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# **IMPROVING THE IMMUNITY OF HYBRID SET/MOS CIRCUITS USING BOLTZMANN MACHINE NETWORK**

By  
Zihan Zhang

A Thesis  
Submitted to the Faculty of Graduate Studies  
through Electrical and Computer Engineering  
in Partial Fulfilment of the Requirements for  
the Degree of Master of Applied Science at the  
University of Windsor

Windsor, Ontario, Canada  
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# **Improving the Immunity of Hybrid SET/MOS Circuits Using Boltzmann Machine Network**

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August 18<sup>th</sup>, 2017

## Declaration of Co-authorship / Previous Publication

### I. Co-Authorship

I hereby declare that this thesis incorporates material that is result of joint research, as follows:

*In all cases, the primary contributions, derivations, experimental setup, data analysis and interpretation were performed by the author through the supervision of Dr. C.Chen. In addition to supervision, Dr.C.Chen provided the author with project idea, guidance, and financial support.*

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| Chapter 3      | Z. Zhang and C. Chen, "Improving the Immunity of SET/MOS Hybrid A/D Converters Using Boltzmann Machine Networks," in <i>Proceedings of the IEEE International Conference on Nanotechnology</i> , July 2017, | "accepted for publication" |

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## Abstract

Rapid progress in the fabrication technology of silicon nano devices has pushed the device dimension toward 1-100nm length scale, which renders the basic working principles of CMOS devices more dependent upon quantum effects and doping fluctuations. When device dimensions are scaled down to a few nanometers, quantum effects such as single electron tunneling (SET) and energy quantization lead to interesting new device characteristics that can be exploited to create extremely compact circuits. The SET is one type of nanoscale electronic devices based on quantum tunneling and *Coulomb blockade* effect, where one or more *Coulomb* islands are sandwiched between two tunnel junctions which connect respectively with the drain electrode and the source electrode, and are capacitively coupled with one or more gate electrodes.

However, both pure SET devices and hybrid SET-MOS circuits face a big problem – the background charges, which influence the accuracy of the circuit. In order to improve their immunity against these charges, we introduce the neuron network ‘Boltzmann machine’ into the circuit. This idea is to improve the accuracy with increasing time redundancy. Single-electron circuits show stochastic behaviors in their operation because of the probabilistic nature of electron tunneling phenomena. They can therefore be successfully used for implementing the stochastic neuron operation of Boltzmann machines.

This thesis proposes applications of Boltzmann machine network to improve the immunity of hybrid SET/MOS circuits to overcome random background charges. Detailed unit neuron block and whole neuron network model are used to design hybrid SET/MOS circuits. Two applications based on Boltzmann machine are proposed: (1) Multi-bit A/D converter, and (2) One-bit full adder. Simulation was done using Cadence Spectre simulator with 180nm CMOS model and SET MIB macro model for performance evaluation. And it is expected that our idea can be extended to other hybrid SETMOS.

### **A Sincere Dedication**

Thanks for my family and professor who give me support anytime.

## **Acknowledgements**

I would like to express my gratitude to my supervisor Dr.Chunhong Chen for his useful comments and patience. Through my study in Windsor, I have learned a lot of things from my supervisor. He is also kind to explain all the questions I had. He spends very much time instructing me how to determine what is important to research among a huge range of tasks. My thanks also go to Dr.D.Wu and Dr.H.Wu for their constructive comments. Furthermore I would like to thank Lin Li for introducing me all the theories in nano-scale technology and even the simulation software. I would like to thank my loved ones, including my parents and friends. Without their support, it would have been impossible for me to finish my Master degree.



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## **List of Abbreviations**

CMOS-Complementary Metal-Oxide Semiconductor

MOSFET-Metal Oxide Semiconductor Field Effect Transistor

SET-Single-electron transistor

VLSI-Very large Scale Integration

ADC-Analog Digital Converter

FA-Full Adder

# Chapter 1

## Introduction

### 1.1 Background of Nano electronic Design

#### 1.1.1 CMOS Scaling Limits

The continuous shrinking of MOSFET device dimensions has been the main catalyst for the stunning growth of the modern microelectronic industry. The minimum feature size is fast approaching 100nm in the next decade with switching charges containing 1000 or less electrons [1]. Moore's law is expected to break down for conventional microelectronics for a variety of reasons:

Physical limit:

1) Thermal limit:

$$E \gg k_B T \text{ or } E \sim 100 k_B T \quad (1.1)$$

Where  $E$  is energy necessary to write a bit,  $k_B T$  is thermal energy.

2) Quantum limit:  $\Delta E \Delta t \gg h$  or  $E/f \sim 100h$  ( $h$  – Planck's constant =  $6.6 \times 10^{-34} \text{ J} \cdot \text{S}$ ,  $f$  – circuit frequency).

Technology limit:

1) Power dissipation limit:  $E \cdot f \cdot n \sim 100 \text{ W/cm}^2$  (maximum tolerable  $\Delta E \Delta t \gg h$ ) where  $n$  is device density.

2) Process variations, second-order effects and design complexity.

Economic limit:

The increasing of new semiconductor fabrication is making questionable the future of silicon CMOS.

#### 1.1.2 Coulomb blockade effect

The *Coulomb blockade* effect is a phenomenon in which electrons cannot tunnel into the junction when the charging energy of a single electron is much larger than the thermal energy. Figure 1.1 shows the *Coulomb blockade* in a single tunnel junction.

The electron addition energy is measured as

$$E_a = E_c + E_k \approx E_c \approx \frac{e^2}{C} \quad (1.2)$$

Where  $C$  is a small spherical electronic neutral conductor of capacitance,  $E_c$  is the charging energy and  $E_k$  is the quantum kinetic energy (usually neglected if the feature size is larger than 1nm).

Therefore, in a single-electron system, the electrons need a minimum energy for tunneling through the island. If the applied external biases are less than this energy, no electron can tunnel through the junction, which means the device enters into cut-off [2].

Fig 1.1 shows a SET transistor structure.

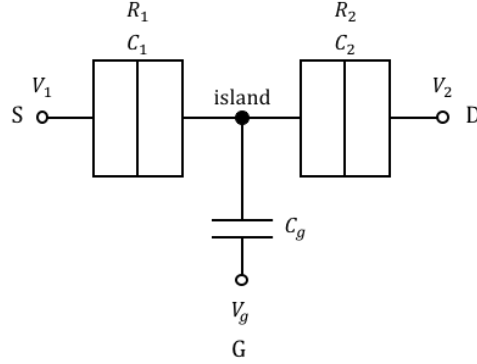


Fig. 1.1 A single tunnel junction

Assume  $V_1 = 0, V_2 = V_{DS}, V_g = V_{GS}$  (i.e., the drain terminal and gate terminal are biased to the external voltage  $V_{DS}$  and  $v_{GS}$ , respectively). Before any electron tunneling takes place, the potential of the island can be expressed as

$$V_{\text{island}} = (C_g V_{GS} + C_2 V_{DS}) / C_{\Sigma} \quad (1.3)$$

where  $C_{\Sigma} = C_1 + C_2 + C_g$ .

Electron tunneling can take place only if

$$|V_{\text{island}}| > \frac{e}{2C_{\Sigma}} \text{ or } |V_{DS} - V_{\text{island}}| > \frac{e}{2C_{\Sigma}} \quad (1.4)$$

In summary, Coulomb blockade/oscillation is a unique property to be used for SET circuit design.

### 1.1.3 Background charge

Background charge fluctuations remain the biggest technological bottleneck. It seems unlikely that SET circuits can be integrated on a large scale unless significant progress can be made in controlling the background charges. Even assuming that large scale integration is possible, solutions must be found on how to overcome the sensitivity of

the device to various noises (such as temperature changes and electrostatic interactions between devices). It seems likely that in order to have adequate tolerances the device must operate either at lower temperature or higher voltage. SET devices are at present believed to be useful predominantly for memory, electrometer and metrology application. The uniformity in structure of a memory chip lessens the interconnect problem which is one of major issues any nanotechnology faces today [3].

As shown in Fig 1.2, if the background charge occurs sometime, the charge of the island will change at the meanwhile. The background charge will only shift the phase of  $V_{DS}$  vs.  $V_{GS}$  curve, but will not change the magnitude of  $V_{DS}$ .

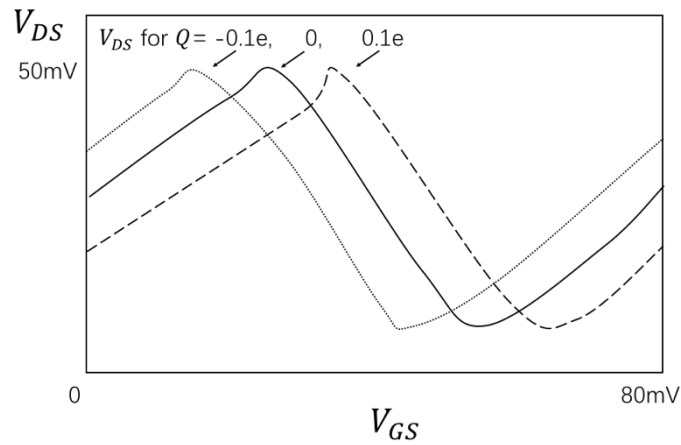


Fig. 1.2 Effect of background charge

## 1.2 Simulator phenomenon

Previously reported simulation techniques for SET circuits were based on probability calculation of *Monte Carlo* method or numerical computation of Master Equations, which cannot be easily used for hybrid CMOS-SET circuits. Some macro-models and analytical SET models using conventional SPICE simulator have recently been proposed. While these models are SPICE compatible and useful for co-simulation with MOSFETs, its nonphysical and empirical nature makes them an inconvenient tool for practical hybrid CMOS-SET circuit design. Cadence Design Systems, is an electronic design automation (EDA) software. Transient and stationery simulation is offered by Cadence.



The MIB compact model described by Analog Hardware Description Language (AHDL) has been shown to be the most accurate one of SET, and can be easily implemented into conventional SPICE simulator through VerilogA interface. This model integrates thermal components with physical parameters and is attractive for hybrid CMOS-SET circuit co-simulation. In this work, we used the MIB compact model of SET and its updated version with three gate terminals combined with BSIM3v3 Spectre model of NMOS transistors to simulate hybrid CMOS-SET ADC and FAs in Cadence environment.

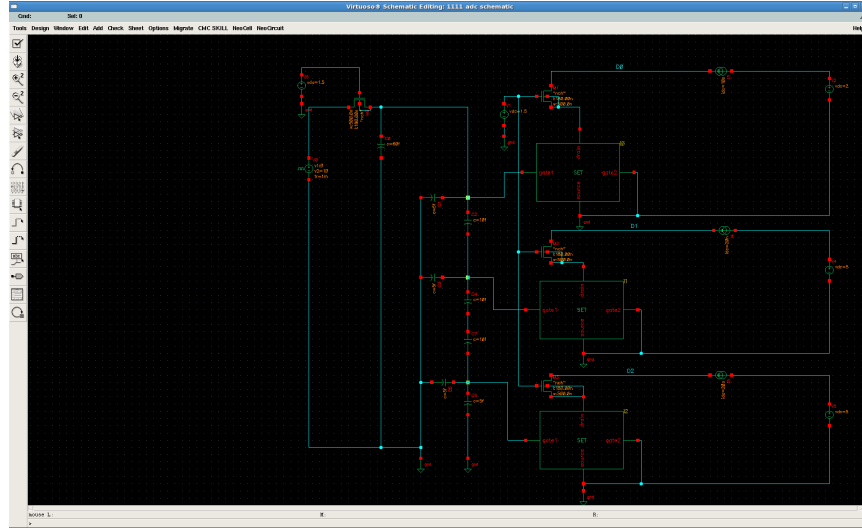


Fig. 1.3 Cadence simulator phenomenon

### 1.3 Motivation and background

Technology relying on complementary metal-oxide-semiconductor (CMOS) has been developed slowly recently, and it is predicted that the CMOS technology will reach to the crisis by the year 2020. Due to its limitation, it is necessary to find out new devices in nano-scale in order to satisfy the requirements for future very large scale integration (VLSI) circuits. In the past few decades, reducing the number of devices and power dissipation is the primary task in chips design. To deal with this issue, many ultralow-power devices have been explored, such as single-electron transistors (SET), which show absolute advantage in reducing power consumption to meet Moore's law.

However, intrinsic background charges within SETs represent a big obstacle for many applications if only SETs are used. Unfortunately, current studies pay less attention to this issue by assuming they are a constant. Since the

background charge is stochastic in nature, a self-regulation mechanism is generally required to improve the immunity of SET-based circuits against these charges. Boltzmann machine is a kind of recurrent neural network that attempts to mimic the fault tolerance and capacity of biological neural systems. Each neuron receives input signals from, and sends its output signal to, every other neuron. The neuron has a binary output state and changes its state in response to inputs. All neurons operate in parallel, and each regulates its own state based on the states of others. One of the important features with the Boltzmann machine is its stochastic neuron operation combined with a simulated-annealing process. This makes the whole network converge into an optimal (or minimum energy) configuration regardless of random noises, and can also be considered as a timing redundancy technique for reliability improvement.

The single-electron circuit, a quantum electronic circuit based on the *Coulomb blockade* effect in electron tunneling, can be utilized to generate randomness for stochastic operations. While the proposed structures are designed specifically for a few hybrid circuits, extension to other SET-based circuits shall be straightforward by applying different configuration.

## **1.4 Organization of this thesis**

This thesis is organized as follows. Chapter 2 provides a background on the nano electronic design and discusses the key concerns of SET technology, especially with the issue of background charge.

Chapter 3 introduces the background and design of Boltzmann neuron network model, where details of the equations for unit neuron and whole circuit are derived.

Chapter 4 puts forward a new 3-b A/D converter based on Boltzmann machine structure and improved structure to get higher resolution. Simulation results and analysis are provided to show the effectiveness of the model.

Chapter 5 presents the utilization of Boltzmann machine applied on hybrid full adder. A new 1-b full adder structure is proposed. The proposed circuit is evaluated using the Cadence Spectre simulator.

Chapter 6 concludes the thesis along with some future research works.

## Chapter 2

### Boltzmann machine model

#### 2.1 Introduction of Boltzmann machine

Boltzmann machine is a kind of recurrent neural network that attempts to mimic the fault tolerance and capacity of biological neural systems. Each neuron receives input signals from every other neuron and sends its output signal to every other neuron. The neuron has a binary output state and changes its state in response to inputs. All neurons operate in parallel, and each regulates its own state based on the states of others [4]. One of the important features with the Boltzmann machine is its stochastic neuron operation combined with a simulated-annealing process. This makes the whole network converge into an optimal (or minimum energy) configuration regardless of random noises, and can also be considered as a timing redundancy technique for reliability improvement.

#### 2.2 Design the Boltzmann machine by single-electron devices

A few years ago, some authors suggested that the single-electron circuit, a quantum electronic circuit based on the *Coulomb blockade* effect in electron tunneling, can be utilized for generating randomness for stochastic operations [5].

##### 2.2.1 Function of neurons required for Boltzmann machine operation

The Boltzmann machine consists of many unit neurons that are interconnected within a network. The configuration of the network is shown in Fig 2.1. The output of each neuron feeds back into inputs of other neurons, and each neuron exchanges signals with others to update its own output. The connection weights  $W_{ij}$  can be given any desired value under the restrictions that  $W_{ij} = W_{ji}$ . In this network, each neuron  $i$  takes a weighted sum of the inputs of the other neurons and the threshold connection weight according to the following equation

$$S_i = \sum_{j \neq i} W_{ij} x_j \quad (2.1)$$

where  $W_{ij}$  is the connection weight to neuron  $j$  to neuron  $i$ , and  $W_{ij}$  can be desired by the connection of each unit neuron.

The probability of generation of an output '1' is given by

$$f(s_i) = 1/(\exp(s_i/c)) \quad (2.2)$$

where  $c$  is a control parameter which decreases slowly from a large positive value to zero during the simulated-annealing process. Through this process, the Boltzmann machine network will not be stable until its state reaches the minimum energy, ‘energy’ function defined by

$$-\frac{1}{2} \sum_i \sum_j W_{ij} x_i x_j \quad (2.3)$$

The minimum energy depends on the connections weight  $W_{ij}$ , and  $W_{ij}$  is determined by the connections among different inputs into the neuron networks. Detailed explanations will be given in the following chapters.

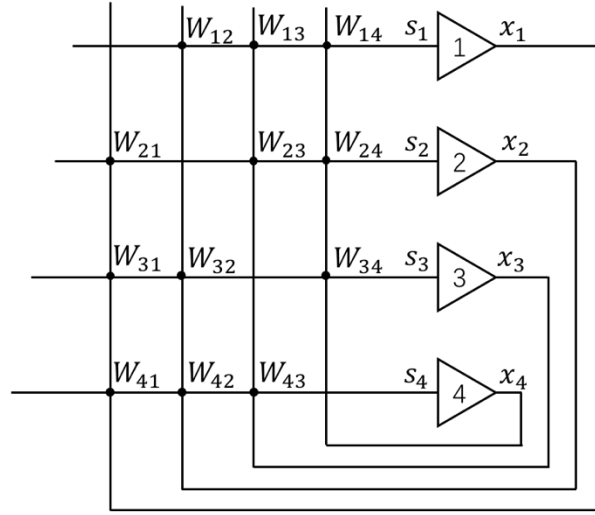


Fig. 2.1 Generic configuration of the Boltzmann machine with 4 unit neurons.

### 2.2.2 Circuit of the unit neuron

The single-electron has a number of nodes that are interconnected by the tunnel junctions. Electrons in each node can tunnel to another node through the tunnel junction. This stochastic phenomenon can be utilized to design a Boltzmann machine.

Fig 2.2 shows a unit-neuron circuit using single-electron devices. It consists of 4 tunnel junctions ( $C_{j1}$  through  $C_{j4}$ ) and 7 capacitors ( $C_1$  through  $C_7$ ), and is supplied with two bias voltages (i.e.,  $V_{dd}$  and  $-V_{ss}$ ). The offset voltage  $V_b$  is used to adjust the operating point of the circuit. Here, a set of  $\{V_{dd}, -V_{ss}, V_b\}$  is called the control-parameter set. The output  $x_i$  of the circuit randomly alternates between 1 and -1, depending upon the probabilistic fluctuations during the tunneling events. The circuit accepts an input voltage  $s_i$  and produces the corresponding voltage output  $x_i$  in the form of a random 1/-1 bit-stream. The state of a negative output (i.e. ‘-1’) is dominant for a

negative or zero value of  $s_i$  while the state of a positive output (i.e., '1') is dominant for a positive value of  $s_i$ . The other intermediate states may also be generated, but their duration is very short [5]. One can regulate the control-parameter set to control the probability of an output '1'.

To create the stochastic neuron operation, we firstly try a lot of parameter sets for this unit neuron and plot their stability diagram, as shown in Fig 2.3 (The stability diagram illustrates the internal states of a single-electron circuit in a multi-dimensional space circuit variables) [6]. An example set of the capacitance parameter is

$$C_{j1} = C_{j4} = 1\text{aF}, C_{j2} = C_{j3} = 2\text{aF},$$

$$C_1 = C_2 = 12\text{aF}, C_3 = C_4 = 4\text{aF},$$

$$C_5 = C_6 = 10\text{aF}, C_7 = 24\text{aF},$$

We simulate the unit-neuron circuit on an operating line illustrated by PQ in figures 3.3 (a) through to (d). It can be expected that the probability for generation of an output 1 can be changed from 1 to 0 continuously by increasing input  $s_i$  to move the operating point from the  $H(0, -1, 0)$  region to the  $L(0, 0, 0)$  region on the line PQ. Additionally, we will be able to change the control parameter for the probability function by regulating bias voltages  $V_{dd}$  and  $-V_{ss}$  to change the width of the unstable region [7]. The parameters used here are the same as those given in Chapter 4, with tunnel resistances of 100k for tunnel junctions  $C_{j1}$  and  $C_{j4}$ , and 5M for  $C_{j2}$  and  $C_{j3}$ .

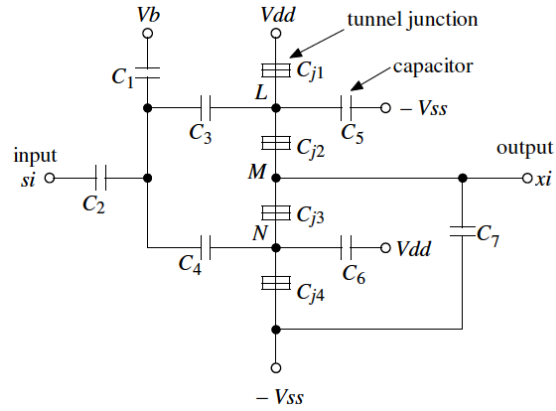


Fig. 2.2 A SET-based unit-neuron configuration

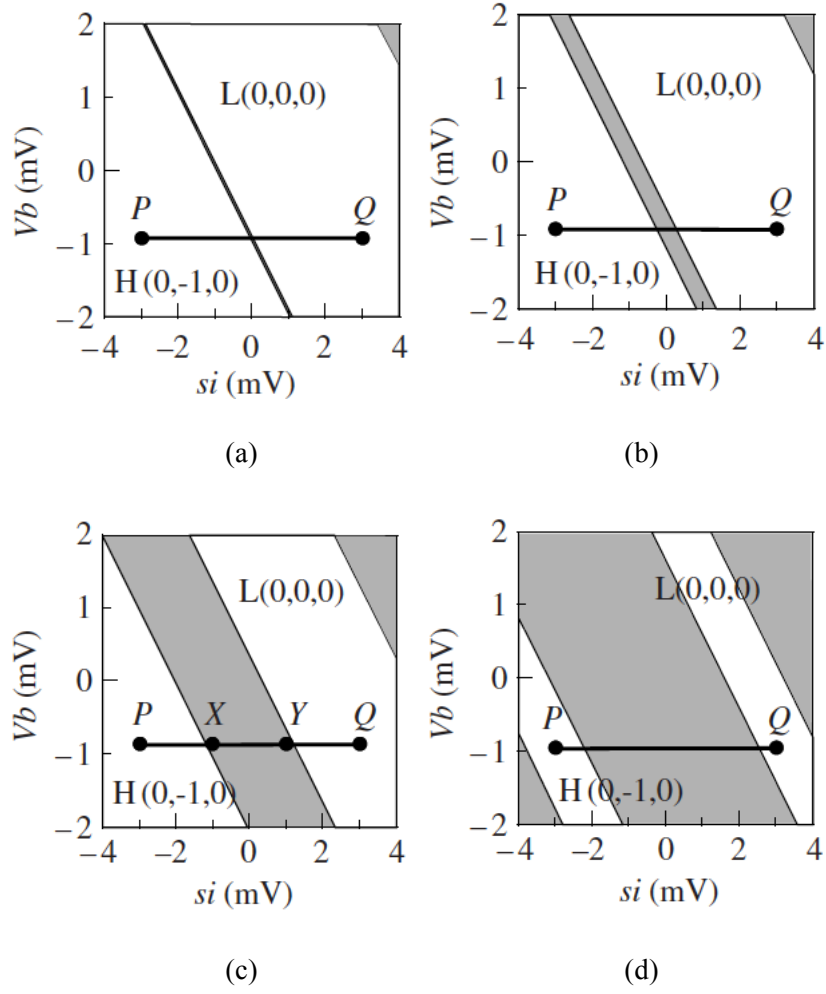


Fig. 2.3 An example of probability for generation of an output 1

### 2.2.3 Designing of the Boltzmann machine

By combining the above unit-neuron circuits into a neural network, a SET-based Boltzmann machine network can be constructed, as shown in Fig 2.4. With a proper setting  $W_{ij}$ , the network can eventually reach the lowest energy state. Once the weights among neurons are set, the coupling capacitors  $C_{ij}$  is given by

$$|W_{ij}| = \frac{C_{ij}}{\sum_j C_{ij} + C_i} \quad (2.4)$$

When the  $W_{ij}$  are determined, we can calculate the  $C_{ij}$  and  $C_i$ .

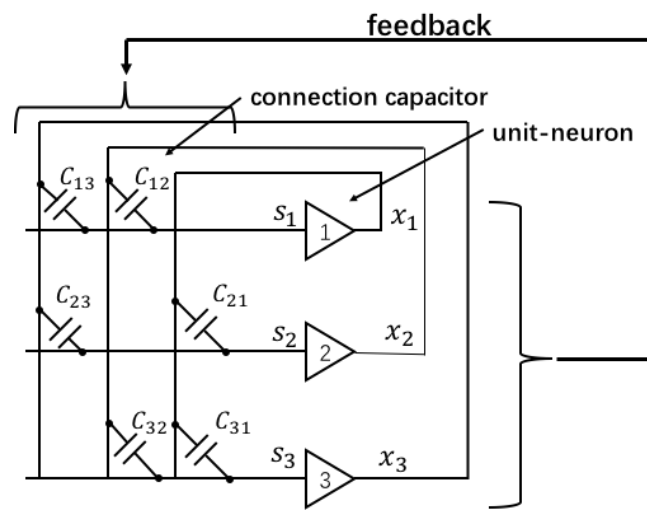


Fig. 2.4 A SET-based Boltzmann machine network

## Chapter 3

### Self-Regulated ADC with Boltzmann Machine Network

#### 3.1 The current study of ADCs

Analog and digital signal conversion (ADC) is necessary in modern signal processing systems. The development of the semiconductor large-scale integrated (LSI) circuits promotes the ADC to develop in the direction of high integration density, high speed, and low power dissipation. The ADCs based on the single-electron transistor (SET) have the potential advantages of high integration density, low power dissipation, and high speed [8]. While intrinsic background charges within SETs represent a big obstacle for many applications such as ADCs, a self-regulation mechanism can be generally used to improve the immunity of SET-based circuits against these charges.

In many studies, the ADCs are designed with regarding the background charge as a constant. Fig 3.1 shows an example of one hybrid ADC unit circuit design. The ADC unit circuit consists of an SET, an enhancement-type NMOS transistor, and a current source. The discrete input analog signal is applied to the input gate IN of SET. The drain–source current of SET depends on the input voltage and exhibits the periodic oscillation output characteristic for a linearly increasing input signal. The gate of the NMOS transistor is biased by a gate voltage to keep the drain voltage of SET constant approximately. However, in fact, the background charge changes all the time, so the constant phase control cannot meet this requirement [8].

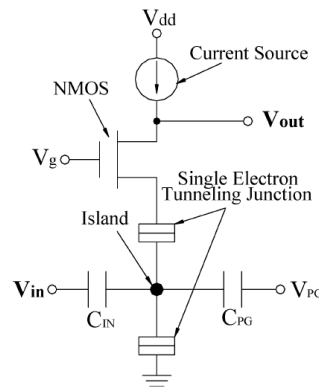


Fig. 3.1 The unit SET-based ADC structure



### 3.2 Improved ADC based on Boltzmann machine

Based on the idea of Boltzmann machine, we can consider the ADC into a neuron network to realize an operation of self-regulation. As an example, Fig 3.2 shows a modified 3-bit ADC, where  $D_0$ ,  $D_1$  and  $D_2$  represent the three digital outputs. Within a clock cycle, both  $V_{dd}$  and  $-V_{ss}$  are decreasing slowly to realize a simulated-annealing process, during which each output regulates the generation of other two with a feedback and reaches the most stable state for a correct result [9].

The analog input signal  $V_{in}$  is inputted to the sampling and holding circuit first and then is divided by the signal divider into  $n$  signals whose amplitudes are weighted by the ratio factors of  $1/2^i$  ( $i = 0, 1, \dots, n - 1$ ). Finally, the analog signals are converted into the  $n$ -bit digital signal by the ADC circuit units. The sampling and holding circuit block consists of a MOS switch transistor and a capacitor. The signal divider block consists of a capacitor net, which produces discrete analog signals with weight coefficients  $1/2^i$ .

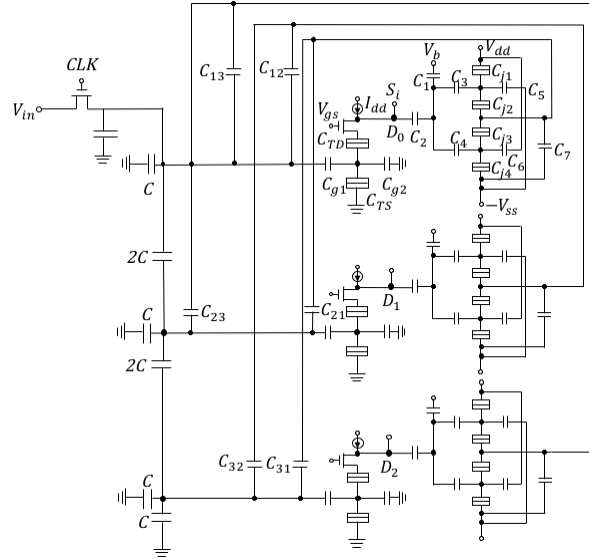


Fig. 3.2 Proposed 3-bit ADC with Boltzmann machine network

### 3.3 Simulation results of the proposed ADC structure

Both original and proposed ADCs were simulated by Cadence tools using the MIB model for SET devices. The background charges are defined in the Verilog-A by using a random generator, which creates a noise waveform with frequency of 10MHz and amplitude of no more than  $\pm 7\%$  of the output. The length-width ratio of NNOS is 300nm/180nm, the threshold voltage of this kind of NMOS transistor is around 480 mV. The biased voltage applied

on its gate is 460mV. Therefore, the NMOS works under subthreshold condition. The parameters for the original ADC are:  $f_{clk} = 1\text{MHz}$ , the array capacitance  $C = 5\text{fF}$ ,  $C_{TD} = C_{TS} = 0.16\text{aF}$ ,  $C_{G1} = 0.32\text{aF}$ ,  $R_{TD} = R_{TS} = 1\text{M}\Omega$ , so that, inner one cycle, the duty cycle is 50%. And bias current  $I_{dd} = 30\text{nA}$ . In a clock cycle, the  $V_{dd}$  is decreasing linearly from 3mV to zero by 300 steps, while  $-V_{ss}$  is increasing from -2mV to zero by 300 steps. Here, the number of steps just represents how many sampling points we will use within the simulated-annealing time. The larger number of steps we set, the slower the voltage decreases. Because in the Cadence simulator phenomenon, the simulator just samples very few points from initial voltage to ultimate voltage if using the DC voltage source. We can only rely on setting the voltage as the temperature to be decreased ladder to simulate a slowly-decreased process. If the steps are less, which indicates the time of simulated-annealing process is short, the output will not have enough time to be stable. Fig 3.3 gives out a comparison of simulated-annealing process with different steps. The connection weights  $W_{ij}$  is determined by the relations among each unit. Here, from the lowest bit to the highest bit, their input voltages are decreased by 2 times. And the cycles of waveforms from lowest to highest are delay by 2 times. So:  $W_{12} = W_{21} = -2$ ,  $W_{13} = W_{31} = -4$ ,  $W_{23} = W_{32} = -2$ . The coupling capacitances are determined by using equation as:  $C_{12}=0.34\text{aF}$ ,  $C_{21}=0.27\text{aF}$ ,  $C_{13}=0.17\text{aF}$ ,  $C_{31}=0.3\text{aF}$ ,  $C_{23}=0.17\text{aF}$ , and  $C_{32}=0.3\text{aF}$ . The parameter for the unit-neuron circuit are given in Chapter 3.

Fig 3.4 shows our simulation results for the original 3-bit SET-MOS hybrid ADC without Boltzmann machine introduced, where the digit output may be incorrect with background charges. For instance, the analog voltage of 0.25V should be converted to  $D_2 D_1 D_0 = '001'$ , but ends up with '011' instead due to the background charges. This problem can be solved by the proposed ADC of Fig 3.2 with the process of simulated annealing. For instance, Fig 3.5 shows such a process for the output  $D_1$ , which converges to a correct voltage level with the control parameters of  $V_{dd}$  and  $-V_{ss}$  lowly decreasing. Simulation results from the proposed ADC structure are shown in Fig 3.6. with a little decrease in the output amplitude.

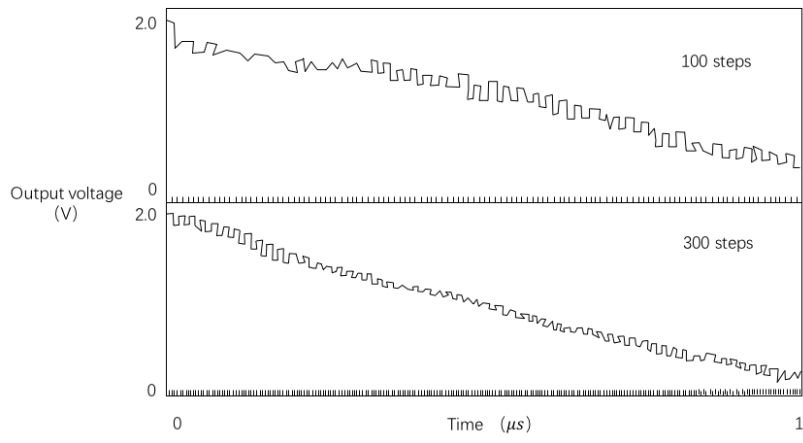


Fig. 3.3 Simulated-annealing process by different simulation steps

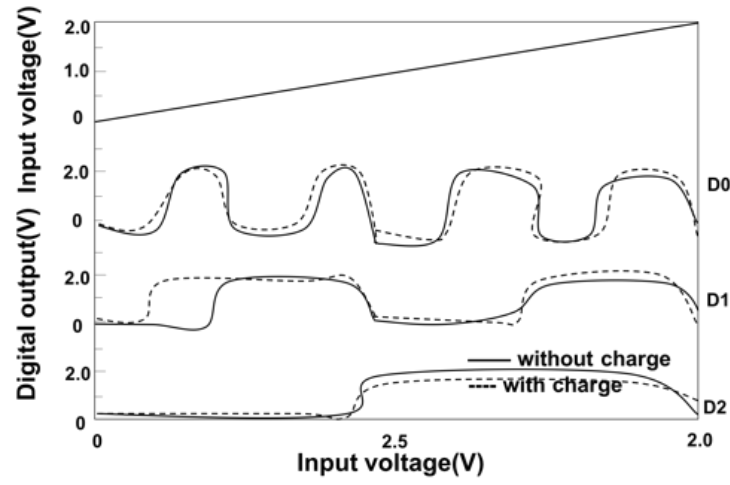


Fig. 3.4 Simulation results for original 3-bit SET-MOS hybrid ADC without Boltzmann machine.

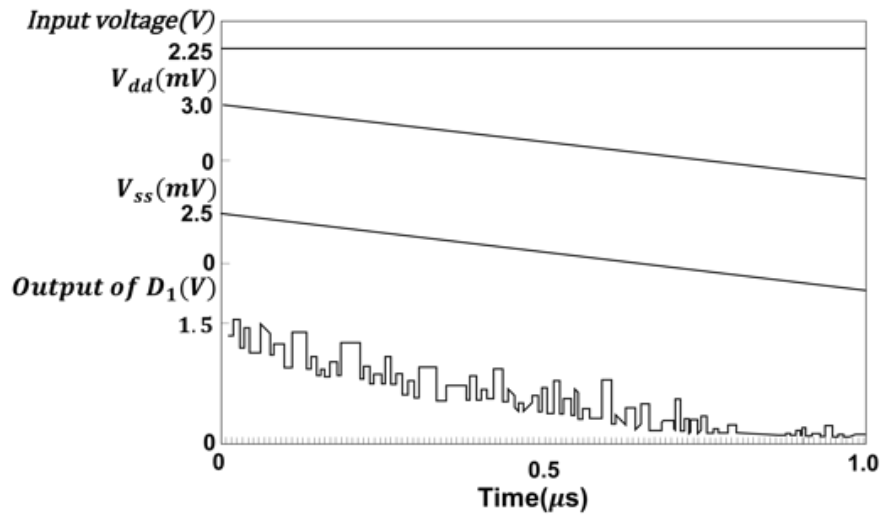


Fig. 3.5 Simulated-annealing process for one bit of  $D_1$

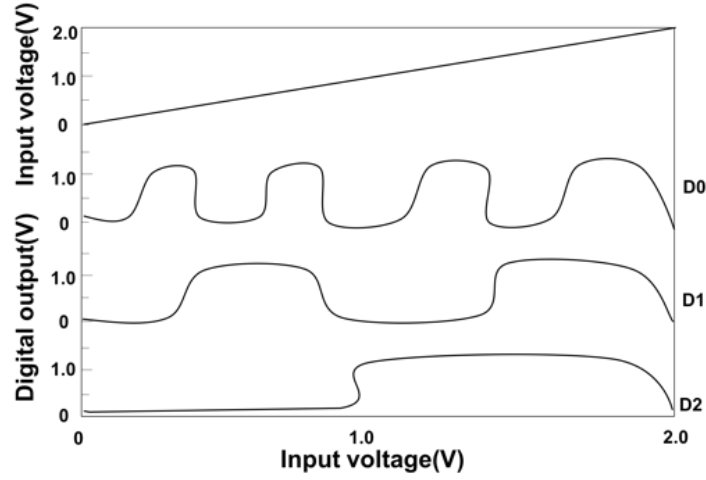


Fig. 3.6 Simulation results of proposed 3-bit ADC

### 3.4 Resolution Enhancement

In order to make the proposed hybrid ADC with Boltzmann machine operate properly, the circuit parameters must satisfy the following condition:

$$E_c \gg K_B T \quad (3.1)$$

where  $E_c$  is the charging energy,  $K_B$  is the Boltzmann constant, and  $T$  is the temperature. The charging energy  $E_c$  is given by

$$E_c = \frac{e^2}{2C_\Sigma} \quad (3.2)$$

where  $C_\Sigma$  is the total gate capacitance of the SET transistor, and  $e$  is the electron charge.

When  $T = 300\text{K}$  in particular, the maximum value of  $C_\Sigma$  is far below several aF, and this leads to the resolution of no more than 4 bits for the input voltage swing of 2V. In order to obtain a higher resolution while keeping a relatively-small value of  $C_\Sigma$  (for room-temperature operation), an improved structure is proposed, as shown in Fig 3.7, where an amplifier is used to increase the input voltage swing by  $2^M$  times (i.e., the resolution increases by M). Here,  $M = 2$  and the analog input voltage swing extends from 2V to 8V. The new input  $V_{in2}$  is converted into 5-bit digital outputs, as opposed to 3-bit in Fig 3.2. Fig 3.8 shows simulation results of Fig 3.7 with digital output.

Compared with the two-step flash SET/MOS hybrid ADC circuit, our structure is much simpler and, more importantly, can eliminate the effect of background charges.

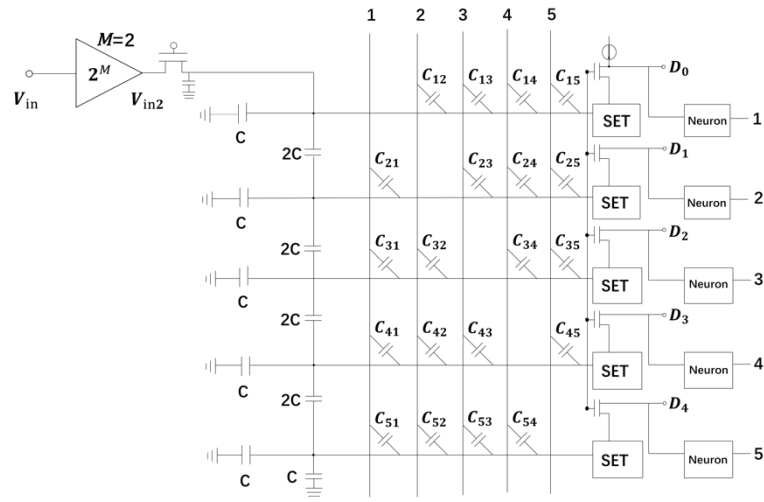


Fig. 3.7 An improved 5-bit ADC with amplifier

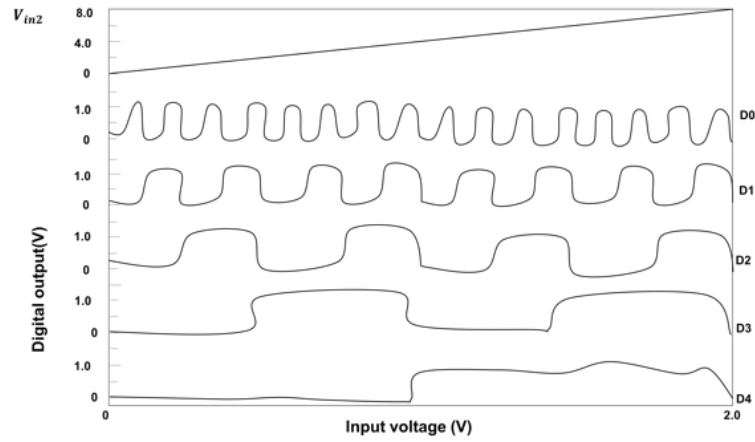


Fig. 3.8 Simulation results of proposed 5-bit ADC

|                        |                   |                   |
|------------------------|-------------------|-------------------|
| $W_{12} = W_{21} = -4$ | $C_{12} = 0.72aF$ | $C_{21} = 0.80aF$ |
| $W_{13} = W_{31} = -2$ | $C_{13} = 0.36aF$ | $C_{31} = 0.29aF$ |
| $W_{14} = W_{41} = -1$ | $C_{14} = 0.18aF$ | $C_{41} = 0.30aF$ |
| $W_{15} = W_{51} = -4$ | $C_{15} = 0.72aF$ | $C_{51} = 0.59aF$ |
| $W_{23} = W_{32} = -2$ | $C_{23} = 0.40aF$ | $C_{32} = 0.27aF$ |
| $W_{24} = W_{42} = -2$ | $C_{24} = 0.51aF$ | $C_{42} = 0.47aF$ |
| $W_{25} = W_{52} = -3$ | $C_{25} = 0.27aF$ | $C_{52} = 0.12aF$ |
| $W_{34} = W_{43} = -4$ | $C_{34} = 0.69aF$ | $C_{43} = 0.31aF$ |
| $W_{35} = W_{53} = -3$ | $C_{35} = 0.66aF$ | $C_{53} = 0.75aF$ |
| $W_{45} = W_{54} = -1$ | $C_{45} = 0.90aF$ | $C_{54} = 0.45aF$ |

(a)

(b)

Fig. 3.9 Simulation parameters applied to the proposed 5-bit ADC

### 3.5 Error Analysis

As the resolution keeps increasing with  $M$ , two main errors may occur. First, the high resolution introduces more feedback branches and capacitances, which contribute more charges  $Q$  on SET's island as  $Q = C_{\Sigma} \cdot |V|$ . The output  $x_i$  from the unit-neuron circuit is around  $-5\text{m}\sim 5\text{mV}$ . For a 5-bADC circuit,  $Q$  is around  $1 \times 10^{-20}C$ , which means there is an equivalent of  $0.0625e$  added to the island to shift the phase of the output voltage. As  $C_{\Sigma}$  increases, there could be a large phase shift. However, the maximum error is 1LSB as long as the phase shift is less than  $180^\circ$ . Fig 3.10 illustrates a comparison of the output oscillations with and without a phase shift. For example, in this figure, the input voltage of  $0.25\text{V}$  should be converted into  $00001$ , but it ends up with  $00010$  incorrectly due to the phase shift. The second possible error comes from the amplifier. For instance, if the amplifier has an error of  $\pm\alpha\%$ , the improved ADC can just ensure the accuracy with  $N_{max}$  bits for a maximum error of 1 LSB, where  $1/2^{N_{max}} > \alpha\% > 1/2^{N_{max}+1}$ . Fig 3.11 shows the simulation results of Fig 3.6 with  $\alpha\% = 10\%$ . It can be seen from the figure that the least significant bits  $D_0$  and  $D_1$  are very sensitive to the error especially for a large input, while the most significant bits  $D_2$ ,  $D_3$  and  $D_4$  are less affected by the error. This indicates that the amplifier error puts a certain limit on further resolution enhancement. In summary, the high resolution with the improved ADC is subject to both low capacitances and accurate amplifier.

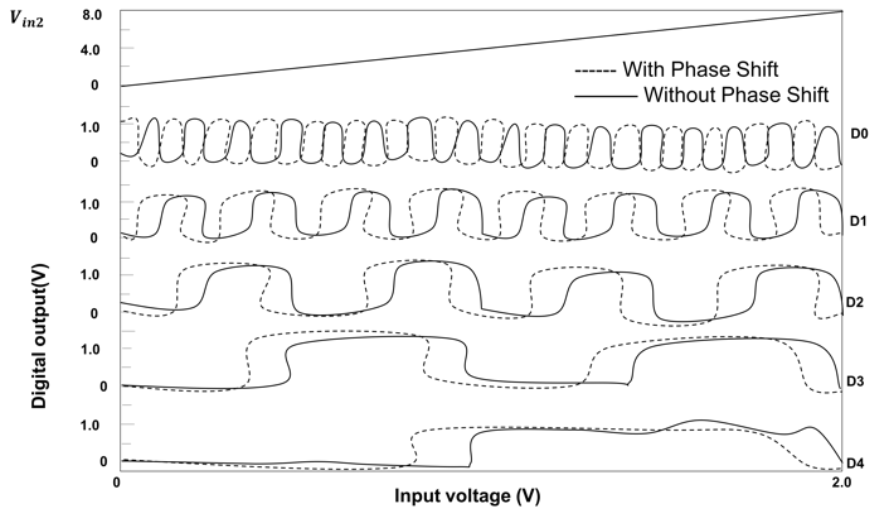


Fig. 3.10 Simulation on possible errors caused by the phase shift of output oscillation

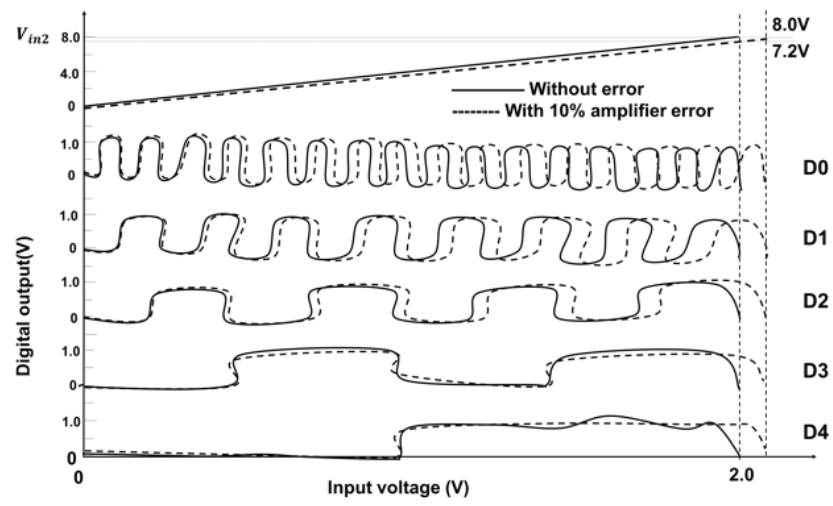


Fig. 3.11 Simulation results of 5-bit ADC with 10% error by amplifier

## Chapter 4

### Improved full adder based on Boltzmann machine

#### 4.1 Design of new full adder structure

Full adder is a key element for arithmetic and logic units. It is therefore of special interest to design the adders with extremely n PTL (pass transistor logic), TLGs (threshold logic gates) and serial SETMOS architecture, they suffer from either low temperature operation or low current drivability. Even if the circuits of full adder are improved by using hybrid SET-CMOS devices, the background charge still influences the accuracy of any circuits including SETs [10].

In 2003, H. Inokawa proposed a basic SET component with a constant-current load [11,12] in order to overcome SET's inherent disadvantages of low output resistance. A one-bit CMOS-like single-electron full adder was also presented recently [13].

Therefore, we propose a completely new one-bit structure full adder. Firstly, according to the truth table of full adder function, as shown in table 1, we can plot the waveforms of output for sum and carry, as shown in Fig 4.1. where  $V_A$ ,  $V_B$  and  $V_C$  represent two input bits and a carry-in bit. It can be seen that when using  $V_{in} = V_A + V_B + V_C$  as x-axis, the frequency of carry is 3 times lower than that of sum [14]. Similar with the idea of ADC, we build a network to produce the curves shown in Fig 4.2 to simplify the full adder design. We produce 2 discrete input signals  $V_{in}$  with weight coefficients  $1/3^i$ ,  $i=0, 1$ . The full adder unit circuit consists of an SET, an enhancement-type NMOS transistor, and a current source, as shown in Fig 4.2. In order to make the three inputs have same effort on islands, these inputs will go through the same capacitance array. And the capacitors '1C' and '1/3C' is designed to produce the proper sum and carry curves. The  $v_A$ ,  $v_B$  and  $v_C$  generates voltage '0' or '1' separately, and the signals are sent to the SET block. The outputs from SET then are sent to neuron network. Inner this network, the minimum energy is based on that the ratio of cycles between the waveforms of sum and carry is 1:3. Following this rule, if the total charges of the island changed by the background charge, the disordered signals from the SET can be amended within an annealing-simulated process.



TABLE 1 Truth table of full adder

| A B C | $V_{in} = (A + B + C)$ | Sum | Carry |
|-------|------------------------|-----|-------|
| 000   | 0                      | 0   | 0     |
| 001   | 1                      | 1   | 0     |
| 010   | 1                      | 1   | 0     |
| 100   | 1                      | 1   | 0     |
| 011   | 2                      | 0   | 1     |
| 101   | 2                      | 0   | 1     |
| 110   | 2                      | 0   | 1     |
| 111   | 3                      | 1   | 1     |

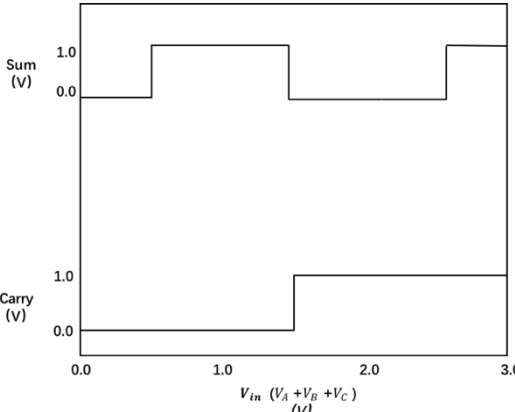


Fig. 4.1 Expected waveforms of sum and carry

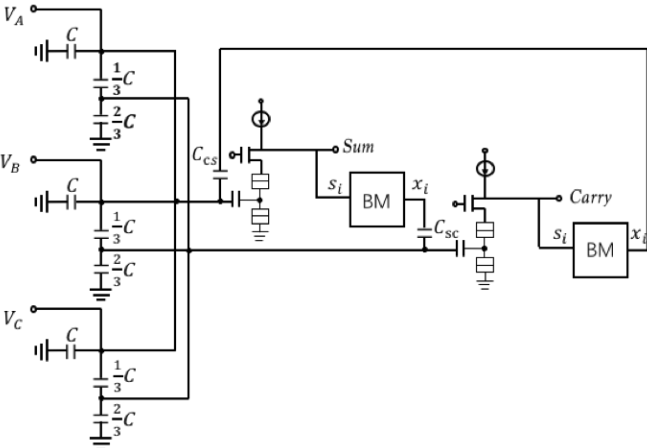


Fig. 4.2 Proposed full adder configuration

## 4.2 Simulation results and analysis

The hybrid full adder was simulated by Cadence tools using the MIB model for SET devices. The background charges are defined in the Verilog-A by using a random generator, which creates a noise waveform with frequency of 10MHz and amplitude of no more than  $\pm 7\%$  of the output. The length-width ratio of NNOS is 300nm/180nm, the threshold voltage of this kind of NMOS transistor is around 480 mV. The biased voltage applied on its gate is 460mV. Therefore, the NMOS works under subthreshold condition.

At 300K, the simulation results are shown in Fig 4.3. The full adder can work normally at room temperature, although the output signals are not with full swings. Because the inhere disadvantages of SET, there may occur a wrong sum or carry or both sometime. For example, the input  $V_A, V_B$  and  $V_C$  are 1, 1 and 0, separately, then sum should be 0 and carry should be 1. However, because the background charge comes into the island, which cause the total charge of the island changes, so the output from the sum is wrong.

All parameters of the Boltzmann-machine-based hybrid SETMOS full adder for our simulation are chosen as follows: one cycle= $1\mu s$ , the array capacitance  $C = 5fF$ ,  $C_{TD} = C_{TS} = 0.16aF$ ,  $C_{G1} = 0.32aF$ ,  $R_{TD} = R_{TS} = 1M\Omega$ , so that, inner one cycle, the duty cycle is 50%. And bias current  $I_{dd} = 30nA$ . In a clock cycle, the  $V_{dd}$  is decreasing linearly from 3mV to zero by 250 steps, while  $-V_{ss}$  is increasing from -2mV to zero by 250 steps. The connection weights  $W_{sc}$  is from the neuron sum to neuron carry, and  $W_{cs}$  is from neuron carry to neuron sum. They are determined by the relations between carry and sum. Here, from the lowest bit to the highest bit, their input voltages are decreased by 3 times. And the cycles of waveforms from lowest to highest are delay by 3 times. According to equations, we set  $w_{sc} = -0.25$ ,  $w_{cs} = -0.75$ , and the coupling capacitances can be set as follows:  $c_{sc} = 0.16aF$  and  $c_{cs} = 0.48aF$ . The parameter for the unit-neuron circuit are given in Chapter 2.

By applying Boltzmann machine network on this full adder structure, we can realize the function of self-regulated to fix the wrong bit. When we change x-axis from ‘Time’ to the calculation of sum of  $v_A, v_B$  and  $v_C$ , then input them as per the sequence of truth table, we can clearly find that the sum and carry are following the relations so that it gives out an accurate output. Fig 4.4 gives out the output both in time domain and input voltage domain.

Furthermore, a multi-bit full adder can be constructed by cascading several full adder cells in series, as shown in Fig 4.5. This structure is called a ripple-carry adder.  $C_0$  is 0 at the beginning, and from  $C_1$ , is generated from the upper level. The Boltzmann machine is only utilized inner one-bit as feedback.

However, for a multi-bit full adder, there may be another error. Because the SET oscillates as a sine wave, so the output may not be a standard square wave. Therefore, the propagation delay of such a structure is determined by the critical path. The delay of a n-bit adder is approximated by:

$$t_{adder} \approx (n - 1)t_{carry} + t_{sum} \quad (4.1)$$

or

$$t_{adder} \approx nt_{carry} \quad (4.2)$$

where  $t_{carry1}$  is the delay of each bit from  $V_{C_0}$  to  $V_{C_n}$ . And  $t_{sum}$  is the delay of last bit from  $V_{C_{n-1}}$  to  $V_{C_n}$ . The propagation delay is measured between the 50% transition points of the input and output waveforms. From the simulation results in Fig 4.6,  $t_{sum}$  is equal to 1.65ns, and  $t_{carry}$  is 1.3ns. Therefore, the total time delay is determined by equation (4.1). As an example, a two-bit ripple-carry adder is around 2.95ns. Although the delay time may be a little longer than that implemented by pure MOSFET circuit, the hybrid SETMOS full adder consumes much less area which can be accepted to a certain extent.

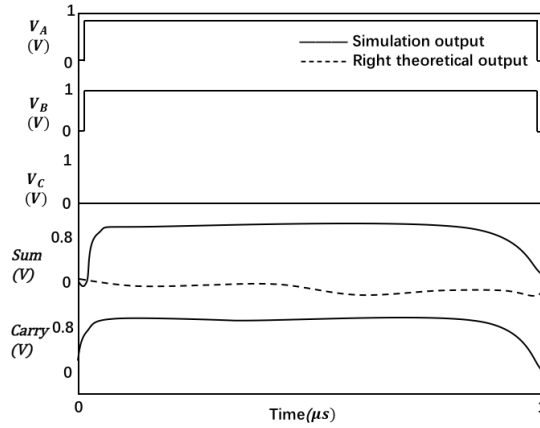
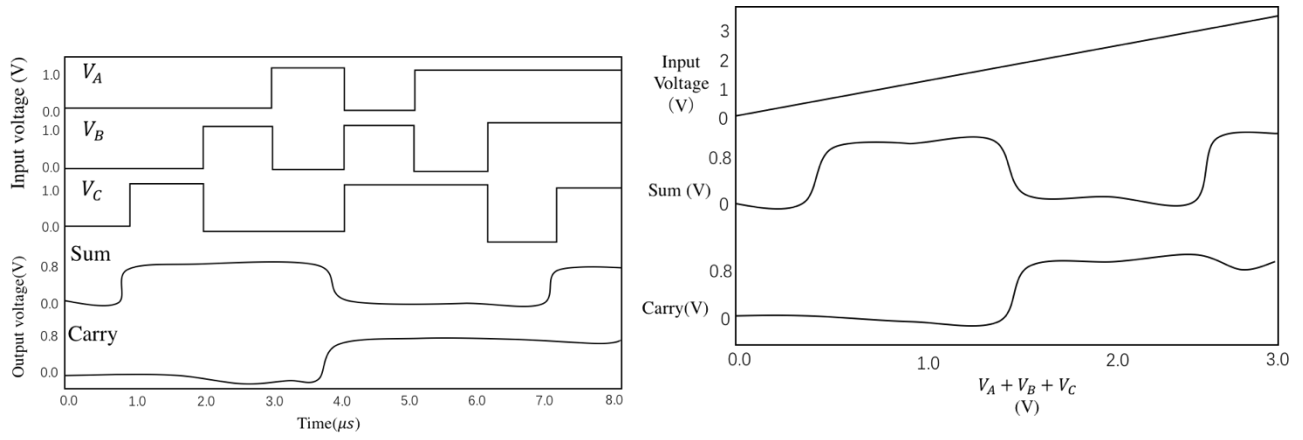


Fig. 4.3 An example of error in full adder



(a) (b)

Fig. 4.4 Output for sum and carry with different x-axis

(a) Time (b) Sum of  $V_A, V_B$  and  $V_C$

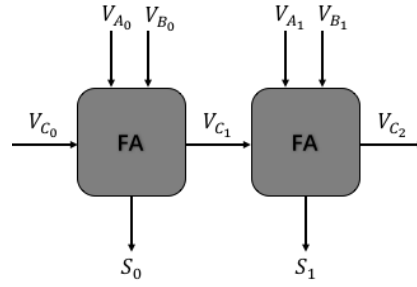
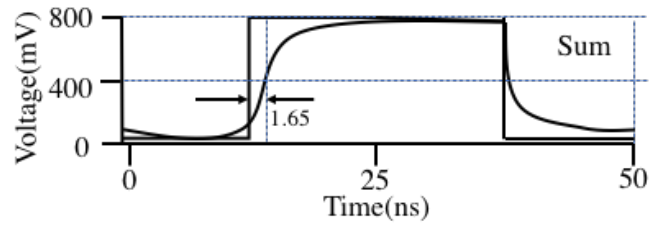
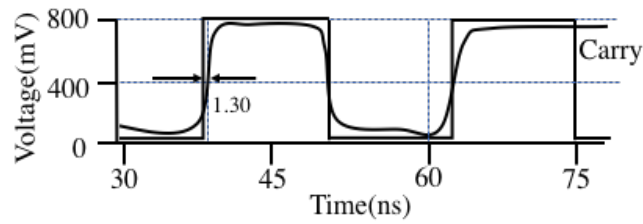


Fig. 4.5 An example of 2-bit ripple carry adder



(a)



(b)

Fig. 4.6 Time delay of proposed full adder

## **Chapter 5**

### **Conclusion**

In order to eliminate the error of the SET-based circuits caused by the background charge, we introduce the neuron network to hybrid circuits, with increased time redundancy. The single-electron circuit has a stochastic nature of operation because the waiting time for electron tunneling shows probabilistic fluctuation. Therefore, the operation of the Boltzmann machine can be easily implemented using such a single-electron circuit that modulates its output in response to the fluctuation in the tunnel waiting time. We utilized a single-electron neuron circuit that can produce the function required for the Boltzmann machine neuron; the proposed neuron circuit. Firstly, a modified ADC with Boltzmann machine network has been presented. The results show that the immunity of the ADC against background charges is significantly improved. The resolution enhancement as well as error analysis with the ADC have also been discussed and simulated. Secondly, representative hybrid SETMOS logic circuits are developed to avoid the disadvantage. We rebuilt a one-bit full adder based on Boltzmann machine. Simulation result shows that hybrid SETMOS full adder can work normally at room temperature. The proposed one-bit full adder requires much less area than its CMOS counterpart while maintaining the high performance.

And we also proposed a possible way to build a multi-bit full adder. It is expected that our idea can be extended to other hybrid SETMOS circuits.

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Dr. Chunhong Chen gives permission to Zihan Zhang to include the following papers into her Master's thesis.

1) Paper accepted in poster session for — Proceedings of 2017 IEEE International Conference on Nanotechnology (IEEE-Nano'17), July 2017, Pittsburgh, PA, USA

Entitled:

Zihan Zhang and C. Chen, "Improving the immunity of hybrid SET/MOS circuits using Boltzmann machine network," *in Proceedings of the IEEE International Conference on Nanotechnology*, July 2017, pp. 233-236.

2) Paper to be submitted for publication

Entitled:

Zihan Zhang and C. Chen, "A hybrid SET/MOS full adder with improved immunity against noises based on Boltzmann machine network"

Sincerely,

Dr. Chunhong Chen



## **Vita Auctoris**

Zihan Zhang was born in 1993 in Zhengzhou, China. She completed her Bachelors of Science degree from the South-central University for Nationalities in 2011. Her research interests include single-eletron technology and Boltzmann machine network. She is currently a candidate for the Master's degree in Electrical and Computer Engineering at the University of Windsor and hopes to graduate in fall 2017.