
           h123=ha/hb/hc
            h213i=h2i/hb-h1i/ha-h3i/hc
            h123j=h1j/ha-h2j/hb-h3j/hc
            ajm=h123*(1.-0.5*h123j)
            aim=h213*(1.-0.5*h213i)
            ao=2.*(h213+h123)
            aip=h213*(1.+0.5*h213i)
            ajp=h123*(1.+0.5*h123j)
            ws(i,j)=omega( ajm,aim,ao,aip,ajp )
            wemex=amax1( wamex,wa(i,j) )
            wsmin=amin1( wsmin,ws(i,j) )
25
      continue
      it=0
      er=10.*tol
      if ((er.lt.tol).or.(.it.gt.max)) return
20
         it=it+1
         er=0.0
         do 30 j=2,n,jm
            jp=j+1
            jm=j-1
            do 35 i=2, nim
               ip=i+1
               im=i-1
               ha=h1(i,j)
               hb=h2(i,j)
               hc=h3(i,j)
               h1i=(h1(ip,j)-h1(im,j))/2.
               h2i=(h2(ip,j)-h2(im,j))/2.
               h3i=(h3(ip,j)-h3(im,j))/2.
               h1j=(h1(i,jp)-h1(i,jm))/2.
               h2j=(h2(i,jp)-h2(i,jm))/2.
               h3j=(h3(i,jp)-h3(i,jm))/2.
               h213=hb/ha/hc
               h123zha/hb/hc
               h218i=h2i/hb-h1i/ha-h3i/hc
               h128j=h1j/ha-h2j/hb-h3j/hc
               a_{jm}=h123*(1.-0.5*h123j)
               aim±h213*(1.-0.5*h213i)
               ao=2.*(h213+h123)
               aip=h213*(1.+0.5*h213i)
```

```
ajp=h123*(1.+0.5*h123j)
               a(im)=aim
               b(im)=-ao
               c(im)=aip
               f(im)=-a_jm^*s(i,jm)-a_jp^*s(i,jp)-a_jm^*s(im,j)-a_jp^*s(ip,j)
               f(im)=(f(im)+ao*s(i,j))*ws(i,j)
35
            continue
* Correct f for boundary conditions at i=1 and i=ni
             f(1)=f(1)-a(1)*s(1,j)
             f(nim2)=f(nim2)-c(nim2)*s(ni,j)
* Solve the tridiagonal matrix
            call bandit(a,b,c,f,nim2)
* Relax solution along the entire gridline
            do 40 i=2.nim
               im=i-1
               psi=s(i,j)+f(im)
               er=errfn( er,psi,s(i,j) )
               s(i,j)=psi
40
            continue
30
         continue
         write(*,200) it,mex
         write(*,210) 'stream
                                 ',er,wsmax,wsmin
      go to 20
      return
      format(1x,11('='),'iteration no. ',i3,' of ',i3,11('='))
200
      format(1x,a9, function - local error:',e11.4,/,21x,'- omega',
210
     &' max. ',f7.3,/,29x,'min. ',f7.3)
      end
      subroutine bound( s,x,y,ni,nj )
      dimension s(80,80), x(80,80), y(80,80).
* Assume the fluid is in steady parallel flow
      do 5 j=1,nj
         s(1,j)=0.
         s(ni,j)=0.
5
      continue
      do 10 i=1,ni
         s(i,1)=0.
         s(i,nj)=0.5*y(i,nj)**2
10
      continue
      return
      end
```

```
subroutine inter( s,x,y,ni,nj,func )
     dimension s(80,80), x(80,80), y(80,80)
      do 5 i=2,ni-1
         do 5 j=2,nj-1
            xx=x(i,j)
            yy=y(i,j)
            s(i,j)=func(xx,yy)
5
      continue
      return
      end
      subroutine scale(x,y,h1,h2,ni,nj)
      dimension x(80,80), y(80,80), h1(80,80), h2(80,80)
* This subroutine calculates the scale factors h1 & h2 from
     the orthogonal grid defined by x & y
      do 5 j=1,nj
         xi=(-3.*x(1,j)+4.*x(2,j)-x(3,j))/2.
         yi=(-3.*y(1,j)+4.*y(2,j)-y(3,j))/2.
         h1(1,j)=sqrt( xi*xi+yi*yi )
         do 10 i=2,ni-1
            xi=(x(i+1,j)-x(i-1,j))/2.
            yi=(y(i+1,j)-y(i-1,j))/2.
            h1(i,j)=sqrt(xi*xi+yi*yi)
10
         continue
         xi=(3.*x(ni,j)-4.*x(ni-1,j)+x(ni-2,j))/2.
         yi=(3.*y(ni,j)-4.*y(ni-1,j)+y(ni-2,j))/2.
         h1(ni,j)=sqrt( xi*xi+yi*yi )
5
      continue
      do 15 i=1,ni
         x_j=(-3.*x(i,1)+4.*x(i,2)-x(i,3))/2.
          yj=(-3.*y(i,1)+4.*y(i,2)-y(i,3))/2.
          h2(i,1)=sqrt(xj*xj+yj*yj)
          do 20 j=2,nj-1
             x_{j}=(x(i,j+1)-x(i,j-1))/2.
             yj=(y(i,j+1)-y(i,j-1))/2.
             h2(i,j)=sqrt(xj*xj+yj*yj)
20
          continue
          x_{j=(3.*x(i,nj)-4.*x(i,nj-1)+x(i,nj-2))/2}
          yj=(3.*y(i,nj)-4.*y(i,nj-1)+y(i,nj-2))/2.
          h2(i,nj)=sqrt(xj*xj+yj*yj)
 15
       continue
       return
       end
```

```
subroutine bandit( a,b,c,f,n )
* This subroutine solves the tridiagonal system B(a,b,c) = f
* The solution is overwritten into f
      dimension a(n),b(n),c(n),f(n),x(100)
* Perform forward elimination
      np=n+1
      nm=n-1
      x(1)=c(1)/b(1)
      f(1)=f(1)/b(1)
      do 5 j=2,nm
         z=1./(b(j)-a(j)*x(j-1))
         x(j)=c(j)*z
         f(j)=(f(j)-a(j)*f(j-1))*z
5

    continue

      z=1./(b(n)-a(n)*x(nm))
      f(n)=(f(n)-a(n)*f(nm))*z
* Perform backward substitution
      do 10 j1=2,n
         j=np-j1
         f(j)=f(j)-x(j)*f(j+1)
10
      continue
      return
      end
      subroutine cls
      write(*,10)
10
      format('1')
      return
      end
      function para(x,y)
      para=0.5*y**2
      return
      end
      function zero(x,y)
      zero=0.0
      return
      end
```

```
function omega( ajm,aim,ao,aip,ajp )
* This subroutine evaluates the acceleration factor for each
* grid point by the method of Ehrlich [8]
     complex u
      common cosx, cose
     data t/.3333333/
     f=aip*aim
      g=ajp*ajm
     u=2.*(csqrt(cmplx(f))*cosx+csqrt(cmplx(g))*cose)/ao
      ur=real(u)
     ui=aimag(u)
      aa=ur*ur+ui*ui
      аа2=аа*ав
      bb=ur*ur-ui*ui
      a=aa2-bb*bb
      b=aa2-bb
      c=sqrt(abs(a+b*b))
      e=(3.*b+c)*(abs(a*(c-b)))**t-(3.*b-c)*(abs(a*(c+b)))**t
      bar=(e+aa2+3.*bb*bb-4.*aa2*bb)/(aa2**2-aa2*bb)
      if (aa2.gt.bb) then
         omega=-(bar-sqrt(bar**2+4.*bar))/2.
         omega=-(bar+sqrt(bar**2+4.*bar))/2.
      end if
      return
      end
      function rel (er, unew, wold)
      rel=amex1( er,abs( unew-uold )/(abs( unew )+1.))
      return
      end
      function dif(er,unew,uold)
      dif=amax1( er,abs( unew-wold ) )
      return
      end
```

Appendix G

The Convective Diffusion Algorithm

```
This program solves the steady convective diffusion equation
     for an arbitrarily shape body that is defined in the program
     NETWORK. The stream fuction is read in and could be the
1
     result of a potential calculation from program POTENT or
     a viscous flow calculation form program NAVIER.
*
                    By: KEVIN ELLWOOD
                         DEPT. OF CHEMICAL ENGINEERING
                         UNIVERSITY OF WINDSOR
                         1987
* NOTE: This program is set up for axisymetric flows but planar
        flows can be solved by setting h3 = 1
**************************************
* VARIABLES:
                - MATRIX OF X AS A FUNCTION OF I,J
                - MATRIX OF Y AS A FUNCTION OF I,J
         Y
                - TOTAL NO. OF ALFA1 (I) COORDINATE LINES
         NI
                - TOTAL NO. OF ALFA2 (J) COORDINATE LINES
         NJ
                - COMPUTATIONAL TOLERANCE
         TOL
Ì
                - MATRIX CONTAINING STREAM FUNCTION
         S
                - TEMPERATURE OF VAPOR DISTRIBUTION
                - ARE THE CRID SCALE FACTORS
         H'S
* SUBROUINES CALLED:
                - SOLVES THE CONVECTIVE DIFFUSION EQUATION
*
         SOLVE
         SCALE - CALCULATES THE CRID SCALE FACTORS
         BOUND - ASSIGN DIRICHLET BOUNDARY CONDITIONS
         LINEAR - ASSIGNS AN INITIAL GUESS
      external para, zero, rel, dif
      dimension t(80,80), s(80,80), x(80,80), y(80,80)
      dimension h1(80,80),h2(80,80),h3(80,80)
      equivalence (h3,y)
      character file*40,pick*40
     data iflag, tol, pe, max, ier/1, 5.e-4, 30., 150, 1/
      call cla
10
      if (iflag.ne.1) stop
         write(*,*) '
                               Read grid and stream function data
         write(*,*) '
                           1.
                               Initialize solution from file
                           2.
        - write(*,*) '
                               Initialize solution to be linear
          write(*,*) '
                           3.
                           4. | Set parameters (tolerance etc...)
```

```
Solve system
                     ⁻5.
   write(*,*) '
   write(*,*) '
                     6.
                         Save system
   write(*,*) '
                     x.
                         Exit program
   write(*,*) '
                         Enter choice:'
   write(*,*) '
    read(*,20) pick
    call cls
    if (pick(1:1).eq.'1') then
      write(*,*) 'Enter grid filename:'
       read(*,20) file
       open(unit=1,status='old',file=file,form='unformatted')
       read(1) ni,nj,((x(i,j),i=1,ni),j=1,nj),
                     ((y(i,j),i=1,ni),j=1,nj)
æ
       close(unit=1,status='keep')
       call scale(x,y,h1,h2,ni,nj)
       write(*,*) 'Enter stream function filename:'
       read(*,20) file
       open(unit=1,status='old',file=file,for=='unformatted')
       read(1) re,nn,jj,((s(i,j),i=1,nn),j=1,jj)
       if (( m.ne.ni ).or.( jj.ne.nj )) then
         write(*,*) 'Warning... initialization file mismatch'
       end if
       close(unit=1,status='keep')
       call cla
    end if
    if (pick(1:1).eq.'2') then
       write(*,*) 'Enter filename for initialization:'
       read(*,20) file
       open(unit=2,status='old',file=file,form='unformatted')
       read(2) pe,nn,jj,((t(i,j),i=1,nn),j=1,jj)
       if ((nn.ne.ni).or.(jj.ne.nj)) then
          write(*,*) 'Warning... initialization file mismatch'
       end if
       close(unit=2,status='keep')
       call cls
    end if
    if (pick(1:1).eq.'3') then
       call bound(t,ni,nj)
       call linear(t,ni,nj)
    end if
    if (pick(1:1).eq.'4') then
       write(*,*) 'Enter tolerance:'
       read(*,*) tol
       write(*,*) 'Enter frequency to update boundaries:'
       read(*,*) nu
       write(*,*) 'Enter boundary relaxation factor:'
       read(*,*) wb
       write(*,*) 'Enter dampening factor:'
       read(*,*) alf
       write(*,*) 'Enter peclect number:'
```

```
read(*;*) pe
          write(*,*) 'Error --> 1. relative or 2. absolute (1 or 2):'
          read(*,*) ier
          call cls
       end if
       if (pick(1:1).eq.'5') then
        - call bound(t,ni,nj)
          if (ier.eq.1) then
             call solve( t,s,h1,h2,h3,ni,nj,pe,tol,nu,wb,it,alf,rel )
             call solve(t,s,h1,h2,h3,ni,nj,pe,tol,nu,wb,it,alf,dif)
          end if
          call cls
        end if
        if (pick(1:1).eq.'6') then
          write(*,*) 'Enter filename to save solution:'
          read(*,20) file
          open(unit=2, status='new', file=file, form='unformatted')
          write(2) pe,ni,nj,((t(i,j),i=1,ni),j=1,nj)
          close( unit=2,status='keep' )
          call cls
        end if
        if (( pick(1:1).eq.'x' ).or.( pick(1:1).eq.'x' )) iflag=0
        call cls
     go to 10._
20
     format(a40)
     end
     subroutine solve( t,s,h1,h2,h3,ni,nj,pe,tol,nu,wb,it,alf,errfn )
* This subroutine solves the convective diffusion equation
* by the variable relaxation factor by Erhlich [8]
*****************************
     dimension t(80,80), g(80,80), w(80,80)
     dimension h1(80,80),h2(80,80),h3(80,80),key(8),njs(2),njf(2)
     common coax cose
     n_{jm}=n_{j-1}
     nim=ni-1
     nim2=ni-2
     n_{jm}2=n_{j}-2
     njs(1)=2
     njs(2)=3
     njf(1)=int(njm/2)*2
     njf(2)=int(nj/2)*2-1
     cosx=cos(pi/(float(ni)+1.))
     cose=cos(pi/(float(njm2)+1.))
```

```
it=0
      er=10.*tol
      w_{x=0.0}
      wmin=2.0
t calculate acceleration factors for the temperatures
      do 20 j=2,njm
         jp=j+1
         jm=j-1
         do 25 i=2,nim
            ip=i+1
            im=i-1
            ha=h1(i,j)
            hb=h2(i,j)
            hc=h3(i,j)
            h231p=h2(ip,j)*h3(ip,j)/h1(ip,j)
            h231m=h2(im,j)*h3(im,j)/h1(im,j)
            h132p=h1(i,jp)*h3(i,jp)/h2(i,jp)
            h132m=h1(i,jm)*h3(i,jm)/h2(i,jm)
            h231i=0.5*(h231p-h231m)
            h132j=0.5*(h132p-h132m)
            h231=hb*hc/ha
            h132=ha*hc/hb
            b1=0.5*h231i-pe/8.*(s(i,jp)-s(i,jm))
            b2=0.5*h132j+pe/8.*(s(ip,j)-s(im,j))
            a.jm=h132-b2
            aim=h231-b1
            ao=2.*(h231+h132)
            aip=h231+b1
            a.jp=h132+b2
            w(i,j)=omega(ajm,aim,ao,aip,ajp)
            wmex=emex1( wmex,w(i,j) )
            wmin=amin1( wmin,w(i,j) )
            w(i,j)=w(i,j)*alf
25
         continue
20
      continue
      key(4)=0
      if ((er.lt.tol).or. (key(4).eq.1)) go to 15
10
         key(4)=0
         it=it+1
         er≃0.0
         if ( mod( it-1, mu ).eq.0 ) erb=0.0
         do 50 1=1,2
         do 30 j=njs(1),njf(1),2
            jp=j+1
            j==j−1
            do 35 i=2,nim
               ip=i+1
               im=i-1
```

```
ha=h1(i,j)
              hb=h2(i,j)
              hc=h3(i,j)
              h231p=h2(ip,j)*h3(ip,j)/h1(ip,j)
              h231m=h2(im,j)*h3(im,j)/h1(im,j)
               h132p=h1(i,jp)*h3(i,jp)/h2(i,jp)
               h132m=h1(i,jm)*h3(i,jm)/h2(i,jm)
               h231i=0.5*(h231p-h231m)
               h132j=0.5*(h132p-h132m)
               h231=hb*hc/ha
               h132=ha*hc/hb
               b1=0.5*h231i-pe/8.*(s(i,jp)-s(i,jm))
               b2=0.5*h132j+pe/8.*(s(ip,j)-s(im,j))
               ajm=h132-b2
               aim=h231-b1
               ao=2.*(h231+h132)
               aip=h231+b1
               ajp=h132+b2
               sum=ajm*t(i,jm)+aim*t(im,j)+aip*t(ip,j)+ajp*t(i,jp)
               tij=sum/ao
               tij=w(i,j)*tij+(1.-w(i,j))*t(i,j)
               er=errfn( er,tij,t(i,j) )
               t(i,j)=tij
35
            continue
* Update boundaries for zero flux
            if (mod(it-1,nu).eq.0) then
               t1=(4.*t(2,j)-t(3,j))/3.
               t1=wb*t1+(1.-wb)*t(1,j)
               t_n=(4.*t(nim,j)-t(nim2,j))/3.
               tn=wb*tn+(1.-wb)*t(ni,j)
               erb=errfn( erb,t1,t(1,j) )
               erb=errfn( erb,tn,t(ni,j) )
               t(1,j)=t1
               t(ni,j)=tn
            end if
30
         continue
50
         continue
         write(*,200) it
         write(*,*) 'local error in temperature:',er
         write(*,*) 'local error in boundary
                                                 :',erb
         write(*,*) 'omega
                              -max.:', waax
                              -min.:',wmin
         write(*,*) '
         er=amax1( er,erb )
         call statkb( key )
      go to 10
15
      return
      format(1x, 14('='), ' iteration no. ', i3, 1x, 14('='))
200
      end
```

```
subroutine bound (t,ni,nj)
     dimension t(80,80)
* the equations are made dimensionless with respect to the surface temp.
     do 10 i=1,ni
        t(i,1)=1.0
        t(i,nj)=0.0
10
     continue
     return
     end
     subroutine linear(t,ni,nj)
     dimension t(80,80)
     do 5 j=2,nj-1
        rj1=float(j-1)/float(nj-1)
        rj2=float(nj-j)/float(nj-1)
        do 5 i=1,ni
           t(i,j)=rj1*t(i,nj)+rj2*t(i,1)
5
     continue
     return
     end
     subroutine scale(x,y,h1,h2,ni,nj)
**********************
* This subroutine solves evaluates the grid scale factors
* The grid is defined as the ordered pair x & y
     dimension x(80,80), y(80,80), h1(80,80), h2(80,80)
* THIS SUBROUTINE CALCULATES THE SCALE FACTORS HI & H2 FROM
* THE ORTHOGONAL GRID DEFINED BY X & Y
      do 5 j=1,nj
         xi=(-3.*x(1,j)+4.*x(2,j)-x(3,j))/2.
         yi=(-3.*y(1,j)+4.*y(2,j)-y(3,j))/2.
         h1(1,j)=sqrt(xi*xi+yi*yi)
         do 10 i=2,ni-1°
            xi=(x(i+1,j)-x(i-1,j))/2.
            yi=(y(i+1,j)-y(i-1,j))/2.
            h1(i,j)=sqrt( xi*xi+yi*yi )
10
         continue
         xi=(3.*x(ni,j)-4.*x(ni-1,j)+x(ni-2,j))/2.
         yi=(3.*y(ni,j)-4.*y(ni-1,j)+y(ni-2,j))/2.
         hl(ni,j)=sqrt( xi*xi+yi*yi )
```

```
5
     continue
     do 15 i=1,ni
       x_j=(-3.*x(i,1)+4.*x(i,2)-x(i,3))/2.
        yj=(-3.*y(i,1)+4.*y(i,2)-y(i,3))/2.
        h2(i,1)=aqrt(xj*xj+yj*yj)
        do 20 j=2,nj-1
          x_{j}=(x(i,j+1)-x(i,j-1))/2.
          yj=(y(i,j+1)-y(i,j-1))/2.
          h2(i,j)=sqrt(xj*xj+yj*yj)
20
        continue
        x_{j}=(3.*x(i,n_{j})-4.*x(i,n_{j}-1)+x(i,n_{j}-2))/2.
        yj=(3.*y(i,nj)-4.*y(i,nj-1)+y(i,nj-2))/2.
        h2(i,nj)=sqrt(xj*xj+yj*yj)
15
     continue
     return
     end
     subroutine cls
     write(*,10)
10
     format('1')
     return
     end
     function omega (ajm, aim, ao, aip, ajp)
* This subroutine calculates the acceration factors for each
* grid point
complex u
      common cosx, cose
      data t/.33333333/
      f=aip*aim
      g=ajp*ajm
      u=2.*(csqrt(cmplx(f))*cosx+csqrt(cmplx(g))*cose)/so
      ur=real(u)
      ui=aimag( u )
      aa=ur*ur+ui*ui
      aa2=aa*aa
      bb=ur*ur-ui*ui
      a=aa2-bb*bb
      b=aa2-bb
      c=sqrt(abs(a+b*b))
      e=(3.*b+c)*(abs(a*(c-b)))**t-(3.*b-c)*(abs(a*(c+b)))**t
      bar=(e+aa2+3.*bb*bb-4.*aa2*bb)/(aa2**2-aa2*bb)
      if (aa2.gt.bb) then
        omega=-(bar-sqrt( bar**2+4.*bar ))/2.
```

```
else
    omega=-(bar+sqrt( bar**2+4.*bar ))/2.
end if
return
end

function rel( er,unew,uold )
rel=amax1( er,abs( unew-uold )/(abs( unew )+1.))
return
end

function dif( er,unew,uold )
dif=amax1( er,abs( unew-uold )
return
end
```

Appendix H Flux Deposition Algorithm

```
PROCERAM:
          Calculates particle collection efficiencies. `
* DESCRIPTION:
* This program calculates the trajectory of particles moving towards
* bodies of arbitrary shapes. The grid representing the body was
 generated previously using the program 'NETWORK.FOR'.
 The particle trajectory can be effected by:
                        1.) inertial effects of the fluid
                        2.) thermophoretic forces

    diffusiophoretic forces.

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                  University of Windsor
     program collect
     parameter ( pi=3.141593,r=8314. )
     dimension x(80, 80), y(80, 80)
      dimension h1(80,80), h2(80,80), h3(80,80)
      dimension v1(80,80), v2(80,80)
                t(80,80), v(80,80)
      dimension
      dimension vf1(80,80), vf2(80,80)
      dimension rp(20), z(4)
      real kf,kp,kfp,mf,md,lamb,nre,nsc,npr,nkm,nr
      equivalence (h3,y),(ri,z(1)),(rj,z(2))
      character input$*40,output$*40,grid$*40,flow$*40,temp$*40,vap$*40
      external state1, state2
      common /prop/nkn,nre,nsc,nr,st,kfp,tfd,ptot,pwf,psd,md,mf,cum
      common /grid/x,y,/gspeed/h1,h2,/flux/vf1,vf2,/speed/v1,v2
      common /terp/ni,nj
* Input the physical data for the system
      open(unit=1,file=' ')
      read(1,10) grid$
      read(1,10) flows
      read(1,10) temp$
      read(1,10) vap$
      read(1,10) output$
      read(1,*) mf,denf,viscf,kf,cpf,tf,u0,rh,ptot,tcf,pcf
      read(1,*) md,td,a0,tcd,pcd
```

```
read(1,*) demp,kp
     read(1,*) nsize,(rp(i),i=1,nsize)
     read(1,*) hmax,hmin,tol
     close(unit=1)
* Read in grid data
     write(*,*) 'Reading grid data....'
     open(unit=1,status='old',file=grid$,for=='unformatted')
     read(1) ni,nj,((x(i,j),i=1,ni),j=1,nj),
                    ((y(i,j),i=1,ni),j=1,nj)
      close(unit=1)
* Calculate grid speeds
      write(*,*) 'Calculating scale factors...'
      call scale(x,y,h1,h2,ni,nj)
* Read in flow data
      write(*,*) 'Reading flow data.....'
      open(unit=1,status='old',file=flow$,form='unformatted')
      read(1) re, m, jj, ((t(i,j), i=1, m), j=1, jj)
      close(unit=1)
* Calculate velocity profile
      write(*,*) 'Calculating fluid velocity...
      call velocity( ni,nj,t,h1,h2,h3,v1,v2 )
* Read in temperature data
      write(*,*) 'Reading temperature data....'
      open(unit=1,status='old',file=temp$,form='unformatted')
      read(1) pe,nn,jj,((t(i,j),i=1,m),j=1,jj)
      close(unit=1)
* Read in vapor data
      write(*,*) 'Reading vapor data.....'
      open(unit=1,status='old',file=vap$,form='unformatted')
      read(1) pe,nn,jj,((v(i,j),i=1,nn),j=1,jj)
      close(unit=1)
* Calculate related physical data
       tav=(td+tf)/2.0
       lamb=viscf/denf*sqrt( pi*mf/2./r/tf )
      nre=2.*a0*denf*u0/viscf
      dwf=2.171e-5*(tav/273.)**1.75/ptot
```

```
nsc=viscf/denf/dvf
    npr=cpf*viscf/kf
    psd=psat(td,tcd,pcd)
    psf=psat(tf,tcd,pod)
    pwf=pef*rh/100.
    ·kfp=kf/kp
    tfd=tf/td
    open(unit=1,file=output$)
    ... DIMENSIONLESS GROOUPS ...'
    write(1,*) '
    write(1,*) 'Reynolds No. ',nre
    write(1,$) 'Schmidt No. ',nsc
    write(1,*) ' Prandtl No. ',npr
    ... FLUID DATA ... (units are MES)'
     write(1,*) '
     write(1,*) 'Molecular wt. ',mf
     write(1,*) 'Density air ',denf
     write(1,*) 'Viscosity air ',viscf
     write(1,*) 'Thermo. cond. ',kf
     write(1,*) 'Heat capacity ',cpf
                             ',tf,' K'
     write(1,*) 'Temperature
     write(1,*) 'Relative hum. ',rh,' %'
                            ',lamb
     write(1,*) 'Path length
                             ',psf,' ber'
     write(1,*) 'Sat. press.
                            ',ptot,' bar'
     write(1,*) 'Total press.
     write(1,*) 'Diffusivity
                            ',dwf
     write(1,*) '=============
                         ... DROPLET DATA ... '
     write(1,*) '
     write(1,*) 'Molecular wt. ',md
                            ',td
     write(1,*) 'Temperature
                             ',ped,' bar'
     write(1,*) 'Sat. press.
     write(1,*) 'Volume radius ',a0
     write(1,*) 'Terminal vel. ',u0
     ... PARTICLE DATA ...'
     write(1,*) '
     write(1,*) 'Density
                            ',demp
     write(1,*) 'Thermo. cond. ',kp
     write(1,*) '-
* Set bounds on i coordinate
     do 25 i=1,ni
        if (y(i,nj-1).gt.1.5) go to 40
25
     continue
40
     imax=i
     imin=1
```

* Calculate particle trajectories

```
do 30 i=1,nsize
        h=(hmax+hmin)/2.
        nr=rp(i)/a0
        nkn=lamb/rp(i)
        alfa=1.257+0.4*exp(-1.1/nkn)
        cun=1.0+alfa*nkn
        st=cun*demp*u0*rp(i)**2/9./viscf/s0
        iflag=0
         if (st.lt.0.006) iflag=1
        ris=float( imin )
        rib=float( imax )
        write(1,*) 'Radius
                                   ',rp(i)
        write(1,*) 'Cunningham No.', cun
        write(1,*) 'Stokes No.
                                    ,st
* Calculate flux velocities due to temperature and vapor fluxes
        write(*,*) 'Calculating flux velocity...'
         call vflux(t,v,h1,h2,ni,nj,vf1,vf2)
         trial=(rib-ris)/2.0+ris
50
         time=0.0
         rj=float( nj-1 )
         ri=trial
         call interp( y,ri,rj,ystart )
         effic=ystart**2
                                  ',ystart
         write(*,*) 'Y-start
         write(*,*) 'Efficiency' ',effic
         if ( (rib-ris).le.0.001 ) go to 200
         npoints=1
* Assume the particle in initially moving with the gas (imbedded)
         call interp( v1,ri,rj,vp1 )
         call interp(v2,ri,rj,vp2)
         call interp( h1,ri,rj,ha )
         call interp( h2,ri,rj,hb )
* Initialize particle contravariant velocity components
         3 = (3) = vp1/ha
         z(4)=vp2/hb
* Integrate the particle equations of motion over 1 time step
100
         if (iflag.eq.0) then
* Call with state equations for large stokes numbers
```

¥ call rk5(state1, time, h, 4, z, to1, hmax, hmin) else * Call with state equations for small stokes numbers call rk5(state2, time, h, 2, z, tol, hmax, hmin) end if * Check for the condition where the particle crosses the * axis of symetry. If it has crossed then the symetry property * is used to transpose the particle into the propper domain. if (ri.gt.float(ni)) then ri=2.*float(ni)-ri z(3) = -z(3)end if npoints=npoints+1 call interp(x,ri,rj,xx) call interp(y,ri,rj,yy) * If the particle has not passed the collector and has not hit * it then the integration is continued. if (npoints.gt.9999) then rj=0 write(1,*) 'The particle was trapped' if ((rj.gt.1.0).and.(xx.lt.7.0)) go to 100 if (rj.le.1.0) then ris=trial else rib=trial end if go to 50 write(1,*) 'Y-start ',ystart 200 write(1,*) 'Efficiency ',effic write(1,*) '-30 continue close(unit=1) stop 10 format(a40) end

* This subrouitne calculates the scale factors h1 & h2 from

dimension x(80,80), y(80,80), h1(80,80), h2(80,80)

* the orthogonal grid defined by x & y.

subroutine scale(x,y,h1,h2,ni,nj)

```
do 5 j=1,nj
         xi=(-3.*x(1,j)+4.*x(2,j)-x(3,j))/2.
         yi=(-3.*y(1,j)+4.*y(2,j)-y(3,j))/2.
         h1(1,j)=sqrt(xi*xi+yi*yi)
         do 10 i=2,ni-1
            xi=(x(i+1,j)-x(i-1,j))/2.
            yi=(y(i+1,j)-y(i-1,j))/2.
            h1(i,j)=sqrt(xi*xi+yi*yi)
10
         continue
         xi=(3.*x(ni,j)-4.*x(ni-1,j)+x(ni-2,j))/2.
         yi=(3.*y(ni,j)-4.*y(ni-1,j)+y(ni-2,j))/2.
         h1(ni,j)=sqrt( xi*xi+yi*yi )
5
      continue
      do 15 i=1,ni
         x_j=(-3.*x(i,1)+4.*x(i,2)-x(i,3))/2.
         yj=(-3.*y(i,1)+4.*y(i,2)-y(i,3))/2.
         h2(i,1)=sqrt(xj*xj+yj*yj)
         do 20 j=2,nj-1
            x_{j}=(x(i,j+1)-x(i,j-1))/2.
            yj=(y(i,j+1)-y(i,j-1))/2.
            h2(i,j)=sqrt(xj*xj+yj*yj)
20
         continue
         x_j=(3.*x(i,n_j)-4.*x(i,n_j-1)+x(i,n_j-2))/2.
         y_{j}=(3.*y(i,n_{j})-4.*y(i,n_{j}-1)+y(i,n_{j}-2))/2.
         h2(i,nj)=sqrt( xj*xj+yj*yj )
15
      continue
      return
      end
      subroutine vflux(t,v,h1,h2,ni,nj,vf1,vf2)
* This subroutine calculates the flux velocity in general
* orthogonal coordinates.
* Note: 1.) grad(t) = (t, i /h1, t, j /h2)
         2.) 2nd order central differencing is used except on the
Ì
             coordinate boundaries where second order one sided
*
*
             differencing is used.
      dimension t(80,80), v(80,80), vf1(80,80), vf2(80,80)
      dimension h1(80,80),h2(80,80)
       real nkn, nre, nsc, kfp, ad, mf, nr
       common /prop/nkn,nre,nsc,nr,st,kfp,tfd,ptot,pwf,psd,md,mf,cum
       data cm_1ct/.75, 2.16/
```

```
at=-1.5*(kfp+ct*nkn)/(1.+2.*kfp+2.*ct*nkn)/(1.+3.*cm*nkn)
     do 5 j=1,nj
        ti=(-3.0*t(1,j)+4.0*t(2,j)-t(3,j))/2.0
        vi=(-3.0*v(1,j)+4.0*v(2,j)-v(3,j))/2.0
        phit=(1.-tfd)/(tfd+t(1,j)*(1.-tfd))
        pw=pwf+v(1,j)*(ped-pwf)
         yw=pw/ptot
        ad=-sqrt( md )/(yw*sqrt( md )+(1.-yw)*sqrt( mf ))
        phid=(ped-pwf)/(ptot-pw)
        vf1(1,j)=2.*(at*phit*ti+ad*phid*vi/nsc)/nre/h1(1,j)
        do 10 i=2.ni-1
            ti=(t(i+1,j)-t(i-1,j))/2.0
            vi=(v(i+1,j)-v(i-1,j))/2.0
            phit=(1.-tfd)/(tfd+t(i,j)*(1.-tfd))
            pw=pwf+v(i,j)*(ped-pwf)
            yw=pw/ptot
            ad=-sqrt( md )/(yw*sqrt( md )+(1.-yw)*sqrt( mf ))
            phid=(ped-pwf)/(ptot-pw)
            vf1(i,j)=2.*(at*phit*ti+ad*phid*vi/nsc)/nre/h1(i,j)
10
         continue
         ti=(t(ni-2,j)-4.0*t(ni-1,j)+3.0*t(ni,j))/2.0
         vi=(v(ni-2,j)-4.0*v(ni-1,j)+3.0*v(ni,j))/2.0
        phit=(1.-tfd)/(tfd+t(ni,j)*(1.-tfd))
         pw=pwf+v(ni,j)*(ped-pwf)
         yw=pw/ptot
         ad=-sqrt( md )/(yw*sqrt( md )+(1.-yw)*sqrt( mf ))
         phid=(ped-pwf)/(ptot-pw)
         vf1(ni,j)=2.*(at*phit*ti+ad*phid*vi/nac)/nre/h1(ni,j)
5
      continue
      do 15 i=1,ni
         t_{j=(-3.0*t(i,1)+4.0*t(i,2)-t(i,3))/2.0}
         v_{j}=(-3.0*v(i,1)+4.0*v(i,2)-v(i,3))/2.0
         phit=(1.-tfd)/(tfd+t(i,1)*(1.-tfd))
         pu=puf+v(1,1)*(ped-puf)
         yw=pw/ptot ..
         ad=-sqrt( md )/(yw*sqrt( md )+(1.-yw)*sqrt( mf ))
         phid=(ped-pwf)/(ptot-pw)
         vf2(i,1)=2.*(at*phit*tj+ad*phid*vj/nsc)/nre/h2(i,1)
         do 20 j=2,nj-1
            tj=(t(i,j+1)-t(i,j-1))/2.0
            vj=(v(i,j+1)-v(i,j-1))/2.0
            phit=(1.-tfd)/(tfd+t(i,j)*(1.-tfd))
            pw=pwf+v(i,j)*(ped-pwf)
            yw=pw/ptot
            ad=-sqrt( md )/(yw*sqrt( md )+(1.-yw)*sqrt( mf ))
```

```
phid=(psd-pwf)/(ptot-pw)
            vf2(i,j)=2.*(at*phit*tj+ad*phid*vj/nsc)/nre/h2(i,j)
20
        continue
         tj=(t(i,nj-2)-4.0*t(i,nj-1)+3.0*t(i,nj))/2.0
         v_{j}=(v(i,n_{j}-2)-4.0*v(i,n_{j}-1)+3.0*v(i,n_{j}))/2.0
         phit=(1.-tfd)/(tfd+t(i,nj)*(1.-tfd))
         pw=pwf+v(i,nj)*(psd-pwf)
         yw=pw/ptot
         ad=-sqrt( md )/(yw*sqrt( md )+(1.-yw)*sqrt( mf ))
         phid=(psd-pwf)/(ptot-pw)
         vf2('i,nj)=2.*(at*phit*tj+ad*phid*vj/nsc)/nre/h2(i,nj)
15
      continue
      return
      end
      subroutine velocity( ni,nj,s,h1,h2,h3,v1,v2 )
* This subroutine calculates the velocity vector curl( 0,0,8 ) = (v1,v2,0)
* in general orthogonal axisymmetric coordinates.
* Note: 1.) ( v1,v2 ) = ( s,j/h2/h3 , -s,i/h1/h3 )
        2.) 2nd order central differencing is used exept on the
            coordinate boundaries where second order one sided
            differencing is used
        3.) I'hopitals rules is used on the boundary as both the
            scale factor h3 and s,i vanishes.
      dimension h1(80,80),h2(80,80),h3(80,80)
      dimension v1(80,80),v2(80,80), g(80,80)
      do 5 j=1,nj
         sii=s(1,j)-2.0*s(2,j)+s(3,j)
         h3i=(-3.0*h3(1,j)+4.0*h3(2,j)-h3(3,j))/2.0
         v2(1,j) = -sii/h3i/h1(1,j)
         do 10 i=2,ni-1
             si=(s(i+1,j)-s(i-1,j))/2.0
             v2(i,j)=-si/h3(i,j)/h1(i,j)
 10
         continue
          sii=s(ni-2,j)-2.0*s(ni-1,j)+s(ni,j)
         h3i=(h3(ni-2,j)-4.0*h3(ni-1,j)+3.0*h3(ni,j))/2.0
          v2(ni,j)=-sii/h3i/h1(ni,j)
 5
       continue
       do 15 i=2,ni-1
          sj=(-3.0*s(i,1)+4.0*s(i,2)-s(i,3))/2.0
          v1(i,1)=sj/h2(i,1)/h3(i,1)
```

```
do 20 j=2,nj-1
            sj=(s(i,j+1)-s(i,j-1))/2.0
            v1(i,j)=sj/h2(i,j)/h3(i,j)
20
         continue
         sj=(s(i,nj-2)-4.0*s(i,nj-1)+3.0*s(i,nj))/2.0
         v1(i,nj)=sj/h2(i,nj)/h3(i,nj)
      continue
15
      do 25 j=1,nj
         v1(ni,j)=0.0
         v1(1,j)=0.0
25
      continue
      return
      end
      function peat(t,tc,pc)
      real k
* This function calculates saturation pressures for a given t
* to and po are critical pressure and temperature
* t and to = Kelvin, peat is in units of po
      k=-5.1514e-9*t**3+9,9533e-6*t*t-6.2442e-3*t+4.89553
      psat=pc*10**(k*(1.0-tc/t))
      return
      end
      subroutine interp( s,ri,rj,sij )
* This subroutine produces an interpolated value sij for the
* function s at the point ri,rj.
* Bilinear interpolation is used between the 4 corner points.
      dimension s(80,80)
      common /terp/ni,nj
      i=int( ri )
      if ( i.lt.1 ) i=1
      if (i.ge.ni) i=ni-1
      ip=i+1
      j=int( rj )
      if (j.lt.1) j=1
      if ( j.ge.nj ) j=ni-1
      jp=j+1
      aj1=s(ip,j)-s(i,j)
      bj1=s(i,j)-float( i )*aj1
```

```
aj2=s(ip,jp)-s(i,jp)
     bj2=s(i,jp)-float(i)*aj2
     aa=aj2-aj1
     ba=aj1-float( j )*aa
     ab=bj2-bj1
     bb=bj1-float( j )*ab
     a=aa*rj+ba
     b=ab*rj+bb
     sij=a*ri+b
     return
     end
     subroutine idot( s,ri,rj,si )
* This subroutine produces an interpolated value si for the
* derivative of the function s (ie. s,i ) at the point ri,rj.
* Bilinear interpolation is used between the 4 corner points.
      dimension s(80,80)
      common /terp/ni,nj
      i=int( ri )
      if ( i.lt.1 ) i=1
      if ( i.ge.ni ) i=ni-1
      ip=i+1
      j=int( rj )
      if (j.lt.1) j=1
      if (j.ge.nj) j=ni-1
      jp=j+1
      aj1=s(ip,j)-s(i,j)
      aj2=s(ip,jp)-s(i,jp)
      a=aj2-aj1
      b=aj1-float( j )*a '
      si=a*rj+b
      return
      end
      subroutine jdot( s,ri,rj,sj )
* This subroutine produces an interpolated value si for the
* derivative of the function s (ie. s,i ) at the point ri,rj.
* Bilinear interpolation is used between the 4 corner points.
      dimension s(80,80)
      common /terp/ni,nj
      i=int( ri )
      if ( i.lt.1 ) i=1
      if ( i.ge.ni ) i=ni-1
```

ip=i+1

```
j=int( rj )
      if (j.lt.1) j=1
      if (j.ge.nj) j=ni-1
      jp=j+1
      ai1=s(i,jp)-s(i,j)
      ai2=s(ip, jp)-s(ip, j)
      a=ai2-ai1
      b=ail-float( i )*a
      sj=a*ri+b
      return
      end
      subroutine rk5( vector, t, h, n, x, tol, hmax, hmin )
      real k(6,4), fac(5,5), ft(5), ac(4), ac(4), ac(4)
* Assigning data to dumy variables
      data ft/.25,.375,.9230769,1.0,0.5/
      data fac/.25,.09375,.879381,2.032407,-.2962963,0.,.28125,
           -3.277196, -8., 2., 2*0., 3.320892, 7.173489, -1.381676,
           3*0.,-.2058967,.4529727,4*0.,-.275/
      data w1,w2,w3,w4,w5/2.777778e-3,-2.994152e-2,-2.919989e-2,
           0.02, 3.636364e-2/
      data v1,v2,v3,v4,v5/.1185185,.5189864,.5061315,-.18,3.636364e-2/
      di=amod(x(1),1.0)
      d_{j=amod(x(2),1.0)}
      d=amin1( di,dj,1.0-di,1.0-dj )
      tsav=t
5
      nflag=0
      call vector(t,n,x,xdot)
      do 10 i=1,n
         ax(i)=x(i)
         k(1,i)=h*xdot(i)
10
      continue
      do 20 j=2,6
         jm=j-1
         t=tsav+ft(jm)*h
         do 30 i=1,n
            x(i)=ex(i)
            do 30 l=1,jm
               x(i)=x(i)+fac(jm,l)*k(l,i)
30
         continue
         call vector(t,n,x,xdot)
         do 20 i=1,n
```

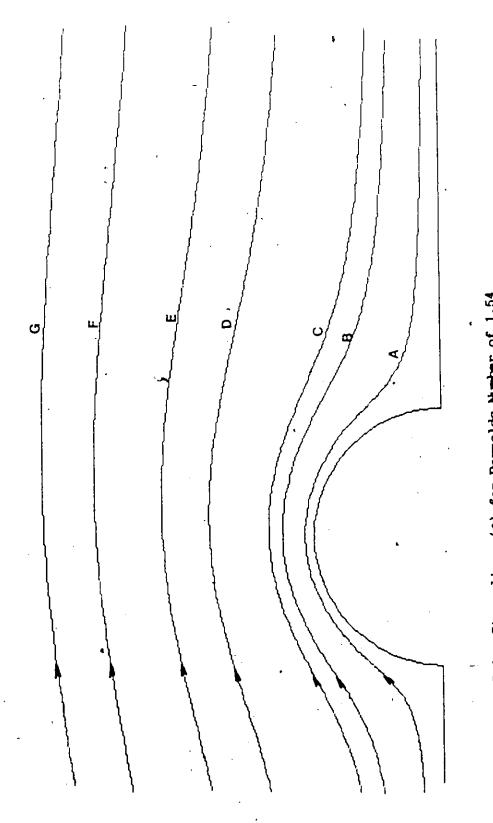
```
k(j,i)=h*xdot(i)
20
     continue
     r=0.0
     do 40 i=1,n
         rr=abs(w1*k(1,i)+w2*k(3,i)+w3*k(4,i)+w4*k(5,i)+w5*k(6,i))/h
         r=amax1( r,rr )
      continue
40
     del=0.84*(tol/r)**.25
      if (( r.le.tol ).or.( d.lt.0.05 )) then
         nflag=1
         t=tsav+h
         do 50 i=1,n
            x(i)=sx(i)+v1*k(1,i)+v2*k(3,i)+v3*k(4,i)+v4*k(5,i)+v5*k(6,i)
50
         continue
      end if
      if (d.1t.0.05) return
* Try to adjust h
      if (del.le.0.1) then
         h=h* 1
      elsė
         h=amin1(del*h,4.*h)
      end if
      if (h.gt.hmax) h=hmax
      if (h.lt.hmin) then
         write(*,60) hmin,h
      end if
      if (nflag.eq.1) return
      do 70 i=1,n
         x(i)=sx(i)
70
      continue
      t=tsav
      format(' Warning.. hmin exceeded hmin:',f7.4,' h:',f7.4)
60
      end
       subroutine state1( t,n,z,zdot )
* This subroutine provides the 4 coupled o.d.e's that describe the
* particles trajectory in the orthogonal coordinate system represented
* by the vectors hi(i,j). ( Developed for large Stokes numbers )
```

```
dimension h1(80,80), h2(80,80)
     dimension v1(80,80), v2(80,80)
     dimension vf1(80,80), vf2(80,80)
                 z(4),zdot(4)
     dimension
     real nkn, nre, nsc, nr, kfp, md, mf
     common /gspeed/h1,h2,/flux/vf1,vf2,/speed/v1,v2
     common /prop/nkm,nre,nsc,nr,st,kfp,tfd,ptot,pwf,psd,md,mf,cum
      data cs/1.0/
      ri=z(1)
     rj=z(2)
     z3=z(3)*z(3)
      z4=z(4)*z(4)
      z34=2.*z(3)*z(4)
* First, all necessary quatities must be obtained from nodal values
* by bilinear interpolation.
      call interp( h1, ri, rj, ha )
     call interp( h2,ri,rj,hb )
      call interp( v1, ri, rj, ua )
     call interp( v2,ri,rj,ub )
      call interp( vf1,ri,rj,vfa )
      call interp( vf2,ri,rj,vfb )
      call idot( h1,ri,rj,h1i )
     call idot( h2,ri,rj,h2i )
      call jdot( h1,ri,rj,h1j )
     call jdot( h2,ri,rj,h2j )
     vp1=z(3)*ha
      vp2=z(4)*hb
      hab=ha/hb-
      st2=2.*st
* Evaluate derivatives :
      zdot(1)=z(3)
      zdot(2)=z(4)
      zdot(3)=(-z3*h1i-z34*h1j+z4*h2i/hab+(cs*(ua-vp1)+vfa)/st2)/ha
      zdot(4)=(z3*h1j*hab-z34*h2i-z4*h2j+(cs*(ub-vp2)+vfb)/st2)/hb
      return
      end
      subroutine state2( t,n,z,zdot )
* This subroutine provides the 2 coupled o.d.e's that describe the
* particles trajectory in the orthogonal coordinate system represented
* by the vectors hi(i,j). (Developed for st \longrightarrow 0.0)
      dimension h1(80,80), h2(80,80)
      dimension v1(80,80), v2(80,80)
      dimension vf1(80,80), vf2(80,80)
```

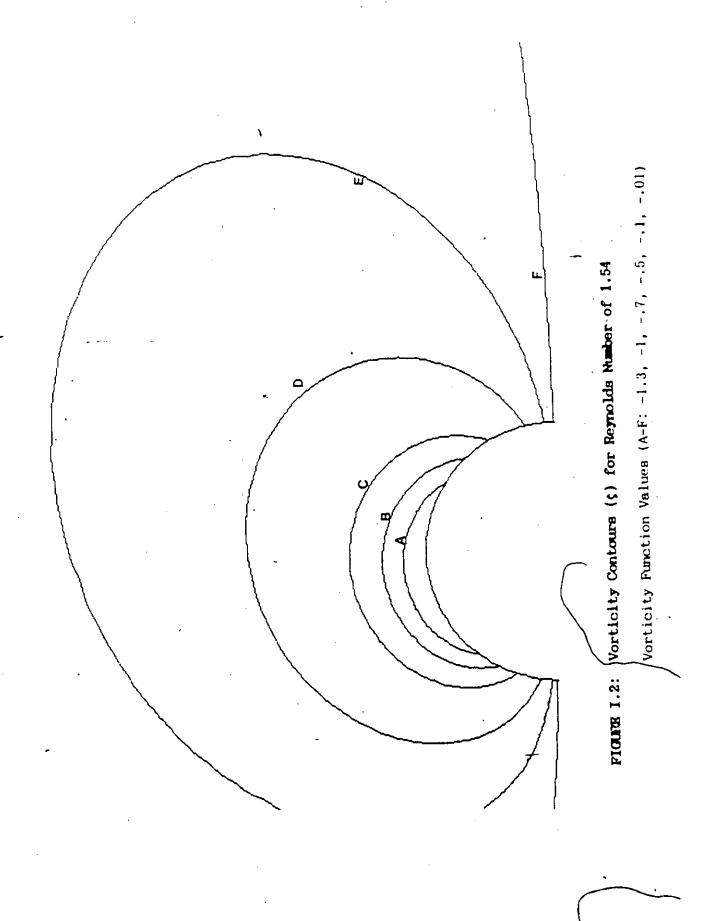
```
dimension
                 z(4),zdot(4)
     real nkn, nre, nsc, nr, kfp, md, mf
     common /gspeed/h1,h2,/flux/vf1,vf2,/speed/v1,v2
     common /prop/nkn,nre,nsc,nr,st,kfp,tfd,ptot,pwf,psd,md,mf,cun
     data cs/1.0/
     ri=z(1)
     rj=z(2)
* First, all necessary quatities must be obtained from nodal values
* by bilinear interpolation.
     call interp( h1,ri,rj,ha )
     call interp( h2,ri,rj,hb )
     call interp( v1,ri,rj,ua )
     call interp( v2,ri,rj,ub)
     call interp( vf1,ri,rj,vfa )
     call interp( vf2,ri,rj,vfb )
* Evaluate derivatives
      zdot(1)=(ua+vfa)/ha
      zdot(2)=(ub+vfb)/hb
      return
      end
      function density(t,p,tc,pc,mx)
      real mw
      data r/0.08315/
      a=27./64.*r*r*tc/pc
      b=r*tc/8./pc
      vo=r*t/p
10
      vn=b+r*t/(p+a/vo/vo)
      er=abs((vn-vo)/vn)
    - vo=vn
      if (er.gt.0.0001) go to 10
      density-nw/vn
      return
      end
      function viscos(t)
* Viscosity of gas ( t = k ) ( viscosity = Kg/m/s )
      viscos=1.71601e-6*t**.4946-1.02968e-5
      return
      end
```

Appendix I

Solutions for Viscous Flow and Convective Diffusion Equations



Stream Function Values (A-G: .005, .05, .1, .5, 1, 2, 3) FIGURE 1.1: Streamlines (*) for Reynolds Number of 1.54



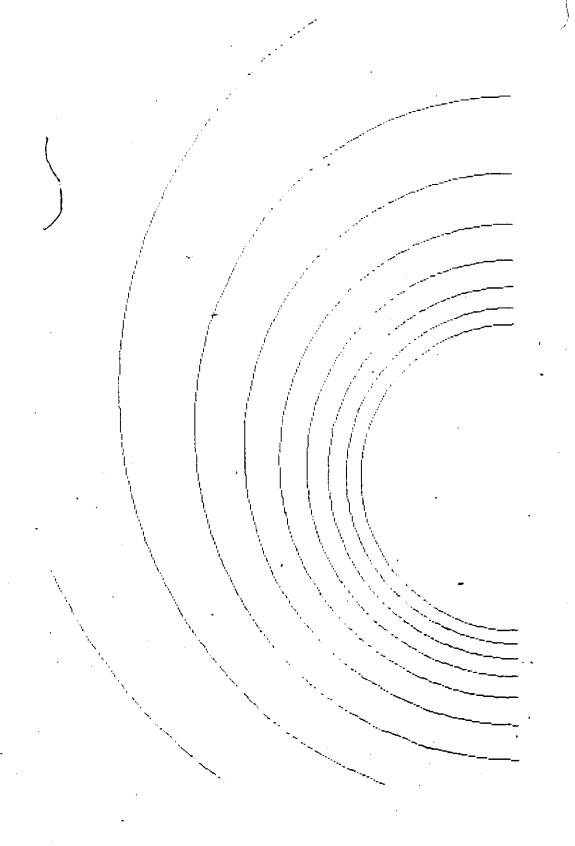
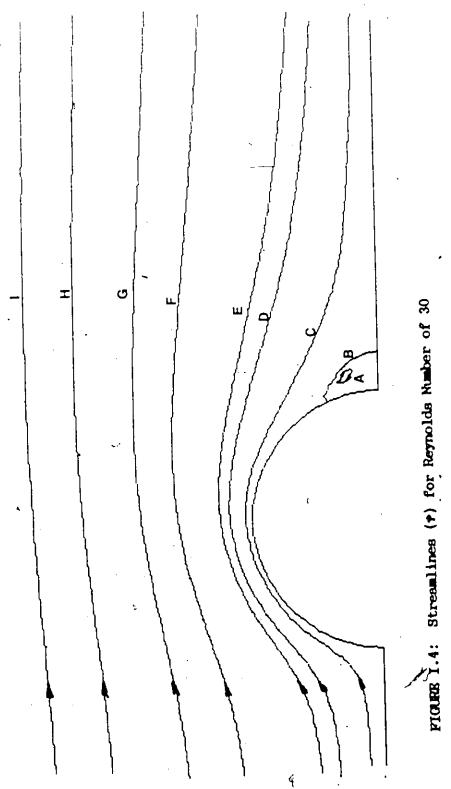


FIGURE 1.3: Temperature/Vapor Contours (q) for Reynolds Number of 1.54 (10 Equal increments between 0 and 1)



Stream Function Values $(A-I: -4.10^{-5}, 0.0, .005, 0.05, .1, .5, 1, 2, 3)$

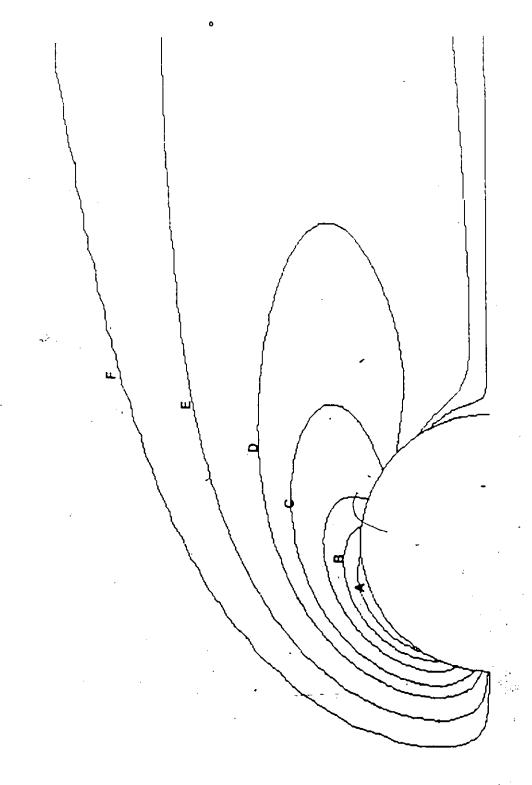


FIGURE 1.5: Vorticity Contours (5) for Reynolds Number of 30

Vorticity Function Values (A-F: '-4, -3, -1, -.5, -.1, -.01)

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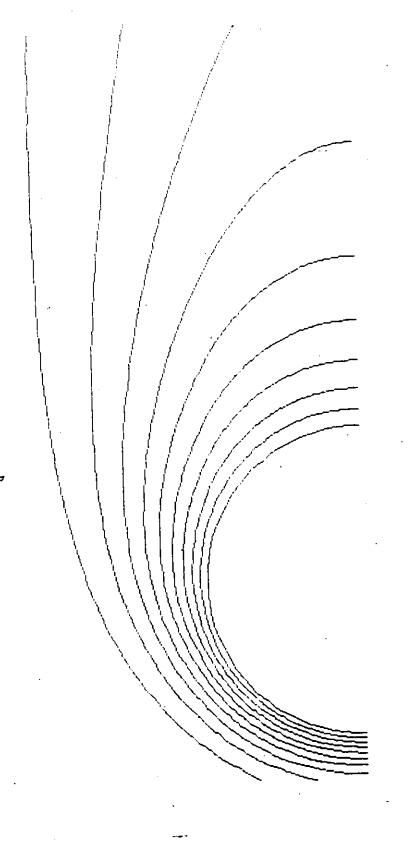
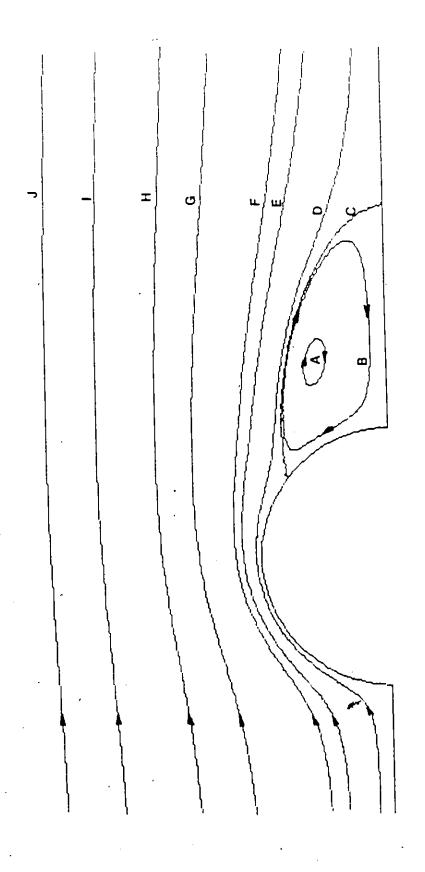
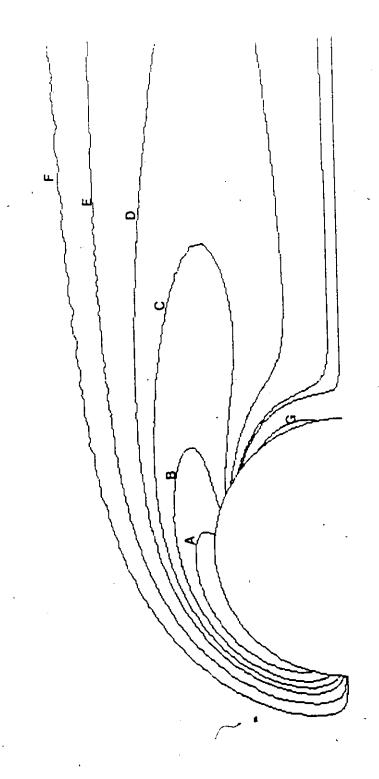


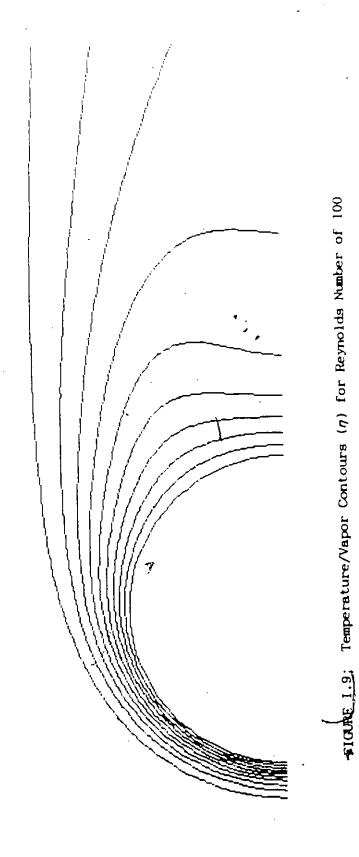
FIGURE 1.6: Temperature/Vapor Contours (η) for Reynolds Number of 30(10 Equal increments between 0 and 1)



Stream Function Values (A-J: -.01, -.001, 0.0, 0.005, 0.05, .1, .5, 1, 2, 3) FIGURE 1.7: Streamlines (*) for Reymolds Number of 100

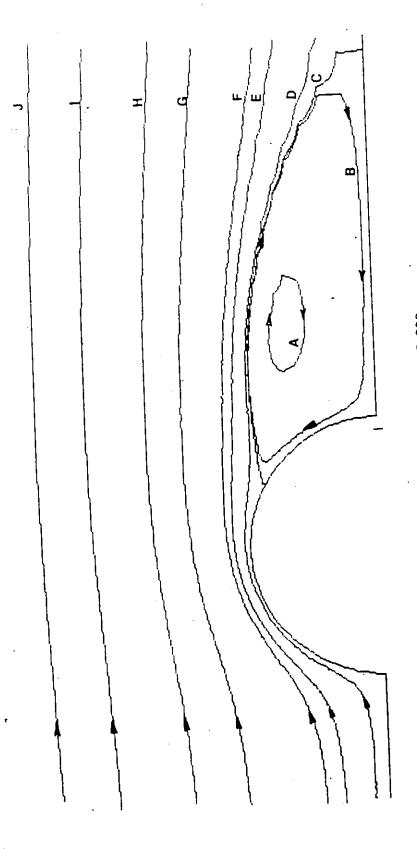


Vorticity Function Values (A-G: -4, -2, -1, -.5, -.1, -.01, .5) FIGURE 1.8: Vorticity Contours (\$) for Reynolds Number of 100



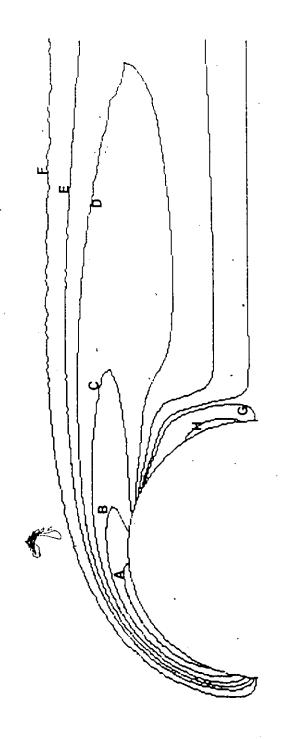
(10 Equal increments between 0 and 1)

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Stream Function Values (A-J: -.03, -.001, .005, .05, .1, .5, 1, 2, 3) FIGURE 1.10: Streamlines (*) for Reynolds Number of 200

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Vorticity Function Values (A-H: -8, -4, -2, -1, -.5, -.1, .1, 1) FIGURE 1.11: Vorticity Contours (\$) for Beynolds Number of 200

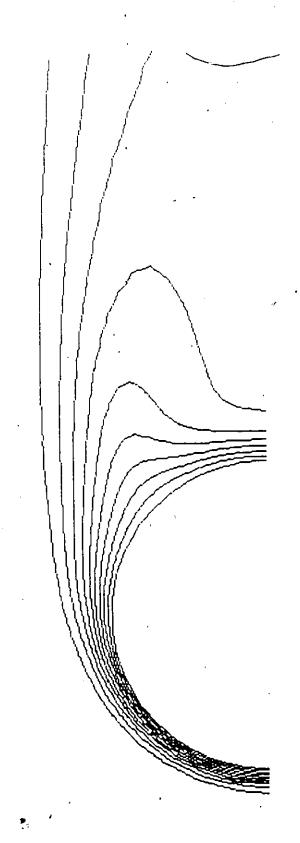


FIGURE I.12: Temperature/Vapor Contours (η) for Reynolds Number of 200(10 Equal increments between 0 and 1)

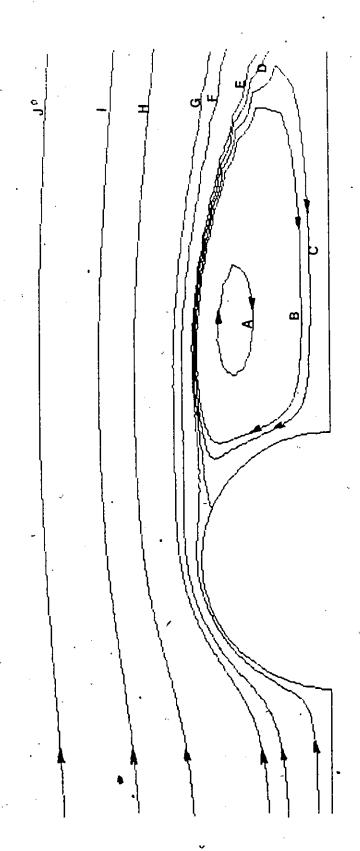
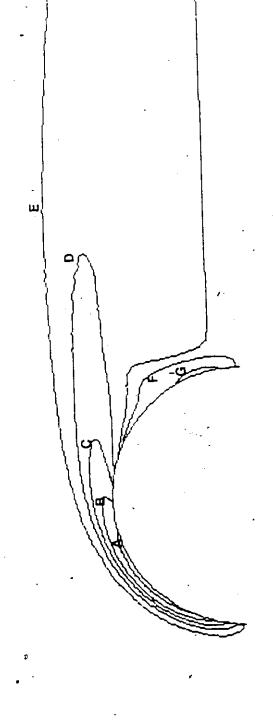


FIGURE 1.13; Streamlines (*) for Reynolds Number of 300

Streem Function Values (A-J: -.05, -.01, 0.0, .005, .05, .1, .5, 1, 2)



Vorticity Function Values (A-G: -12, -7, -4, -2, -.4, .3, 2) FIGURE 1.14: Vorticity Contours (\$) for Reynolds Number of 300

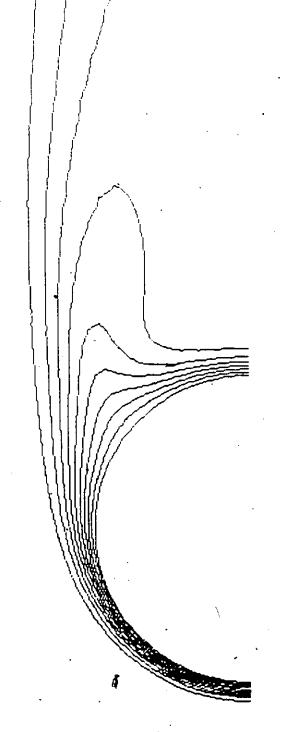


FIGURE 1.15: Temperature/Vapor Contours (η) for Reynolds Number of 300 (10 Equal increments between 0 and 1)



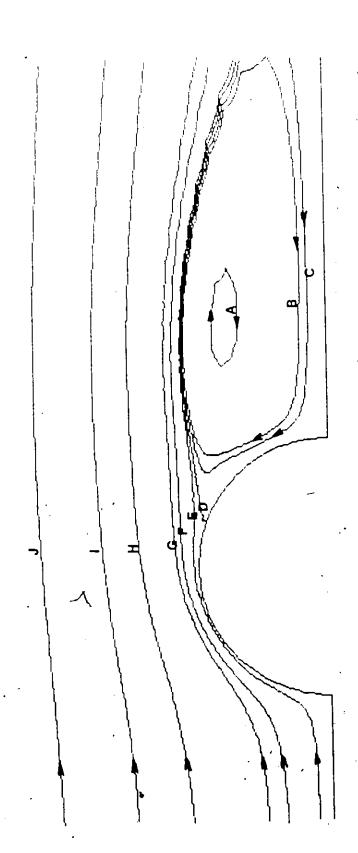
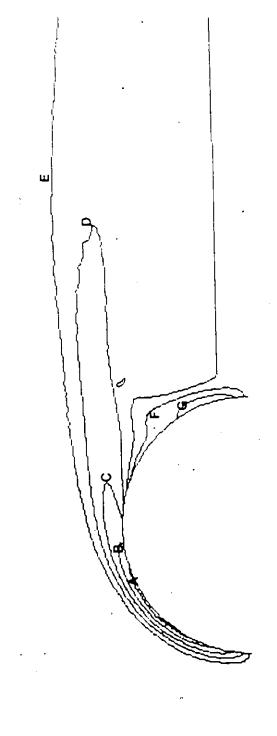


FIGURE 1.16: Streemlines (*) for Reynolds Number of 400

Stream Function Values (A-J: -.07, -.01, -.005, 0.0, .005, .05, .1, .5, 1, 2)



Vorticity Function Values (A-G: -15, -10, -5, -2, -.4, .5, 2) FIGURE I.17: Vorticity Contours (t) for Reynolds Number of 400

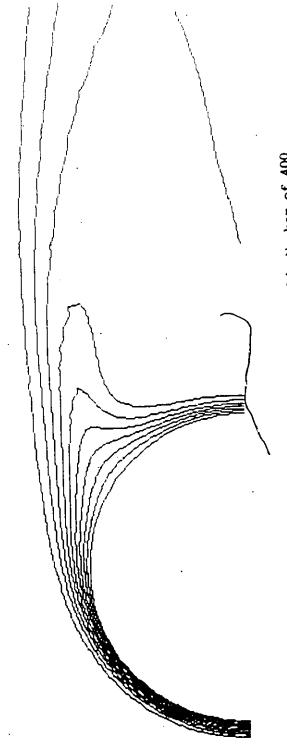


FIGURE 1.18: Temperature/Vapor Contours (η) for Reynolds Number of 400

(10 Equal increments between 0 and 1)

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1982	 President's Role of Scholars Guru P. Mather Memorial Award (Chem. Eng.)

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